

UltraCella

Electronic control for Cold Rooms

CAREL



(ENG) User manual



High Efficiency Solutions

WARNING



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The client (builder, developer or installer of the final equipment) assumes every responsibility and risk relating to the configuration of the product in order to reach the expected results in relation to the specific final installation and/or equipment. CAREL, in this case, through specific agreements, can intervene as consultant for the positive result of the final start-up machine/application, but in no case can it be held responsible for the positive working of the final equipment/apparatus.

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Each CAREL product, in relation to its advanced technological level, needs a phase of definition / configuration / programming / commissioning so that it can function at its best for the specific application. The lack of such phase of study, as indicated in the manual, can cause the final product to malfunction of which CAREL cannot be held responsible.

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The final client must use the product only in the manner described in the documentation related to the product itself.

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- Not allow the electronic circuits getting wet. Rain, humidity and all types of liquids or condensate contain corrosive mineral substances that can damage the electrical circuits. In any case, the product should be used and stored in environments that respect the temperature and humidity limits specified in the manual;
- Not to install the device in a particularly hot environments. Temperatures that are too high can shorten the duration of the electronic devices, damaging them and distorting or melting the parts in plastic. In any case, the product should be used and stored in environments that respect the temperature and humidity limits specified in the manual;
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- Not to drop, hit or shake the device, because the internal circuits and mechanisms could suffer irreparable damage.
- Not to use corrosive chemical products, aggressive solvents or detergents to clean the device;
- Not to use the product in application environments different than those specified in the technical manual.

All the above reported suggestions are also valid for the control, serial boards, programming keys or however for any other accessory in the CAREL product portfolio.

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DISPOSAL



INFORMATION FOR THE USERS REGARDING THE CORRECT HANDLING OF WASTE ELECTRIC AND ELECTRONIC EQUIPMENT (WEEE)

With reference to European Parliament and Council Directive 2002/96/EC issued on 27 January 2003 and the related national implementation legislation, please note that:

- WEEE cannot be disposed of as municipal waste, said waste must be collected separately;
- the public or private waste collection systems defined by local legislation must be used. Moreover, the equipment can be returned to the distributor at the end of its working life when buying new equipment;
- this equipment may contain dangerous substances: improper use or incorrect disposal of such may have negative effects on human health and on the environment;
- the symbol (crossed-out wheeled bin) shown on the product or on the packaging and on the instruction sheet indicates that the equipment has been introduced onto the market after 13 August 2005 and that it must be disposed of separately;
- in the event of illegal disposal of electrical and electronic waste, the penalties are specified by local waste disposal legislation.

Materials warranty: 2 years (from the date of production, excluding consumables).

Type-approval: the quality and safety of CAREL S.P.A. products are guaranteed by the design system and ISO 9001 certified production.

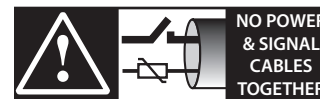
HACCP: CAUTION



The Food Safety programs based on HACCP procedures and on certain national standards, require that the devices used for food preservation are periodically checked to make sure that the measuring errors are within the allowed limits of the application of use.

Carel recommends compliance with the indications of European standard "Temperature recorders and thermometers for transport, storage and distribution of chilled, frozen, deep-frozen/ quick-frozen food and ice cream – PERIODIC VERIFICATION", EN 13486 -2001 (or subsequent updates) or similar standards and prescriptions applicable in the country of use.

The manual contains further indications regarding technical feature, proper installation and configuration of the product.



READ CAREFULLY IN THE TEXT!

WARNING: separate the probe cables and the digital input cables as much as possible from the inductive load and power cables to prevent possible electro-magnetic interference. Never introduce power cables and signal cables (including those of electric control board) into the same cable troughs.

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1. INTRODUCTION

Ultracella is a family of products consisting of a control system for the basic functions of a cold room to which can be added further modules for accessory functionalities (e.g. electronic valve, power relays, etc.).

The user interface ensures ease in use and it consists, depending on the models, of:

- wide led display on which can be viewed the operating temperature and the active loads;
- a graphic terminal with text strings in multiple languages, which guide the user during commissioning (wizard). It is also equipped with contextual help menus accessible during programming, that provide an accurate description of the alarms.

The graphic terminal is also available as a "service tool", which is useful when the control has the only LED interface.

UltraCella has a port for the insertion of a USB memory key to:

- load the languages for the graphic terminal during the first commissioning;
- parameters upload/download;
- other operations reserved for the service centre (e.g. software update);
- download log of temperature recorded.

When mounting the optional modules are matched to the right of the main control system and connected to it with watertight coupling, to ensure the IP degree of protection of the assembly.

Main characteristics:

- 6 relay outputs: compressor, defrost, fan, light, AUX1, AUX2;
- assembly on guide DIN or wall;
- LED board with bright display with 3 digits, with decimal point and icons that indicate the operating status;
- integration of the keys in the front panel (LED board) to ensure a high degree of protection (IP65) and safety during operation and cleaning;
- availability of 10 sets of parameters (recipes) preloaded by CAREL but modifiable, corresponding to the same number of parameters configurations, to adapt the control to the specific conservation needs required by the cold room;
- navigation on intuitive user interface with contextual backlight keyboard;
- defrost can be driven using the keyboard, digital input and supervisor;
- various types of defrost managements, on one or two evaporators: natural (with stop compressor), resistance, hot gas;
- control of compressors with up to 2 Hp or up to 3 Hp with the accessory power module;
- temperature control with virtual adjustment probe;
- digital inputs that can be configured for alarm activation, enabling or activating defrost, door switch, auxiliary output, on / off, etc;
- control of 1 compressor with double step or of two compressors, even with rotation;
- keyboard safety: operation of the single keys can be disabled to avoid tampering;
- light management by door switch or dedicated key;
- alarm buzzer;
- HACCP function: temperature monitoring and adjustment in case of alarm due to high temperature during operation or after black out;
- RS485 network connection for remote monitoring and supervision systems.

The accessory modules allow:

- the installation of the electronic expansion valve, using the module with CAREL EVD Evolution driver dedicated to the control of superheat;
- compressor control with power relay of up to 3 Hp;
- the use of a single-phase circuit breaker switch in addition to the power relay.

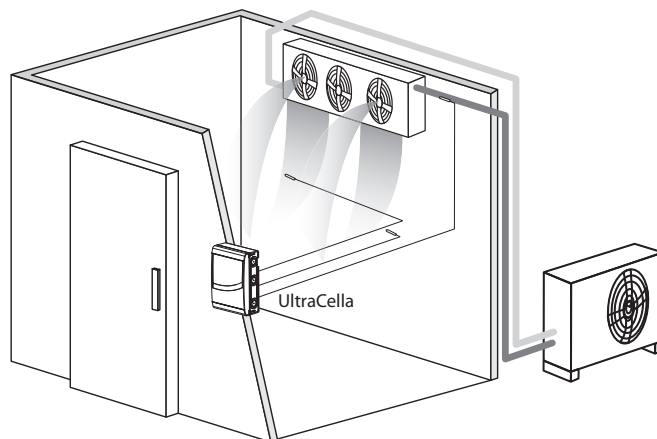


Fig. 1.a

1.1 Codes

Codes	Description
WB000S**F0	UltraCella, led display with single row
WB000D**F0	UltraCella, led display with double row

Tab. 1.a



Fig. 1.b



Fig. 1.c

1.2 Expansion modules

EVD Module (cod. WM00E***00)

Expansion module containing the supply transformer and the driver EVD Evo to control the electronic expansion valve.

Codes	Description
WM00ENS000	Ultra EVD Module without EVD display
WM00ENSI00	Ultra EVD Module with EVD I/E display
WM00ENNI00	Ultra EVD Module "blind" - commissioning through UltraCella

Tab. 1.b



Fig. 1.d



Fig. 1.e



Fig. 1.f

Power module (cod. WM00P000*N)

Expansion module that contains the circuit breaker switch and 3 Hp relay for compressor control. There is also a version without relay, to give way to the installer to insert devices suitable for the application (contactors, safety devices, etc.)

Codes	Description
WM00P0003N	Ultra Power Module main switch and 3HP relay
WM00P000NN	Ultra Power Module main switch

Tab. 1.c



Fig. 1.g

Three phases expansion Modules

Ultra 3PH Evaporator Modules are expansion modules to control three-phase evaporators. They have to be combined with UltraCella controls P/Ns WB000S% or WB000D% and have inside high power actuators to handle directly three-phase loads of the evaporator.

Ultra 3PH Full Modules are expansion modules to control three-phase condensing and evaporator units. They have to be combined with UltraCella controls P/Ns WB000S% or WB000D% and have inside high power actuators to handle directly three-phase loads of the condensing and evaporator units.

Code	Description
WT00E600N0	Ultra 3PH module Evaporator 6kW
WT00E900N0	Ultra 3PH module Evaporator 9kW
WT00F4B0N0	Ultra 3PH module Full 4HP
WT00F7C0N0	Ultra 3PH module Full 7.5Hp

Tab. 1.d



Fig. 1.h



Fig. 1.i

UltraCella Service Terminal (cod. PGDEWB0FZ0)

The UltraCella control can be connected to an external terminal, without having to open the unit, for easy commissioning and programming of the control parameters, to be used with the controls having LED display. When connecting the UltraCella Service Terminal the LED interface is temporarily disabled.



Fig. 1.j

2. INSTALLATION

2.1 Assembly and sizes (mm)

The control system has holes on the lower and right side, in which the installer can insert the cable glands.

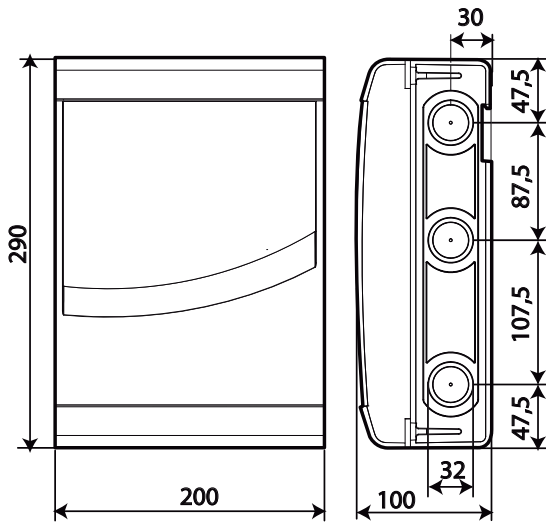


Fig. 2.a

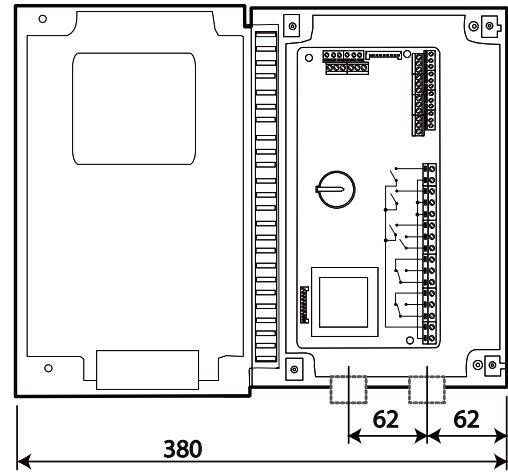
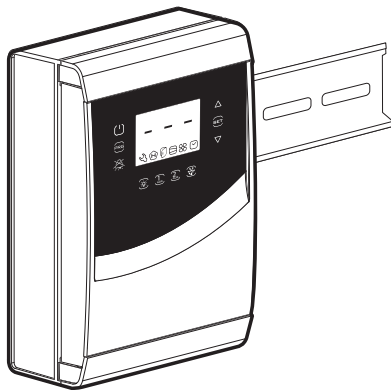


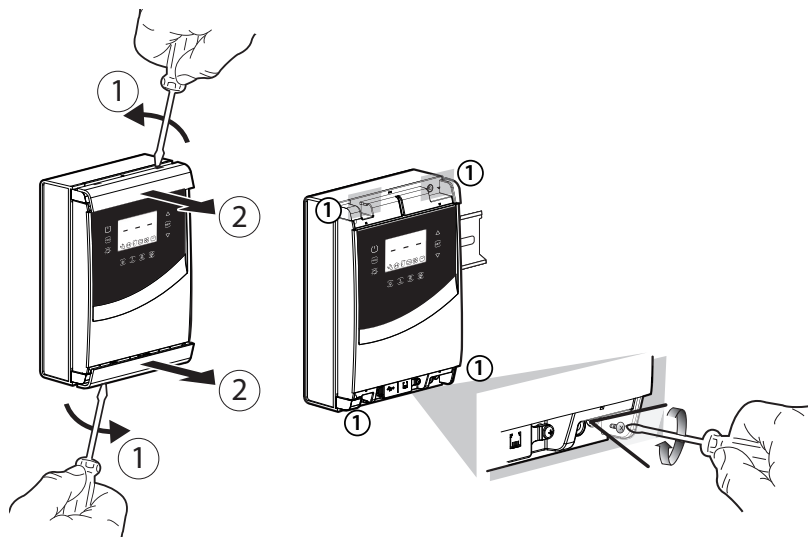
Fig. 2.b

Mounting

A: with DIN rail

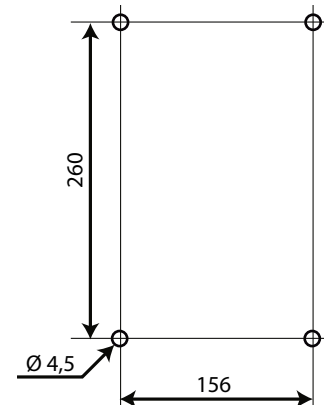


1.a: Fix the DIN rail and insert the controller

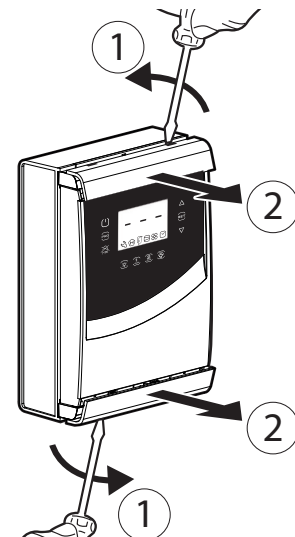


2.a: Remove the frames, loosen the screws (1) and open the panel

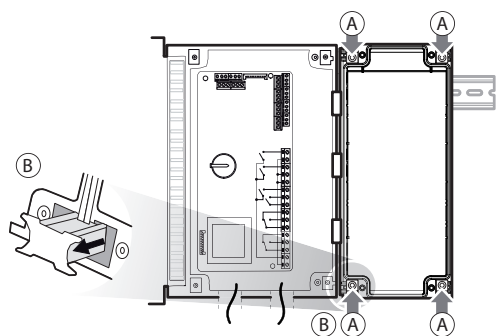
B: without DIN rail



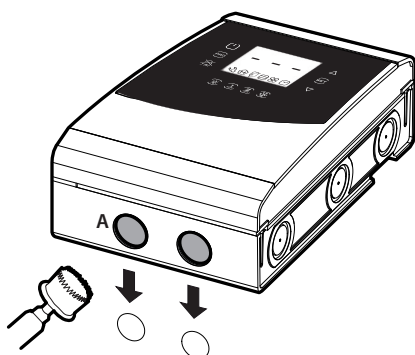
1.b: Make 4 holes (Ø 4,5 mm) according to the drilling template and insert the dowels (mm)



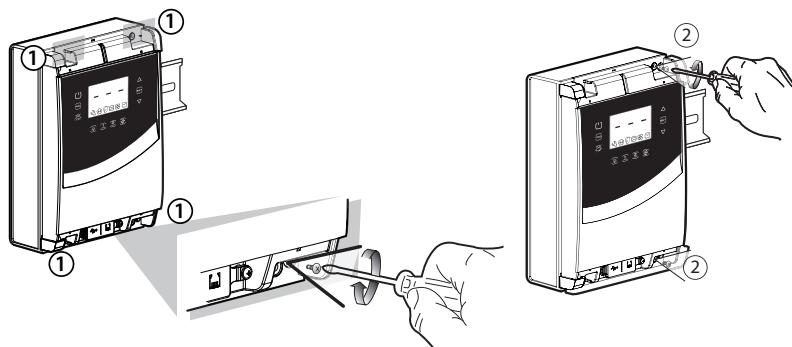
2.b: Remove the frames



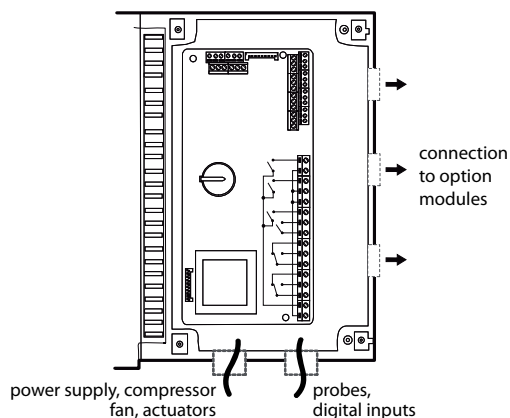
3.a: Mark on the wall the positions of the lower holes, remove the panel and perform the drills (\varnothing 4.5 mm); insert the plugs. Replace the panel on the DIN guide and fix it fastening the lower screws.



- 4: Use the holes and mount the cable glands to connect:
- on the lower side: supply cables, probes, actuators;
 - on the right side: cables for the connection of accessory modules;
- 5: Close the panel fastening the screws (2).



3.b: Fasten the screws (1) and fix the panel. Loosen the screws (2) and open the panel.



Caution: separate the power cables (supply, actuators) from the signal cables (probes, digital inputs).



Note: use a hole saw to drill the knock-outs (A).

2.2 Structure

Models with single digit display cod. WB000S*

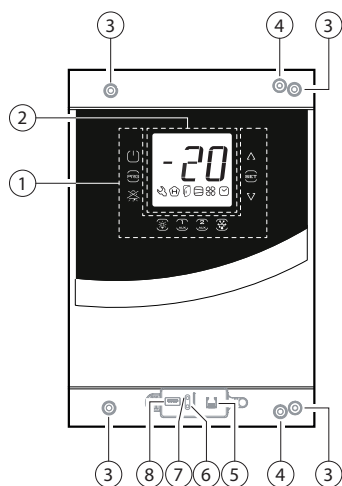


Fig. 2.c

Key

1	Keyboard
2	Display
3	Wall mounting holes
4	Locking screws
5	Connector for UltraCella Service (*)
6	Green LED (*)
7	Red LED (*)
8	USB Port (*)

(*) Visible after removing the bottom frame

Models with double digit display cod. WB000D*

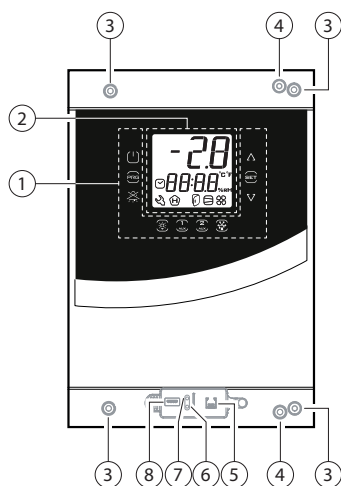


Fig. 2.d

Key

1	Keyboard
2	Display
3	Wall mounting holes
4	Locking screws
5	Connector for UltraCella Service (*)
6	Green LED (*)
7	Red LED (*)
8	USB port (*)

(*) Visible after removing the bottom frame

2.3 Wiring diagram

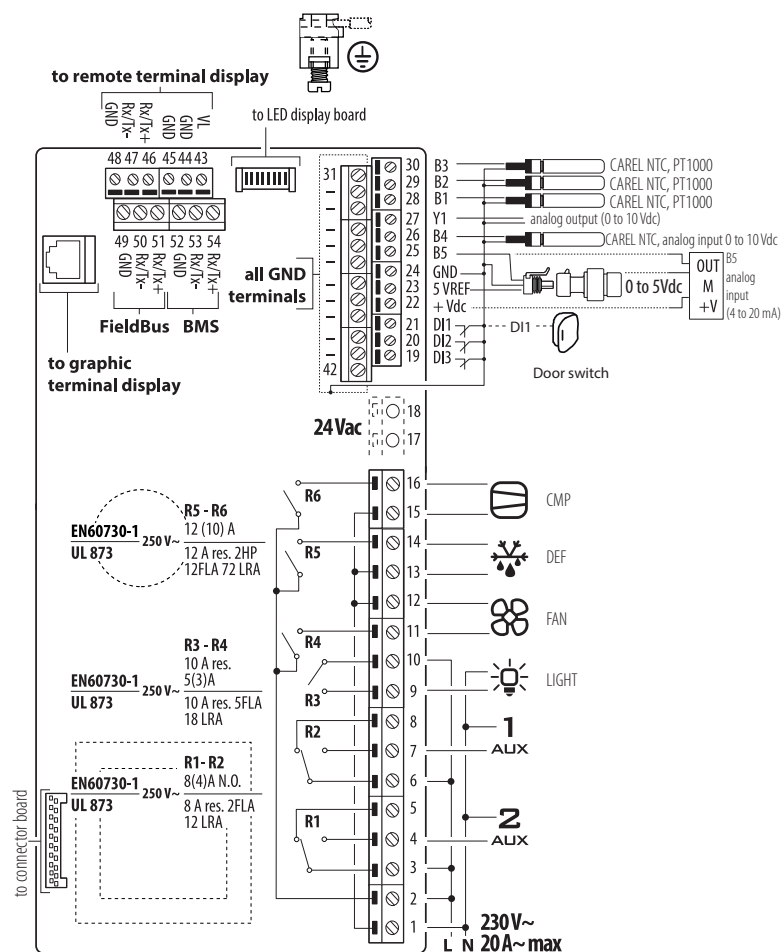


Fig. 2.e

Key

B1...B5	Analogue inputs 1...5
DI1	Door switch
DI2, DI3	Digital inputs 2, 3
Y1	0...10 V analogue output
GND	Grounding for signals
5 VREF	Ratiometric pressure probe power supply
+Vdc	Active probe supply (humidity)
CMP	DO1 (*) Compressor
DEF	DO2 (*) Defrost
FAN	DO3 (*) Evaporator fan
LIGHT	DO4 (*) Light
AUX1	DO5 (*) Auxiliary output 1
AUX2	DO6 (*) Auxiliary output 2
L, N	Power Supply
Fieldbus	Fieldbus Serial
BMS	BMS Serial

Tab. 3.a

(*) Digital outputs display in the multifunction module (see chap. 3).

Dimensions (mm)

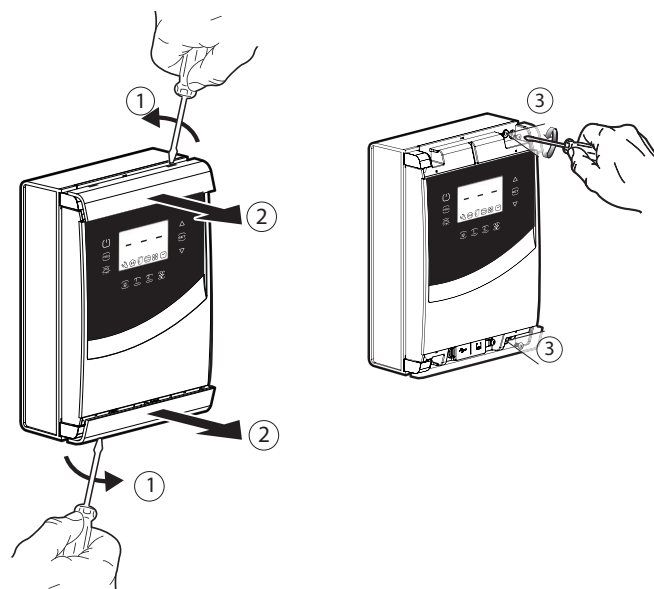


If UltraCella and expansion modules have to be mounted at the same time, use the overall drilling template.

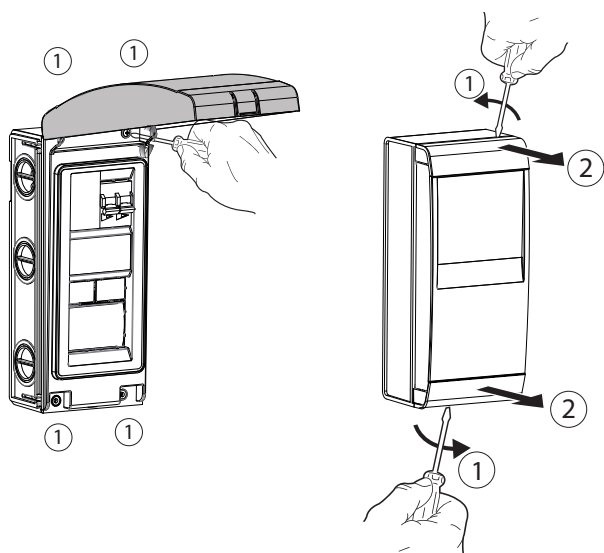


1: Use a hole saw to drill the panel in correspondence with the predrilled holes (steps A, B). If present, fasten the DIN rail for the module.

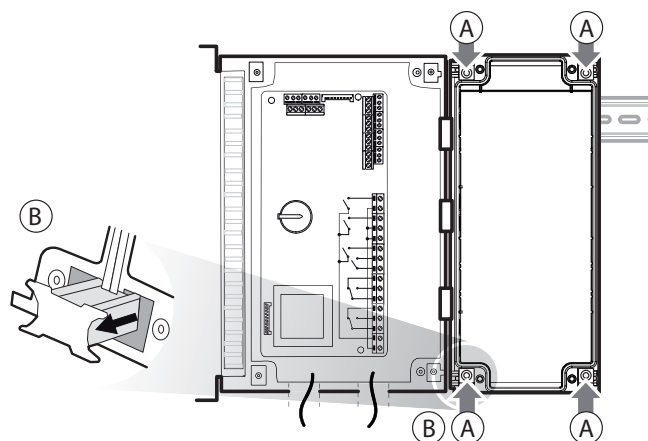
If more than one expansion modules it is to assemble, use the arrangement of figure to optimize the wiring.



2: Remove the faceplates. Unscrew the screws (3) and open the UltraCella control



3: Raise the cover or remove the faceplates and unscrew the screws to remove the panel and open the module.



4: Put the module close to UltraCella control and insert the coupling clamps supplied as standard.

2.5 Ultra EVD module

Mounting with DIN rail

5.a Mark the positions of the bottom holes on the wall (A), remove the coupling clamps (B), extract the module (C). Drill the corresponding holes (\varnothing 4,5 mm) and insert the anchors. Place again the module: mount the coupling clamps (B) and fasten the screws (A).

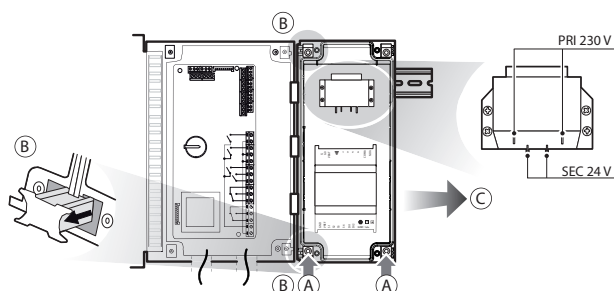


Fig. 2.i

Mounting without DIN rail

5.b Mark the positions of the 4 holes (A), remove the coupling clamps (B), extract the module (C). Drill the corresponding holes (\varnothing 4,5 mm), depending on drilling template and insert the anchors. Place again the module: mount the coupling clamps (B) and fasten the screws (A).

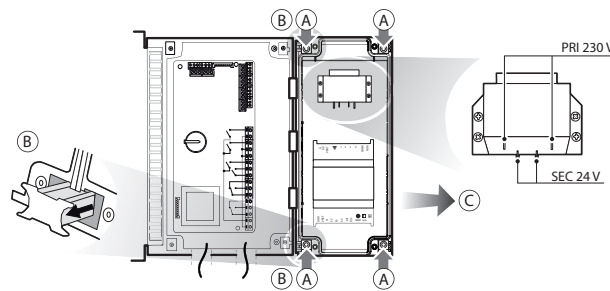


Fig. 2.j

WM00ENNI00: Connect UltraCella to EVD module by serial cable in according with following wiring diagram e refer to below parameters table about EVD Evo driver commissioning.

WM00ENSI00 and WM00ENS000:

1. Driver commissioning by EVD Evo display.

Connect auxiliary UltraCella output AUX1 or AUX2 relay to digital input DI1 of EVD Evo and set parameters in this way:

- H1=7 (for AUX1) or H5=7 (for AUX2) -> second delayed compressor
- C11=0 -> delay activation second compressor = 0

In this way auxiliary output is set like free contact cooling request, suitable to be connected to digital input DI1 of EVD Evo driver. No setting is requested in UltraCella.

2. EVD Evo driver commissioning by UltraCella

Connect UltraCella to EVD module by serial cable in according with following wiring diagram e refer to below parameters table about EVD Evo driver commissioning. If its' connected by serial cable, driver parameters can be displayed only (not modifiable) by local EVD Evo display.

Once driver is abled by UltraCella (parameter P1=1) its parameters are ones communicated and set by UltraCella, in according with below parameters table (modifiable by UltraCella only); parameters eventually previously set by EVD Evo display will be lost.

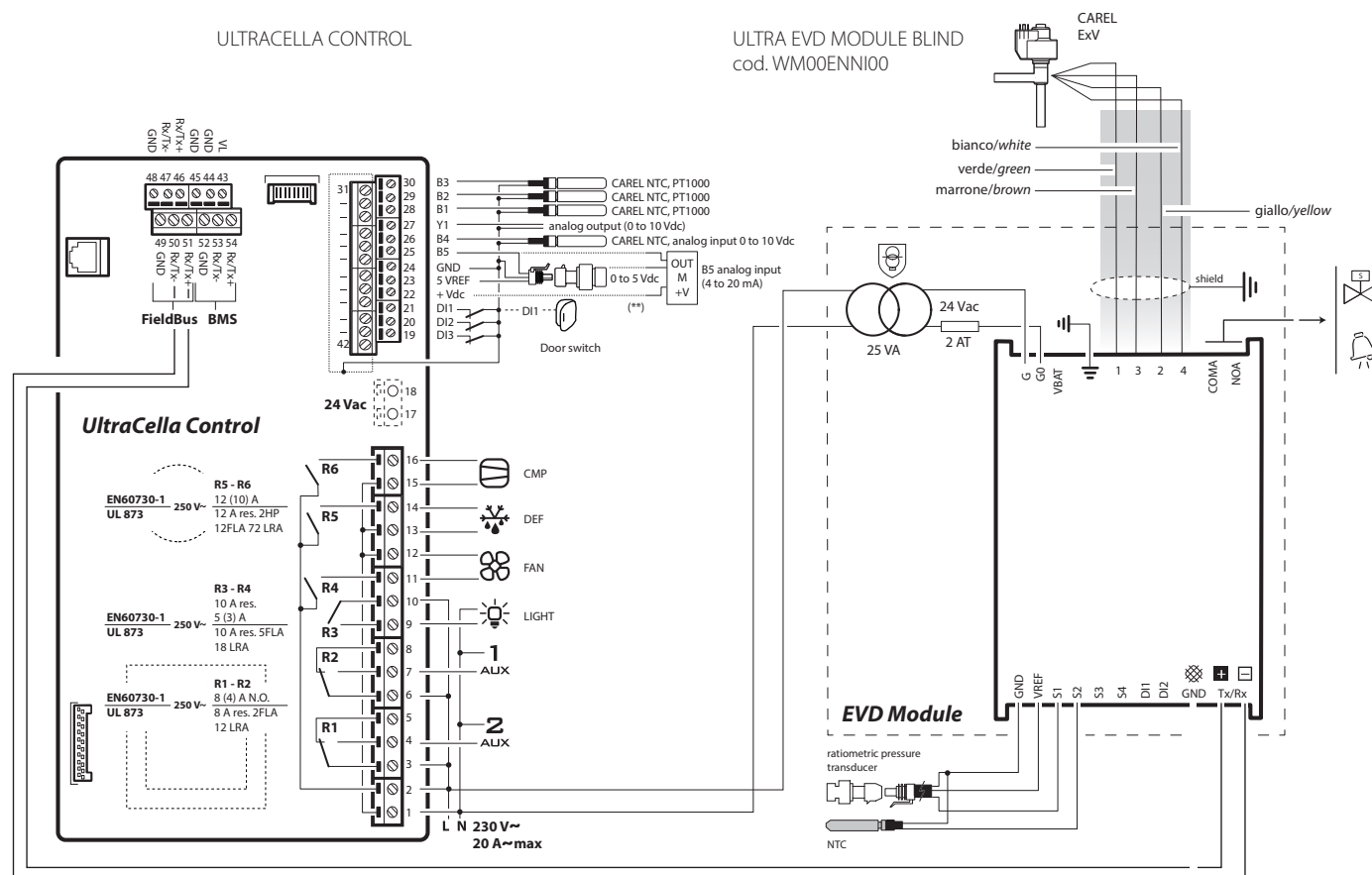


Fig. 2.k

2.6 Ultra Power module

Mounting with DIN rail

5.a Mark the positions of the bottom holes (A), remove the coupling clamps (B), extract the module (C). Drill the corresponding holes (\varnothing 4,5 mm) and insert the anchors. Place again the module: mount the coupling clamps (B) and fasten the screws (A).

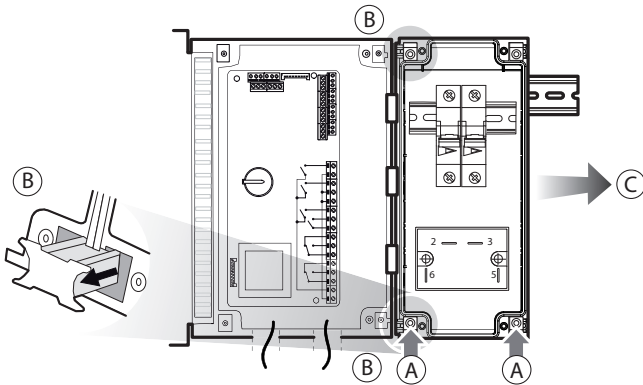


Fig. 2.l

Mounting without DIN rail

5.b Mark on the wall the positions of the 4 holes (A), remove the coupling clamps (B), extract the module (C). Drill the corresponding holes (\varnothing 4,5 mm), depending on drilling template and insert the anchors. Place again the module: mount the coupling clamps (B) and fasten the screws (A).

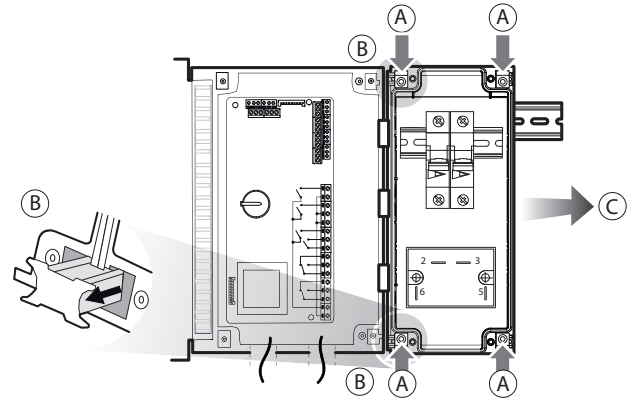


Fig. 2.m

Connect electrically the module wiring according to the diagram.

ULTRACELLA CONTROL

ULTRA POWER MODULE

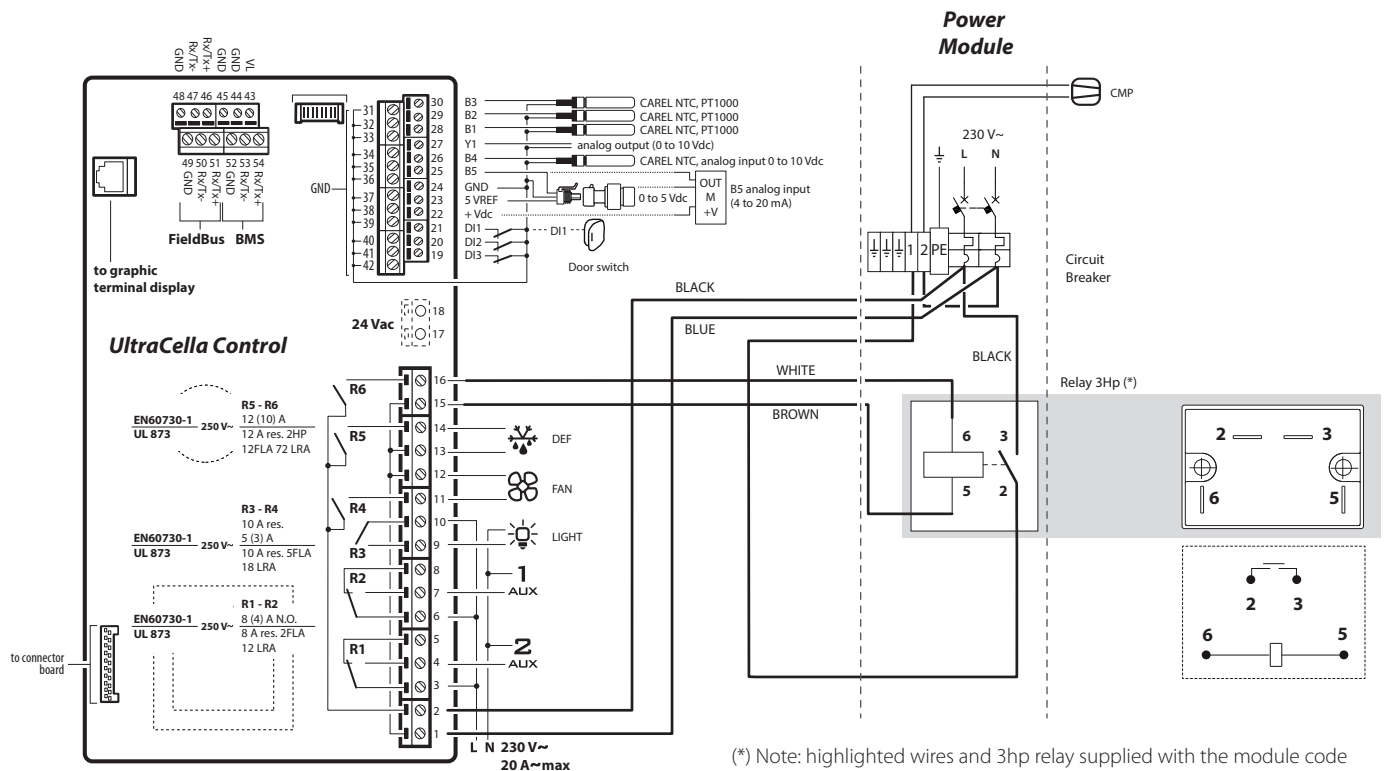


Fig. 2.n

1. Following drilling template, drill 4 (6) holes on the wall:
 - Unscrew 6 fixing screws of frontal cover
 - Remove frontal cover
 - Fix panel to the wall by using screws with suitable length to wall thickness
 - Drill side surface of expansion module where it's necessary and fit cable glands to connect: power supply cables, serial cable, probes and power cables for loads

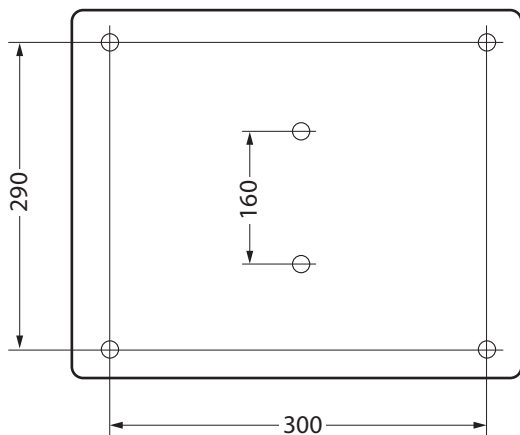


Fig. 2.0

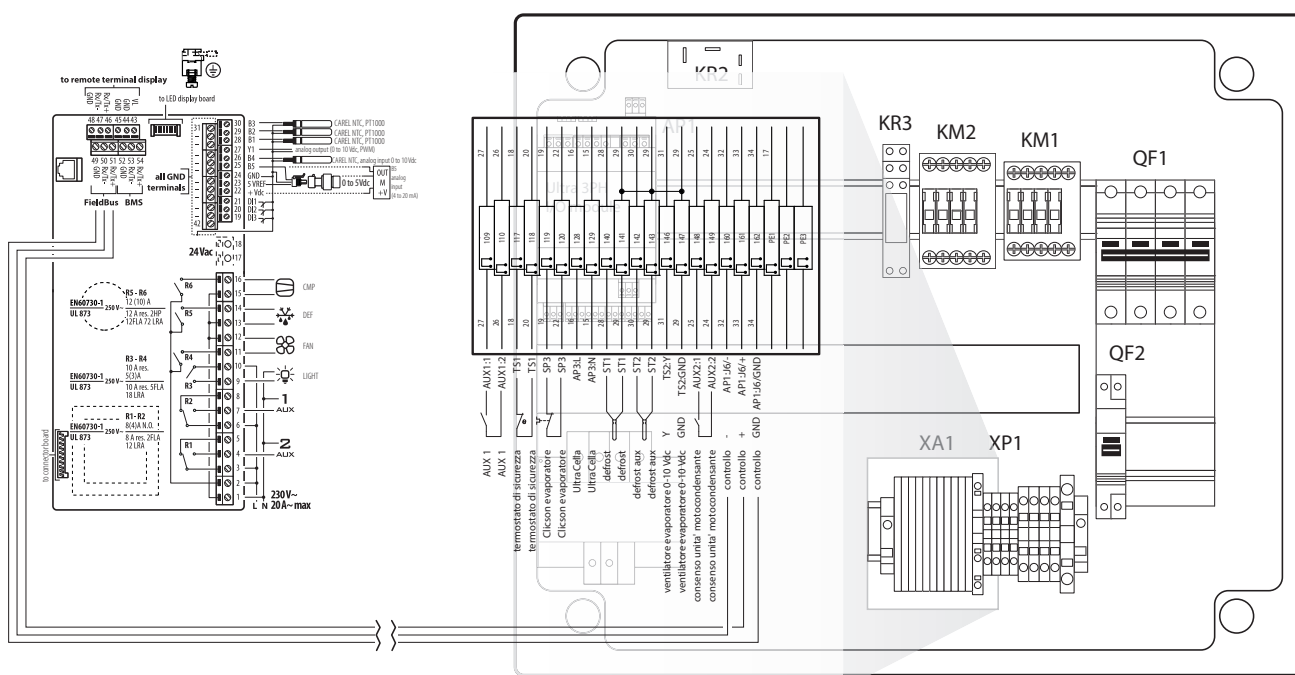


Fig. 2.p



Important:

- separate the power cable (power supply, actuators) from the signal cables (probes, digital inputs) and serial cable
 - use cable with section suitable to current rating they have to carry
 - connect clamp marked with PE to the ground of power supply system
2. Connect three-phase expansion to UltraCella by shielded serial cable AWG 22
 3. Close frontal by screwing the 6 screws
 4. Power on UltraCella (230 Vac) and expansion three-phase module (400 Vac)
 5. Activate magnetothermic switch.

2.8 Ultra 3ph module FULL

1. Following drilling template, drill 4 (6) holes on the wall:

- Unscrew 6 fixing screws of frontal cover
- Remove frontal cover
- Fix panel to the wall by using screws with suitable length to wall thickness
- Drill side surface of expansion module where it's necessary and fit cable glands to connect: power supply cables, serial cable, probes and power cables for loads

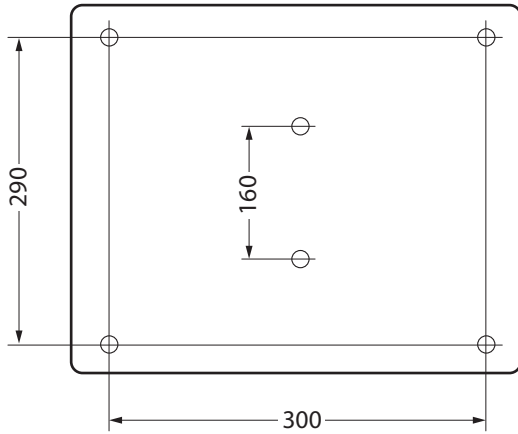


Fig. 2.q



Important:

- separate the power cable (power supply, actuators) from the signal cables (probes, digital inputs) and serial cable
- use cable with section suitable to current rating they have to carry
- connect clamp marked with PE to the ground of power supply system
- after powering on three-phase expansion check the correct rating current absorption on the loads

2. Connect three-phase expansion to UltraCella by shielded serial cable AWG 22

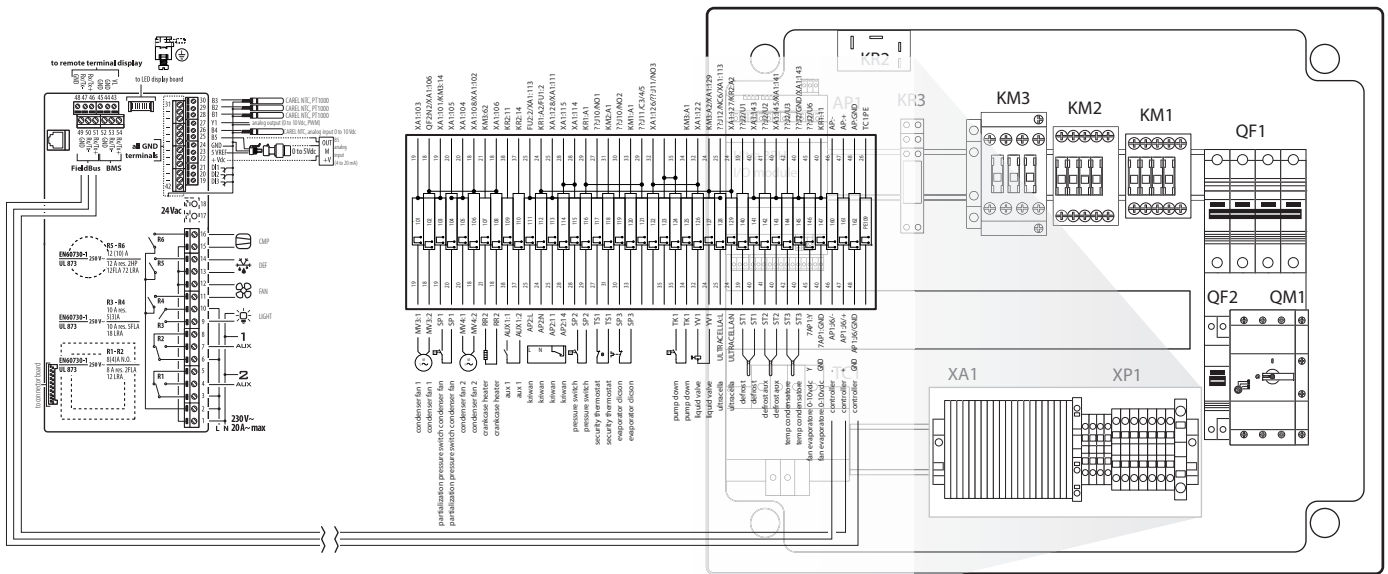
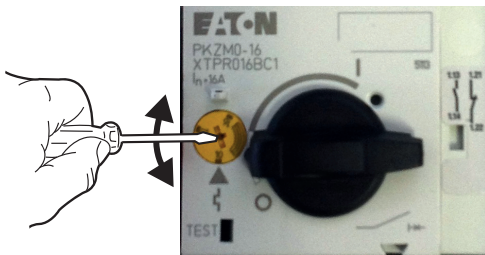


Fig. 2.r

3. Close frontal by screwing the 6 screws
4. At the first start-up of the unit, it's suggested to calibrate motor circuit breaker on effective compressor absorption rating



5. Power on UltraCella (230Vac) and expansion three-phase module (400Vac)
6. Activate magnetothermic switch and motor circuit breaker

2.9 Installation

Proceed as follows for installation, making reference to the wiring diagrams in the previous paragraphs:

1. Connect the supply and probes: the probes can be remote-controlled up to a maximum distance of 10 metres from the controller as long as cables with minimum section of 1 mm² are used.
2. Program the control: as indicated in chapter "Commissioning" and "User interface";
3. Connect the actuators: the actuators should only be connected after having programmed the controller. It is recommended to carefully evaluate the maximum capacities of the relays indicated in table "Technical specifications".
4. Connection to the serial network (if present): all controls are fitted with a serial connector for connection to the supervisory network.

Warnings: avoid installing UltraCella control system in environments with the following characteristics:

- relative humidity over 90% non-condensing;
- strong vibrations or knocks;
- exposure to continuous jets of water;
- exposure to aggressive and polluting atmospheric agents (e.g.: sulphur and ammonia gases, saline mist, smoke) to avoid corrosion and/or oxidation;
- high magnetic and/or radio frequency interference (e.g. near transmitting antennas);
- exposure of the control system to direct sunlight and atmospheric agents in general.

The following recommendations must be respected when connecting the controllers:

Warnings:

- incorrect connection of the power supply may seriously damage the control system;
- use cable ends that are suitable for the terminals. Loosen every screw and fit the cable end, next tighten the screws and gently pull the cables to check their tightness. If using an automatic screwdriver, adjust the torque to a value less than 0.5 N · m;
- separate as much as possible (by at least 3 cm) the probe signal and digital input cables from inductive loads and power cables, to avoid any electromagnetic disturbance. Never lay power cables and probe cables in the same cable conduits (including those for the electrical panels). Do not install the probe cables in the immediate vicinity of power devices (contactors, circuit breakers or other). Reduce the length of the sensor cables as much as possible, and avoid spirals around power devices;
- only use IP67 guaranteed probes as end defrost probes; place the probes with the vertical bulb upwards, so as to facilitate drainage of any condensate. Remember that the thermistor temperature probes (NTC) have no polarity, so the order of connection of terminals is not important.

Caution: in order to ensure the safety of the unit in the event of serious alarms, all the electromechanical safety devices required to guarantee correct operation must be fitted on the unit.

HACCP - CAUTION

When the temperature measurement is relevant for Food Safety (see HACCP), will be used only temperature probes suggested by Carel. The standards in force may require the compilation and preservation of appropriate documentation, as well as periodic checks on instrumentation and sensors. If in doubt, consult the person in charge of food safety or the manager of the plant.

2.10 Connection in supervising network

Warnings:

- properly fix the converter to avoid disconnections;
- perform the wiring without power supply;
- keep the cables of the converter CVSTDUMOR0 separate from power cables (supply and relay outputs).

The RS485 converter allows you to connect to the UltraCella control network to the monitoring network for complete control and monitoring

of controls connected. The system provides a maximum of 207 units with a maximum length of 1000 m. For the connection it is requested the accessory standard (RS485-USB converter cod. CAREL CVSTDUMOR0) and a terminating resistor of 120 Ω to be placed on the terminals connected to the last control. Connect RS485 converter to the controls as shown in the figure. For assigning the serial address see the parameter H0. See the instruction sheet of the converter for further information.

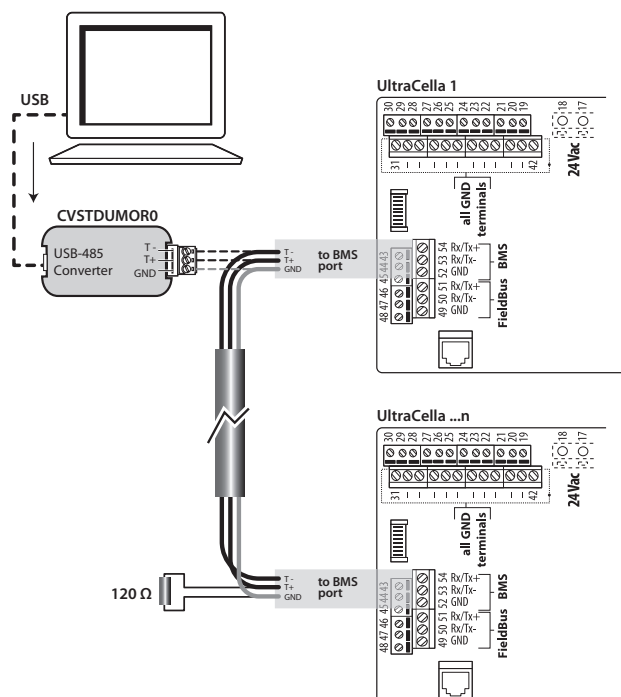


Fig. 2.s

UltraCella can be connected to both PlantVisor and PlantWatch via BMS port (RS485 Carel protocol).

Starting from 1.5 release software, both CAREL and Modbus protocols are available from BMS port, selectable by H7 parameter.

- H7 = 0 CAREL protocol
- H7 = 1 Modbus protocol



Note: To make the change active, switch on and switch off the unit.

2.11 UltraCella Service terminal

The UltraCella Service Terminal has to be connected via a dedicated connector, that can be accessed after removing the lower frame Using the "UltraCella Service Terminal" you can:

- during the first commissioning: insert the first configuration parameters following the guided procedure (wizard);
- during normal operation:
 1. display the active loads and the main variables: temperature, humidity;
 2. perform the control programming, facilitated by contextual help.

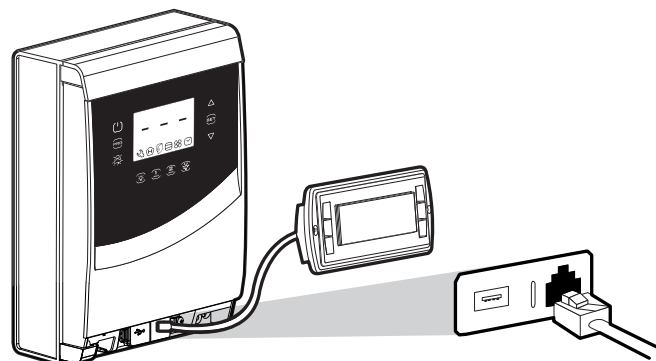


Fig. 2.t

2.12 Upload/download parameters (USB memory key)

The USB memory key must be placed in the connector accessible after removing the lower frame. Using the USB memory key you can:

1. download the parameters set (r01...r10): control saves inside the key the 10 parameters set;
2. upload the parameters set (r01...r10): control loads from the key the 10 parameters set;

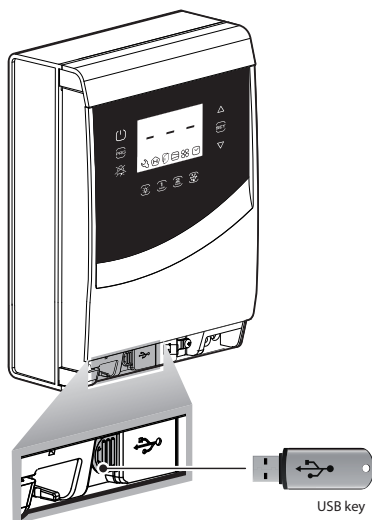
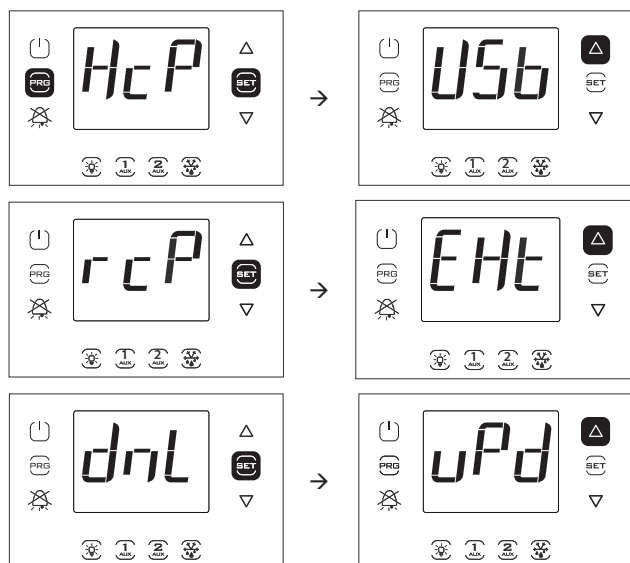


Fig. 2.u

Procedure:

1. remove the lower frame and insert the USB memory key. The red and green LED beside the key will light up once in sequence to indicate the recognition by the unity of the USB memory key;
2. bring the control to OFF to upload (to copy the configurations from the USB key to the controller); to download (to copy the configurations from the controller to the USB key), the controller can be in ON status;
3. press at the same time Prg and Set for 2 s and access the multifunction menu: the message "HcP" will appear;
4. press "UP" until reaching the entry "USb";
5. press "Set";
6. choose whether you want to DOWNLOAD the parameters (= dnL), to UPLOAD them (= uPd) or to exit the page (EXt);
7. press "Set"; the green LED will light up and will remain lit to indicate that the upload / download of parameters occurred; if, for some reason, the procedure should not be successful, the red LED will turn on;
8. extract the key. The LED turns off. The file is ".txt" type, and it can be displayed on the computer.



Note: the figure refers to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "recipes in USB device" on the second row.

3. USER INTERFACE

The front panel contains the display and keyboard, made up from 10 or 11 keys (depending on the model), which, pressed individually or together, allow to perform all of the controller programming operations. The accessory UltraCella Service terminal, accessory terminal, allows the commissioning of the control system via a guided procedure (Wizard) and also programming the parameters with a contextual help that explains the various functions.

3.1 Display

On the LED display is shown the temperature range from -50 °C (-58 °F) to +150 °C (302 °F). The resolution of the tenth for temperatures in the range -19,9...99,9. In case of alarm the value of the probe is displayed in alternance with the codes of the active alarms. During programming, it displays the codes that identify the parameters and their value.

➡ **Note:** you can select the standard display by properly configuring parameter /t1 (/t1 and /t2 for double digit models).

Front panel for single row display models
cod. WB000S*

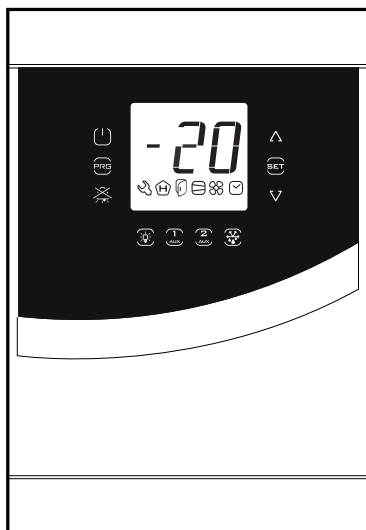


Fig. 3.a

Front panel for double row display models
cod. WB000D*

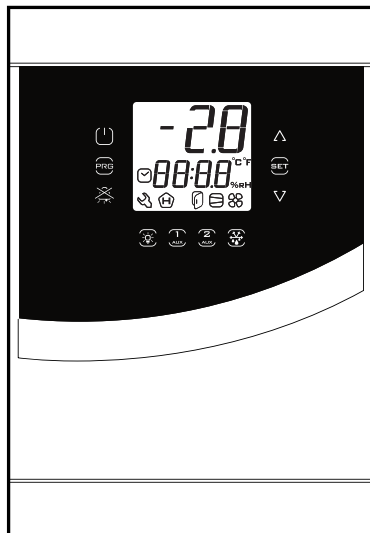


Fig. 3.b

UltraCella Service Terminal (accessories)

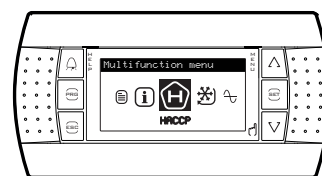











Fig. 3.c

Icons table on models with single row display P/Ns WB000S*

Icon	Function	Normal operation			Note
		ON	OFF	Flashing	
	Technical support			Alarms, for example alarm due to EEprom or probe fault	Serious problem detected. Please contact technical service
	HACCP	HACCP function enabled	-	HACCP alarm saved (HA and/or HF)	
	Door	Door open	Door Close	Door open and door alarm active	
	Compressor	On	Off	Waiting for activation	Blinks when the activation of the compressor is delayed by safety times.
	Fan	On	Off	Waiting for activation	Blinks when the activation of the compressor is delayed by safety times.
	Clock	On if a scheduled defrost is requested			










Tab. 3.a

Icons table on models with two rows display P/Ns. WB000D*

Icon	Function	Normal operation			Note
		ON	OFF	Flashing	
	Technical support			Alarms, for example alarm due to EEprom or probe fault	Serious problem detected. Please contact technical service
	HACCP	HACCP function enabled	-	HACCP alarm saved (HA and/or HF)	
	Door	Door open	Door Close	Door open and door alarm active	
	Compressor	On	Off	Waiting for activation	Blinks when the activation of the compressor is delayed by safety times.
	Fan	On	Off	Waiting for activation	Blinks when the activation of the compressor is delayed by safety times.
	Clock	On if a scheduled defrost is requested			
	Celsius degrees	Temperature visualization in Celsius degrees	-	.	
	Fahrenheit degrees	Temperature visualization in Fahrenheit degrees	-		
	humidity percentage	Humidity visualization	-		

Tab. 3.b

3.2 Keyboard


Key	Normal operation		Blink
	Pressing the individual key	Combined pressure with other keys	
 On/Off	<ul style="list-style-type: none"> Pressed for 2 s, turns the control OFF Pressed for 2 s, turns the control ON 		
	<ul style="list-style-type: none"> ESC function, return to higher level Pressed for 2 s, enters the programming menu 	Prg + Set: if pressed at the same time for 2 s, allow access to the multifunction menu	
 ALARM	<ul style="list-style-type: none"> In case of alarm: mutes the audible alarm (buzzer) and deactivates the alarm relay Pressed for 2 s, reset the manual reset alarms 		Available only in case of alarm
	<ul style="list-style-type: none"> Turns the light on/off 		
	<ul style="list-style-type: none"> Turns auxiliary output 1 on/off (*) 		
	<ul style="list-style-type: none"> Turns auxiliary output 2 on/off (*) 		
 DEF	<ul style="list-style-type: none"> Activates/deactivates manual defrost 		Waiting for activation
	<ul style="list-style-type: none"> Set point setting Value setting 	Prg + Set: if pressed at the same time for 2 s, allow access to the multifunction menu	
 UP/DOWN	<ul style="list-style-type: none"> Value increase/ decrease 		

Tab. 3.c

(*) Set H1/H5=2. If parameters are not set, if AUX1/AUX2 key are pressed, they blink for 5 seconds.

3.3 Programming

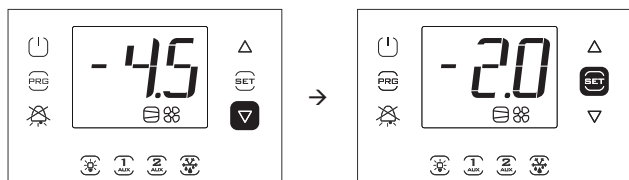
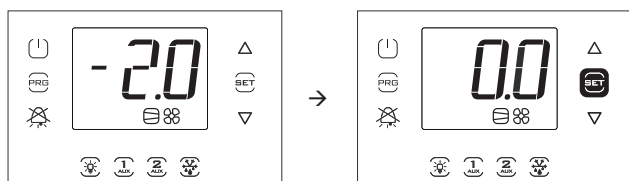
The parameters can be modified using the keyboard. Access to the configuration parameters is protected by a password that prevents unwanted modifications or access by unauthorised persons. With the password you can access and change all the parameters of the control.


 **Note:** in the LED display model the keys are illuminated according to the menu where the user is operating, in order to facilitate navigation.

3.3.1 Changing the set point

In order to change the set point St (default =0°C):

1. the control system displays the standard display visualization;
2. press Set for 2 s: on the display appears the current value of the set point;
3. press UP/DOWN to reach the desired value;
4. press Set to confirm the new set point value. The control returns to standard display visualization.

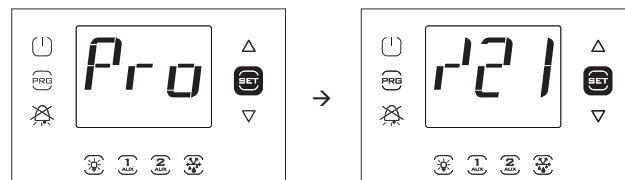
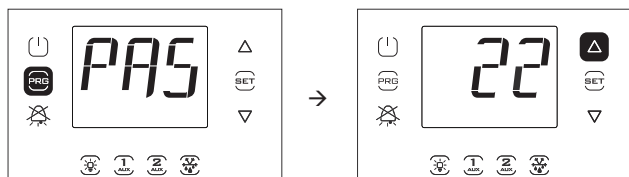



 **Note:** the figure refers to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "Setpoint" on the second row

3.3.2 Modification of the parameters (for models with single digit display cod. WB000S*)

Procedure:


1. to modify the parameters, first switch the controller OFF (press ON/OFF button);
2. press Prg for 2 s: on the display appears the message "PAS" - password request;
3. press UP/DOWN and insert the password: 22. If you press Set, the code of the first parameters category will appear: Probes (see the following table and parameters table);
4. press Set: the first parameter of the category will appear: /21;
5. press UP/DOWN until reaching the parameter to be modified;
6. press Set key to display the parameter value;
7. press UP/DOWN to reach the desired value;
8. press Set to confirm the new value and return to parameter coded display;
9. repeat the operations from 5) to 8) to change other parameters;
10. press Prg to return to higher level of the parameters categories and UP/DOWN to pass to the next category: Ctl. Repeat steps from 4) to 8) to access the category and change other parameters;
11. press one or more times Prg to exit the parameters modification procedure and return to standard display visualization.



 **Note:** in the parameters or set point modification procedures, the new value is saved every time the Set key is pressed.

Category	Text	Category	Text
Probes	Pro	HACCP	HcP
Control	Ctl	Clock	rtc
Compressor	CMP	Door and light	doL
Defrost	dEF	Recipes	rcP
Alarms	ALM	Valve	Eud
Fan	FAn	Three-phase modules	3PH
Configuration	CnF		

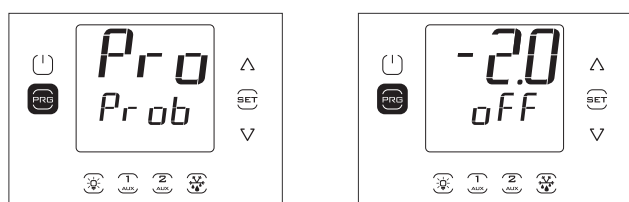
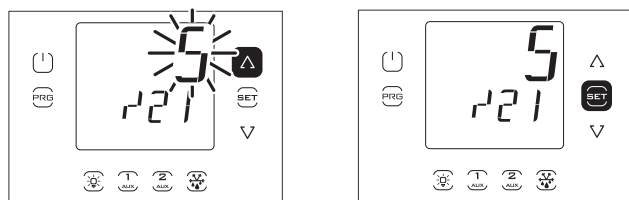
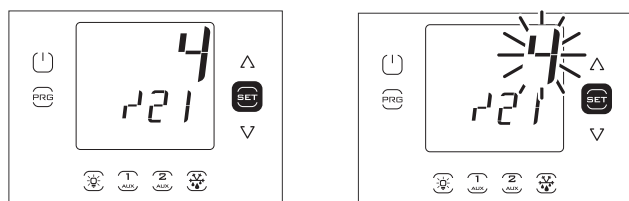
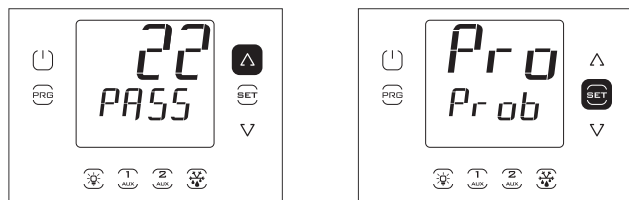
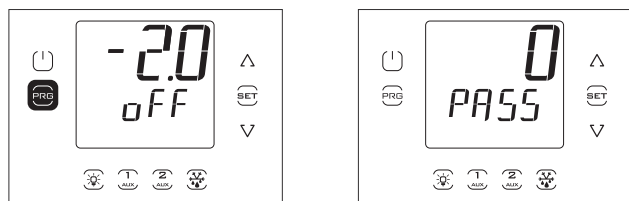
Tab. 3.d


 **Note:** if no key is pressed, after about 120 s the control automatically returns to standard display..


3.3.3 Modification of the parameters (for models with double digit display cod. WB000D*)

Procedure:

1. to modify the parameters, first switch the controller OFF (press ON/OFF button);
2. press Prg for 2 sec: the second row of the display will show "PASS" (password required);
3. press UP/DOWN to enter the password: 22;
4. press Set; the second row of the display will scroll the name of the first category of parameters: Probes (see the previous table and the parameter table);
5. press Set: the second row of the display will scroll the code and description of the first parameter in the category: /21 – Probe1 meas. stab.; the first row of the display will show the current value of the parameter;
6. press Set: the value on the first row of the display flashes, to indicate that the value can be modified;
7. press UP/DOWN until reaching the desired value;
8. press Set to confirm the new value; the value will stop flashing;
9. press UP/DOWN to scroll the other parameters;
10. repeat steps 6) to 9) to modify other parameters;
11. press Prg to return to the top level of parameter categories, or UP/DOWN to move the next category: Ctl (Control). Then repeat steps from 5) to 9) to access the category and modify other parameters;
12. press Prg once or more than once to exit the parameter setting procedure and return to the standard display.



 **Note:** in the parameters or set point modification procedures, the new value is saved every time the Set key is pressed.

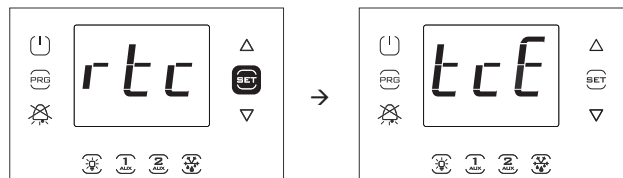
 **Note:** if no key is pressed, after about 120 s the control automatically returns to standard display.


3.3.4 Example 1: current date/time setting

Procedure:

1. access the parameters modification menu as described in the relative paragraph;
2. enter category "rtc";
3. select parameter "tcE" and set it to 1 to enable the date exchange;
4. press UP 2 times and then set the parameters regarding the year (Y), month (M), day of the month (d), hour (h), minutes (n) (see table below);
5. press UP, select tct parameter and set it from 0 to 1 or from 1 to 0 to perform the data/ time change;
6. select again parameter tcE and set it to 0;
7. press one or more times Prg to save the date/ time and return to standard display.

Par.	Description	Def	Min	Max	U.M.
tcE	Enabling date modification procedure 0/1=No/Yes	0	0	1	-
tcT	Date/ time change Action on change 0→1 or 1→0	0	0	1	-
y	Date/ time: year	0	0	37	-
M	Date/ time: month	1	1	12	-
d	Date/ time: day of the month	1	1	31	-
h	Date/ time: hour	0	0	23	-
n	Date/ time: minute	0	0	59	-



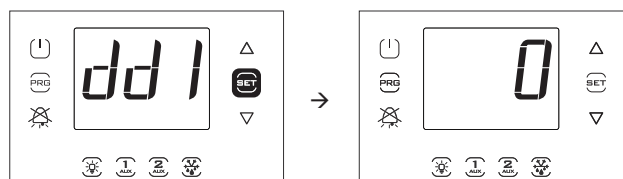
 **Note:** the figure refers to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows with a scrolling message, parametercode and description: "tce - enable data modification".


3.3.5 Example 2: set the scheduled defrosting periods

Procedure:

1. access the parameters modification menu as described in the relative paragraph;
2. enter category "rtc";
3. press UP and select the parameters "ddi (i = 1...8)" to select the frequency of the ith defrost, based on the indications in the table below;
4. press UP and pass to the defrost hour and minute;
5. press one or more times Prg to save and return to standard visualization.

0	ith defrosting disabled
1...7	Monday...Sunday
8	From Monday to Friday
9	From Monday to Saturday
10	Saturday and Sunday
11	Daily



 **Note:** the figure refers to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows with a scrolling message, parametercode and description: "dd1 - defrost1-day"

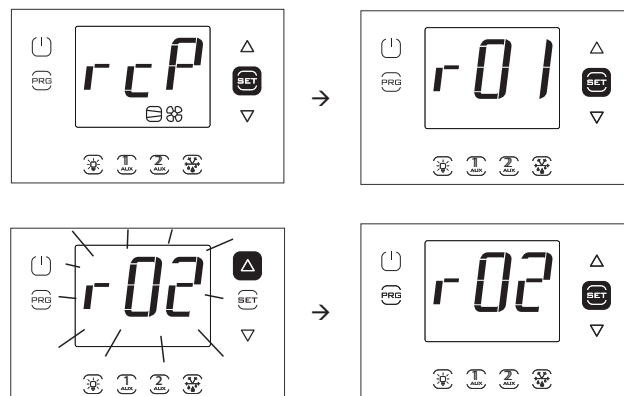
3.4 Procedures

3.4.1 Parameter set selection

The control can work with 10 sets of parameters, pre-set in the factory by Carel, but modifiable to suit your requirements, indicated with r01 r10 (recipe 1 ... recipe 10);

In order to select the current parameters set (control in OFF):

1. from parameters modification menu, access the category "rcP" and press Set; the message "r0i" will appear where "r0i" ranges from 1 to 10 and indicates the currently active configuration on UltraCella;
2. press UP/DOWN to select the parameters set to be loaded; you can choose between r01...r10; for example r02 (figure);
3. Press Set to confirm. The control system loads the chosen parameters set;
4. Press once or more times Prg to return to standard display..



Note: the figure refers to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "bni - recipe index now active" on the second row.

Param	Recipes (configurations)									
	Std CAREL	Red meat	Poultry	Fish	Vegetables	Fruit	Summer and tropical fruit	Frozen	Restaurant - fresh food	Bakery
		Heater defrost with probe, evap. fans controlled by temperature and off during defrost	Heater defrost with probe, evap. fans controlled by temperature and off during defrost	Heater defrost with probe, evap. fans controlled by temperature and off during defrost	Heater defrost with probe, evap. fans on with compressor on and on during defrost, humidity control	Timed defrost by stopping compressor, evap. fans on with compressor on and on during defrost, humidity control	No defrost, evap. fans on with compressor on, humidity control	Heater defrost with probe, evap. fans on with compressor on and off during defrost	Heater defrost with probe, evap. fans on with compressor on and on during defrost	Heater defrost with probe, evap. fans controlled by temperature and off during defrost
	r01	r02	r03	r04	r05	r06	r07	r08	r09	r10
/4	0	0	0	0	0	0	0	0	0	0
/t2	6	4	4	4	4	4	11	4	4	4
/A2	1	1	1	1	1	0	0	1	1	1
/A3	0	0	0	0	0	0	0	0	0	0
/A4	0	0	0	0	0	0	0	0	0	0
/A5	0	0	0	0	1	1	1	0	0	0
St	0	-0,5	0	1	4	4	10	-22	3	-20
rd	2	2	2	2	2	2	2	2	2	2
StH	90	90	90	90	95	95	85	90	90	90
rdH	5	5	5	5	5	5	5	5	5	5
r1	-50	-5	-5	-5	0	0	5	-25	0	-25
r2	60	10	10	10	10	10	15	-15	10	-10
r3	0	0	0	0	0	0	1	0	0	0
c11	4	4	4	4	4	4	4	4	4	4
d0	0	0	0	0	0	2	0	0	0	0
dl	8	12	12	12	24	24	8	15	13	15
dt1	4	20	15	10	8	4	4	15	10	15
dP1	30	60	60	60	45	30	30	60	90	60
AL	0	4	4	4	4	5	5	10	4	10
AH	0	5	5	10	5	5	5	6	5	6
Ad	120	60	60	120	60	60	60	60	60	60
A5	0	0	0	0	0	0	0	0	0	0
A9	0	0	0	0	0	0	0	0	0	0
F0	0	1	1	1	0	0	0	0	0	1
F1	5	-8	0	0	5	5	5	5	5	-22
F2	30	30	30	30	15	15	10	30	30	30
F3	1	1	1	1	0	0	0	1	0	1
F4	1	1	1	1	1	1	1	1	1	1
H1	1	0	0	0	0	0	0	0	0	0
H5	1	2	2	2	15	15	15	3	2	3
HO1	0	0	0	0	0	0	0	0	0	0
c12	5	5	5	5	5	5	5	5	5	5
d8d	30	30	30	30	30	30	30	30	30	30
tLi	120	120	120	120	120	120	120	120	120	120
A4	0	0	0	0	0	0	0	0	0	0

Tab. 3.e

For all other parameters not included in this table, the default values will be used for all configurations, as shown in chap.7 Parameter table.

3.4.2 Parameters set to default values

In order to set all parameters sets to the factory values (default):

1. from parameters modification menu, access the category "rcP" and press Set; the message "r0i" will appear, where "i" indicates the currently active configuration ;
2. press UP/DOWN and display the message "bnr";
3. press Set: the message "no" will appear;
4. press UP/DOWN: the message "Std" will appear;
5. press set: the control system brings all parameters sets to default values;
6. press one or more times Prg to return to standard display.

Note: in this manner all the modifications are erased and the original factory values are restored to the default ones, indicated in parameters table.

3.4.3 Defrost

In order to activate the defrost by temperature, the defrost probe must detect a temperature lower than the temperature relative to defrost end (par. dt1). The defrost by time is activated setting d1 parameter to a value >0.

Procedure:

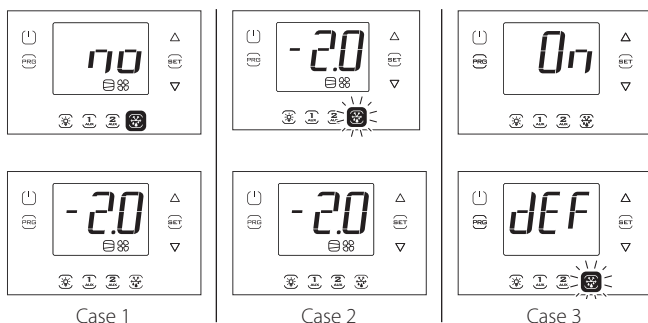
1. press DEF. There can be 3 cases:
2. if the defrost probe detects a temperature greater than the value of the defrost end temperature, the control displays the message "no" and the defrost is not activated;
3. if there are protections in progress, the control waits before entering the defrost. The DEF button blinks and when conditions permit, the control enters the defrost;
4. control comes into defrost, it shows the message "On". The DEF key is lit and the defrost output is enabled. The display depends on parameter d6.

Par.	Description	Def	Min	Max	U.M.
d6	Terminal display during defrost 0 = Temperature alternated with dEF 1 = Last temperature shown before defrost 2 = dEF	1	0	2	-

ACTIVATION MANUAL DEFROST



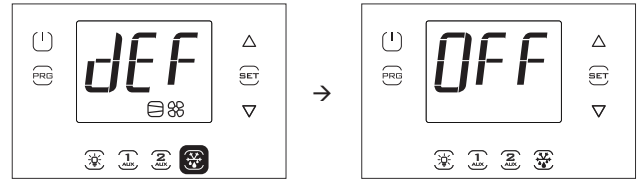
Request a manual defrost



Note: The Figures refer to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, the message "no" and "On" appear on the second row of the display.

DEACTIVATION MANUAL DEFROST

Press DEF: message "Off" will appear and the control ends the defrost



Note: The Figures refer to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, the message "Off" appears on the second row of the display.

3.4.4 AUX1/AUX2/Light

In order to activate/deactivate the digital outputs AUX1/AUX2 from keyboard set the parameters H1/H5=2. The light output is fixed and cannot be configured.

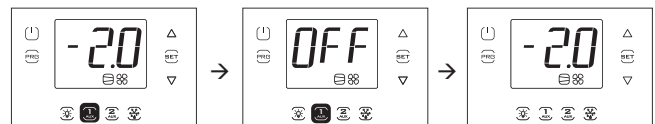
ACTIVATION

Press keys AUX1/AUX2/Light: message "On" will appear and the control activates the relative output.



DEACTIVATION

Press keys AUX1/AUX2/Light: message "Off" will appear and the control deactivates the relative output.



Note: if output AUX1/2 was not enabled by setting H1/H5 = 2, the relative key blinks to signal that the output is not active. However, the messages "On" and "Off" will appear

Note: The Figures refer to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, the message "On" and "Off" appear on the second row of the display.

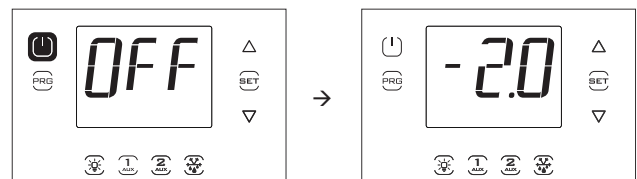
3.4.5 On/Off

In order to turn off the control from keyboard:

- press On/Off for 2 s.

The display will alternate Off to the standard display.

The key On/Off lights up and any active output relay will be deactivated.

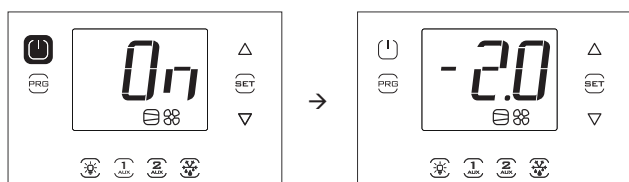


Note: The Figures refer to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, the message "On" and "Off" appear on the second row of the display.

In order to turn on the control from keyboard:

- press On/Off for 2 s.

"On" will appear on the display and then control returns to the standard display. The output relay will be re-activated.



Note: The Figures refer to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, the message "On" and "Off" appear on the second row of the display.

3.5 Multifunction menu

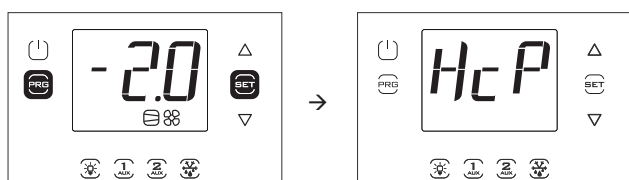
The multifunction menu allows you to access:

- "HcP": HACCP alarms display, type HA and HF alarms and reset;
- "cc": continuous cycle activation/deactivation;
- "rEc": display maximum and minimum temperature, cancellation and re-start recording;
- "I/O": input/output: displaying the temperature read by the probe and digital input status;
- "USB": USB key;
- "InF": information
- "Log": datalogging function
- "SOF" UltraCella software update

Par.	Description	Def	Min	Max	U.M.
cc	Continuous cycle duration	0	0	15	ora

Procedure:

1. press Prg and Set for 2 s; the first menu will appear: HcP;
2. press UP/DOWN to view other entries;
3. press Set to enter: follow the steps described in the following sections for the relative explanations;
4. Press one or more times Prg to return to standard display.



Note: the figure refers to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "Menu" on the second row.

3.5.1 HACCP alarms display

For explanations regarding HACCP alarms, consult chapter "Alarms". In the multifunction menu you can see the date and time of the last 3 alarms HA and HF. After entering the multifunction menu (see previous par.), select with UP / DOWN the message "HcP".

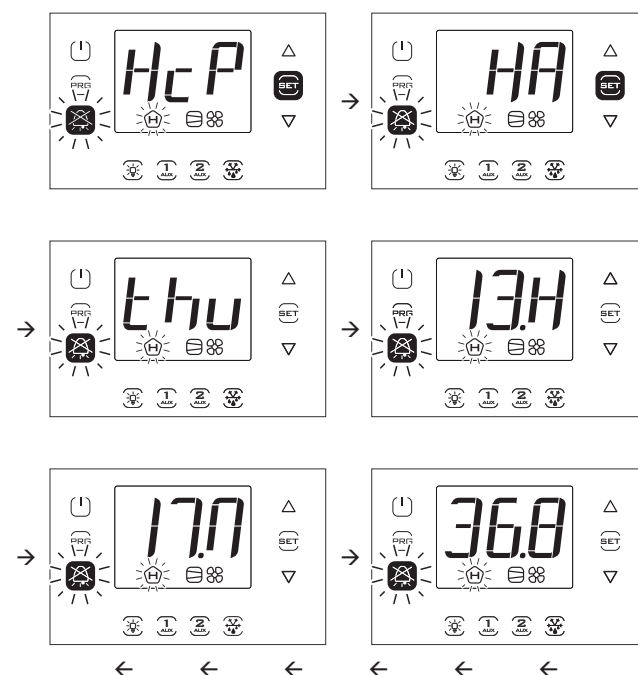
Procedure:

1. press Set, and then UP/DOWN to display the parameters in the following table: you can see the number of alarms, the relative date and you can also cancel the alarms;
2. press Set to display the alarm date and time;
3. press Prg until you return to standard display.

Par.	Description	Def	Min	Max	U.M.
HA	Date/time of last HA alarm	0	-	-	-
HA1	Date/time of penultimate HA alarm	0	-	-	-
HA2	Date/time of third from last HA alarm	0	-	-	-
Han	Number of HA alarms	0	0	15	-
HF	Date/time of last HF alarm	0	-	-	-
HF1	Date/time of penultimate HF alarm	0	-	-	-
HF2	Date/time of third from last HF alarm	0	-	-	-
HFn	Number of HF alarms	0	0	15	-
Hcr	HACCP alarms cancelling Action on variation 0→1 or 1→0	0	0	1	-

Each alarm is displayed with scrolling text, which contains the day of week, hour, minute, and the temperature that caused the alarm. This is a list (FIFO) in which are stored only the last 3 alarms. Instead, the alarm counters (HAn, HFn), after reaching 15, they stop.

Example: HA alarm triggered Thursday at 13:17, with detected temperature of 36.8 °C.



Note: the figure refers to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "HACCP Alarms" on the second row.

3.5.2 Continuous cycle

For explanation of continuous cycle, see chapter 6.

In order to activate the continuous cycle

- the control must be on;
- the value of the parameter cc must be >0.

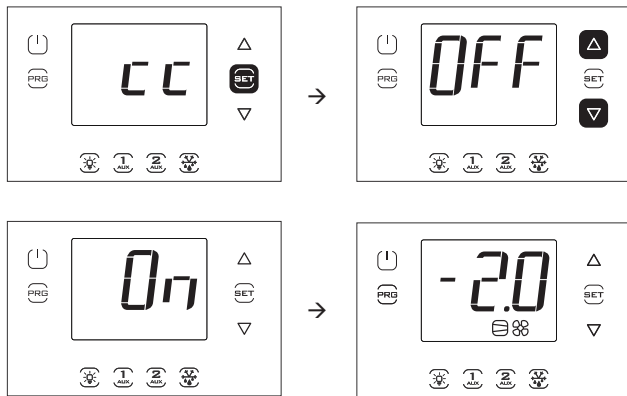
Par.	Description	Def	Min	Max	U.M.
cc	Continuous cycle duration	0	0	15	hour

After entering the multifunction menu (see previous par.), select with UP / DOWN the message "cc".

ACTIVATION

Procedure:

1. press Set; the message "OFF" will appear (continuous cycle disabled);
2. press UP/DOWN: the message "ON" appears;
3. after about 1 s the control returns to standard display and the compressor icon appears, to show the activation of the function.



Note: the figure refers to the screens on models with single row display, P/Ns WB0005*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "Continuous cycle" on the second row.

DEACTIVATION

Follow the same activation steps and set "OFF".

Note: the activation of the continuous cycle function does not appear on display in standard mode.

3.5.3 Maximum and minimum temperature monitoring

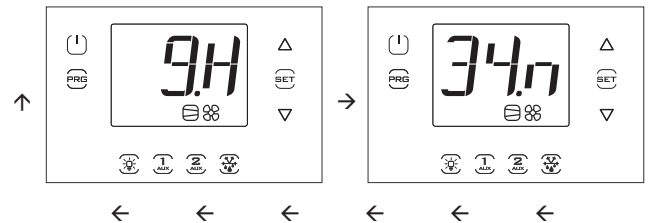
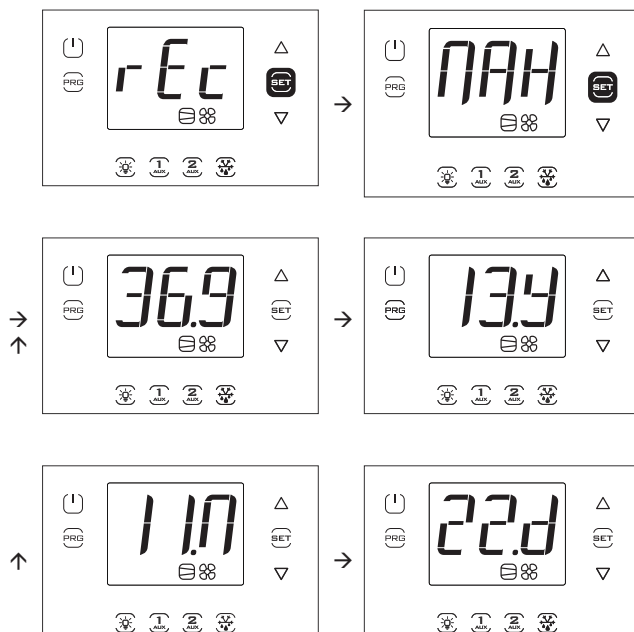
The control allows you to continuously record the minimum and maximum temperature measured by the control probe. The monitoring is always active. The values can be reset, as described below.

After entering the multifunction menu (see previous par.), select with UP / DOWN the message "rEc".

Procedure:

- press Set; the message "MAX" will appear (maximum registered temperature); in order to see the maximum temperature, registration date and time pass to point 3 or:
- press UP/DOWN: the message "Min" appears (minimum temperature registered);
- press Set: the maximum/minimum recorded temperature will appear along with the date/time of record (y=year, m = month, d = day, h = hour, m = minutes. Press UP to cancel (both temperatures), appears RES and the control exits the menu, or press Prg for more than once and exit the display.

Example: maximum registered temperature 36.9°C on 22/11/2013 at 9.34.



Note: by pressing UP you will cancel both the maximum and the minimum recorded temperature.

Note: the Figures refer to the screens on models with single row display, P/Ns WB0005*. In models with two rows, P/Ns WB000D*:

- MAX --> Max temp recorder (scrolling)
- 36.9 --> Max
- 13.Y --> year
- 11.M --> month
- 22.d --> day
- 9.H --> hour
- 34.m --> minute

3.5.4 Input/output status display

After entering the multifunction menu (see previous par.), select with UP / DOWN the message "I/O".

Procedure:

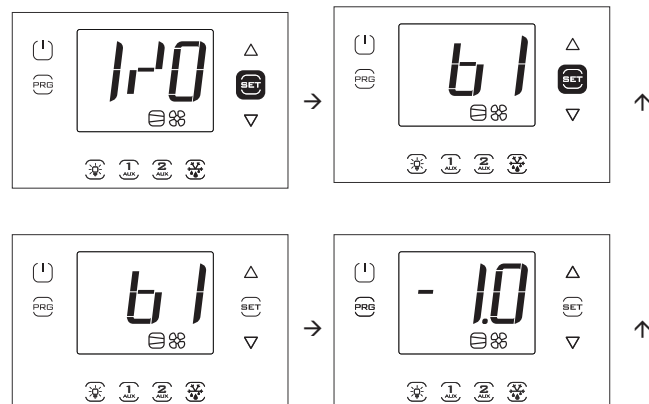
- Press Set: the message "b1" appears regarding the probe B1;
- Press Set once again: the value read on probe B1 will appear alternating with the message b1;
- Press Prg to return to upper level;
- Press UP/DOWN and repeat steps 1)...3) to display the inputs/outputs indicated in table;
- Press one or more times Prg to return to standard display

Text	Description	Text	Description
b1	Analogue input 1	do2	Digital output 2
b2	Analogue input 2	do3	Digital output 3
b3	Analogue input 3	do4	Digital output 4
b4	Analogue input 4	do5	Digital output 5
b5	Analogue input 5	do6	Digital output 6
di1	Digital input 1	Y1	Analog output 1
di2	Digital input 2	ESu	EVD suction temp.
di3	Digital input 3	ESA	EVD evaporation temp.
do1	Digital output 1		

Tab. 3.f

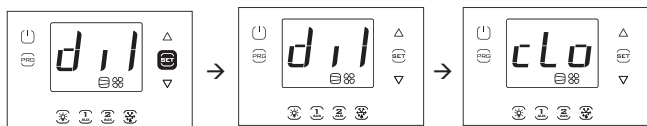
Note: the opened digital inputs/outputs are displayed along with the message "oP" (=open), those closed with "cLo" (=closed).

Example 1: probe B1 measures the temperature of -1.0 °C..

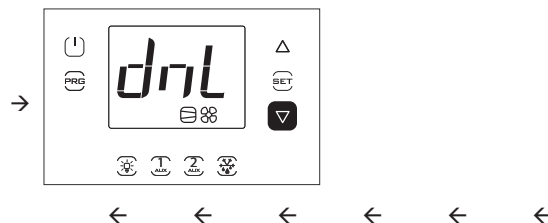


Note: the figure refers to the screens on models with single row display, P/Ns WB0005*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "Probe1 status" on the second row.

Example 2: digital input 1 is closed.



Note: the figure refers to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "Digital input 1 status" on the second row.



Note: the figures refer to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "recipes in USB device" on the second row

3.5.5 USB memory key

Parameters upload/download

Preliminary operations:

1. remove the lower frame and insert the USB memory key;
2. set the control to OFF.

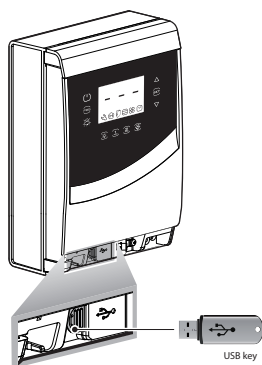


Fig. 3.d

After entering the multifunction menu (see previous par.), select with UP / DOWN the message "USB".

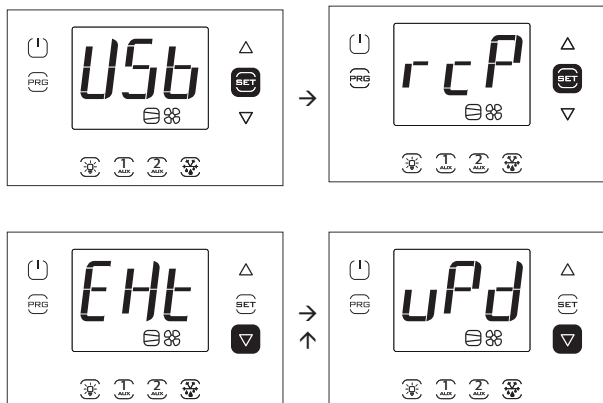
Procedure:

Press Set: the following commands will appear by scrolling UP/DOWN:

- rcP: press Set to confirm;
- EXt: press Set to exit;
- dnl: press Set, the control saves inside the key the 10 parameters set: r01...r10;
- uPd: press Set, the control loads from the key the 10 parameters set: r01...r10;

Note

- the parameters are saved in a text file type .txt, which can be viewed on the computer;
- for information regarding the switching of the LEDs, see chapter 2.10.



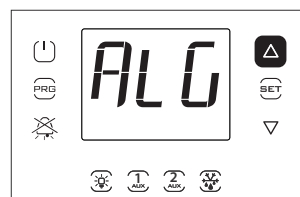
Download saved alarms


Starting from software release 1.5, the last 64 alarms activated and saved on UltraCella can be downloaded to a USB flash drive, in order from the most recent to the oldest, in csv format. When the 64th alarm is saved, the next one will overwrite the oldest.

Alarms that have been saved and are no longer active can only be displayed on the UltraCella Service terminal, but can be downloaded both from the terminal and the LED interface.


- Alarm log file name: AlarmLog.csv

1. remove the bottom frame and plug in the USB flash drive. The red and green LEDs on the side of the key will come on individually in sequence to indicate that the unit recognises the USB flash drive;
2. press Prg and Set for 2 sec; the first menu is displayed: "HcP";
3. press UP 4 times until reaching the "USB" menu item;
4. press Set; the first submenu is shown: "rcP";
5. press UP to access the "ALG" submenu;;



6. press SET to confirm the download of the saved alarms. The message "ALG" will flash during the download procedure; at the end, "ALG" will stop flashing and the green LED next to the USB port will come on, indicating the end of the procedure; if for some reason the procedure is not successful, the alarm icon  will be shown on the display;
7. unplug the key; to exit the "ALG" menu, press PRG twice.

Note: If for some reason the procedure is not successful, when

exiting the menu, as well as the alarm icon  on the display, the error message "ALM" will be displayed. The error message will be cleared the next time the alarms are downloaded successfully or when restarting the controller.

Example: alarms saved starting 2 April 2014 at 08:00:00. The alarm log was downloaded to the USB flash drive at 18:10 on the same day.

Start -> alarm activated
Stop -> alarm reset

TIME	ID	NAME	EVENT	VAR1	VAR2
2014/04/02 10:30:00	11	ALARM_Ed1.Active	Start		
2014/04/02 16:22:45	11	ALARM_Ed1.Active	Stop		

3.5.6 Information

In the information menu you can view the software release.

After entering the multifunction menu (see chapter 3.4), select with UP / DOWN the message "InF".

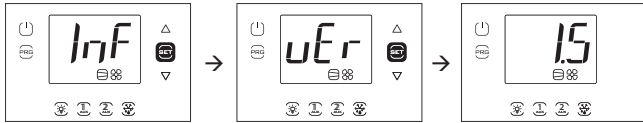


Fig. 3.e

Procedure:

1. press Set: the message "vEr" appears regarding the software revision;
2. press Set once again: the software revision will appear (e.g. 1.5);
3. press one or more times Prg to return to standard display.


Note: the figure refers to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "Application version" on the second row

3.5.7 Data logging function

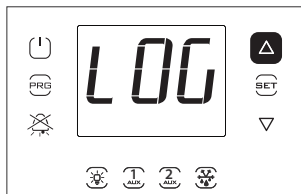
UltraCella introduces the data logging function to cold room control, offering the possibility to record the temperature read by two probes.

How to download the file with temperatures recorded by UltraCella:

1. remove the bottom frame and insert the USB flash drive. The red and green LEDs next to the flash drive will come on once in sequence to indicate that the unit has recognised the USB flash drive;
2. press Prg and Set for 2 s; the first menu will be displayed: "HcP"
3. press UP or DOWN until reaching the "LoG" menu item;
4. press SET to confirm the download of the recorded temperatures (log file) to the USB flash drive. The message "LoG" will flash during downloading; at the end, "LoG" will stop flashing to indicate that the download has been completed; if the procedure fails for some reason,

the alarm icon  will be shown on the display;

5. remove the flash drive; to exit the "LoG" menu, press PRG and/or SET.



Note: the figure refers to the screens on models with single row display, P/Ns WB000S*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "temp recorder" on the second row.

Note: if the procedure fails for some reason, when exiting the menu, as well as the alarm icon , the error message "LoG" will also be shown on the display.

The message error will be cleared after the next correct download or when restarting the controller.

When the probes to be recorded are suitably configured through the parameters tr1 and tr2 and the sample time through the parameter trc, the unit starts recording the temperature every trc minutes (sample time) for a maximum period of 2 years each. After the second year, the controller overwrites the oldest data saved.

The temperature log is available as a csv file via USB flash drive, which can be analysed in Excel or other widely-available programs.

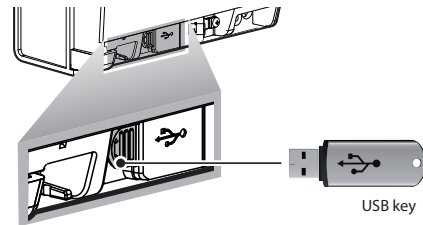


Fig. 3.f

To activate the data logging function, the probe/probes to be recorded must be configured (up to max 2) through the parameters tr1 and tr2. The sample time (for both the temperature) is selectable between 2 and 60 minutes (default 5).

Par.	Description	Def	Min	Max	U.M.
tr1	First temperature to be recorded selection 0 = no log 1 = Sv 2 = Sm (sonda letta da B1) 3 = Sr 4 = Sd1 5 = Sd2 6 = Sc 7 = SA	0	0	7	-
tr2	Second temperature to be recorded selection 0 = no log 1 = Sv 2 = Sm (sonda letta da B1) 3 = Sr 4 = Sd1 5 = Sd2 6 = Sc 7 = SA	0	0	7	-
trc	Sample time temperature recording	5	2	60	min

- Channels recorded: two temperature probes selected through tr1 and tr2 parameters
- Start logging: as soon as parameter tr1/tr2 is set to a value >0. The instant the setting is confirmed is recorded in the log under event name "Start"
- Sample time: trc (minutes) for both the temperatures
- Logging period: 2 years from recording the first sample. After this period, the controller overwrites the oldest samples saved
- Data extraction: any USB flash drive available on the market can be used
- Extracted log file names: Log_UltraCella_1.csv for the first variable selected through the parameter tr1, Log_UltraCella_2.csv for the second temperature selected through the parameter tr2
- Other events: as well as the "Start" event, the log also records "Stop" events (tr1=0 or tr2=0) and "Boot" (starting or restarting the controller)
- Log data format: the data is organised in columns: date (yy/mm/dd hh:mm:ss), type of event, temperature (in °C or °F in relation to parameter /5t) specify as Src1 (first temperature) and Src2 (second temperature)

Example: recording temperature probe Sv started on 2 April 2014 at 17:19:49. The data were extracted by USB flash drive at 18:10 on the same day.

TIME	EVENT	Sv_Probe (°C)
2014/04/02 17:19:49	Boot	0
2014/04/02 17:24:49		25,2
2014/04/02 17:29:49		25,0
2014/04/02 17:34:49		24,6

2014/04/02 17:39:49		24,1
2014/04/02 17:44:49		21,9
2014/04/02 17:49:49		18,8
2014/04/02 17:54:49		15,1
2014/04/02 17:59:49		12,7
2014/04/02 18:04:49		10,1
2014/04/02 18:09:49		7,3

Tab. 3.g

3.5.8 UltraCella software update from LED display interface

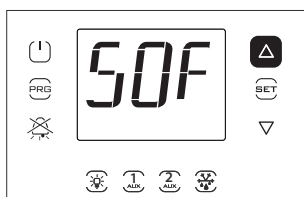
Starting from software release 1.5, the UltraCella software can also be updated from the LED interface, as well as from the UltraCella Service terminal.

The **update.ap1** file needed to perform the update from the UltraCella LED interface must only be supplied by CAREL personnel.

1. Create an "upgrade" folder in the main directory on the USB flash drive. Copy the update.ap1 file to the new folder;
2. remove the bottom frame and plug in the USB flash drive. The red and green LEDs on the side of the key will come on individually in sequence to indicate that the unit recognises the USB flash drive;
3. press Prg and Set for 2 sec; the first menu is displayed: "HcP";
4. press UP or DOWN until reaching the "SOF" menu item;
5. press SET to confirm the software update. The message "SOF" will flash during the update; at the end, "SOF" will stop flashing, indicating the end of the procedure; if for some reason the procedure is not

successful, the alarm icon  will be shown on the display;


6. unplug the key; to exit the "LoG" menu, press PRG and/or SET



Note: The figure refers to navigation on models with single-row display, WB0005%. On models with double row display, WB000D%, as well as the message described above, during the update the message "Software update" also scrolls on the second row.

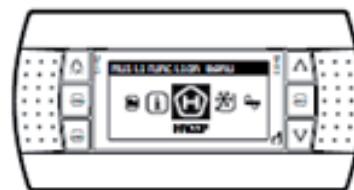


Note: If for some reason the procedure is not successful, when

exiting the menu, as well as the alarm icon  on the display, the error message "SOF" will be displayed. In this case UltraCella retains the previously installed software. The error message will be cleared the next time the software is updated successfully or when restarting the controller.

3.6 Message language selection

The only messages that change according to the selected language are those shown on the UltraCella Service terminal screens (PGDEWB0FZ0).



Selecting the language

1. On the UltraCella Service terminal, access the multifunction menu by pressing the UP button;
2. The HACCP icon is displayed. Press UP or DOWN until reaching the "i" icon (information);
3. Press SET to access the language setting;
4. Select the desired language (in software release 1.5, the languages available are Italian, English, German and French) by pressing UP or DOWN. Press SET to confirm. The change is effective immediately;
5. Press ESC twice to exit the language selection menu and return to the main screen

4. COMMISSIONING

4.1 First commissioning

After wiring the electrical connections and the power supply (see installation chapter), the operations required for commissioning the UltraCella control system depend on the type of interface used. Refer to some parameters such as:

1. Set-point and differential;
2. Probes and digital inputs configuration;
3. Selection of the type of defrost and fans operation;
4. Cold room light management.

Types of interfaces:

- board with LED display: parameters configuration is performed using the display and the keyboard based on the procedure described in chap.3 "parameters change". Alternatively, you can connect the remote graphic terminal "UltraCella Service Terminal" and enter the wizard menu for first commissioning (wizard);
- USB memory key: put the control on OFF and load the programming parameters from USB memory key (uPd command, UPLOAD, see Chapter 3);
- supervisor: in order to facilitate the launch of a large number of controls UltraCella using only the supervisor you can limit the operation of the first commissioning to the serial address setting. The configuration is postponed to a later time using the supervisor.

After the configuration you can enable the control of the cold room by pressing the ON/OFF key.

4.2 Parameters to be set for the commissioning

Par	Description	Categ.	Def	Min	Max	U.M.
St	Set point	CtL	0	r1	r2	°C/°F
rd	Differential	CtL	2.0	0.1	20	°C/°F
/P	Type B1 to B3	Pro	0	0	2	-
/A2	B2 configuration	Pro	0	0	2	-
/A3	B3 configuration	Pro	0	0	3	-
/P4	Type B4	Pro	0	0	2	-
/A4	B4 configuration	Pro	0	0	3	-
/P5	Type B5	Pro	0	0	0	-
/A5	B5 configuration	Pro	0	0	1	-
A5	Digital input configuration 2 (DI2)	ALM	0	0	14	-
A9	Digital input configuration 3 (DI3)	ALM	0	0	14	-
d0	Type of defrost	dEF	0	0	3	-
dt1	End defrost temperature, main evaporator	dEF	4.0	-50.0	200.0	°C/°F
dt2	End defrost temperature, auxiliary evaporator	dEF	4.0	-50.0	200.0	°C/°F
dP1	Maximum defrost duration	dEF	30	1	250	min
dd	Dripping time after defrost (fans off)	dEF	2	0	30	min
Fd	Post dripping time (fans off)	Fan	1	0	30	min
F3	Evaporator fan during defrost 0/1=on/off	Fan	1	0	1	-
C12	Compressor safety for door switch 0 = disable door management	doL	5	0	5	min
d8d	Compressor restart time for door switch	doL	0	0	240	min
A3	Disable door microswitch 0=enabled 1=disabled	doL	0	0	1	-
tLi	Light on with door open	doL	120	0	240	min
A4	Light management 0 = door switch + light key 1 = light key	doL	0	0	1	-
c1	Minimum time between compressor starts	CmP	6	0	15	min
c2	Minimum compressor off time	CmP	3	0	15	min
c3	Minimum compressor on time	CmP	3	0	15	min

Tab. 4.a

4.3 Single digit display models cod. WB000S* commissioning

UltraCella with single row display

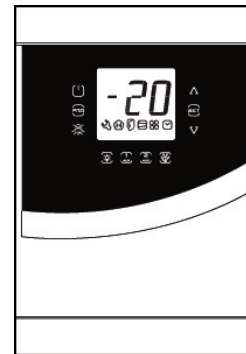
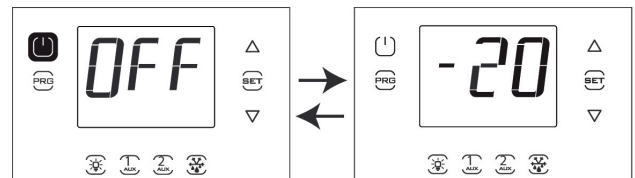
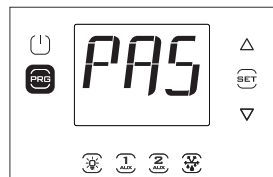


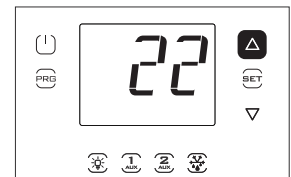
Fig. 4.a



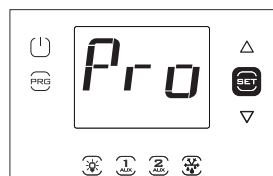
1. First switch the controller OFF (press ON/OFF).



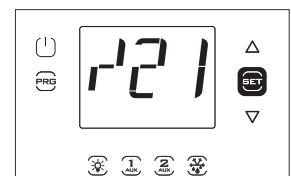
2. Press Prg for 2 sec: the password prompt is displayed (PAS).



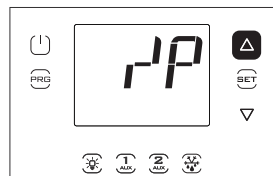
3. Press UP and enter the password: 22.



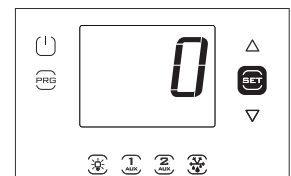
4. Press Set: the first category is displayed: Pro (Probes).



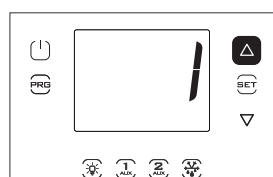
5. Press Set: the first parameter is displayed: /21.



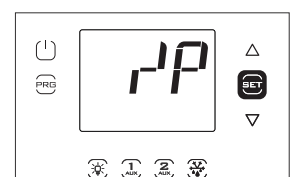
6. Press repeatedly UP to reach the parameter /P.



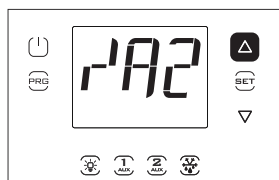
7. Press Set to set the value of the parameter (see settings in the parameter table).



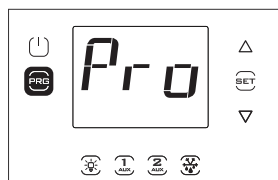
8. Press UP to modify the value.



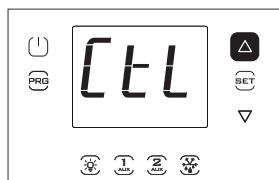
9. Press Set to confirm and return to the parameter code. The new value has now been saved on the controller.



10. Press UP to move to parameters /A2.../A5; make any required settings.



11. Press Prg to return to the parameter categories.



12. Press UP to move to category Ctl and follow the previous steps to set St and the following parameters.

4.4 Double digit display models cod. WB000D* commissioning

UltraCella with double row display

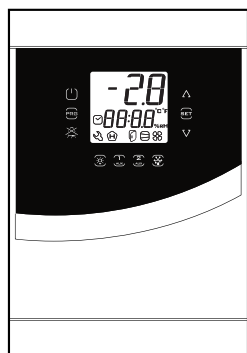
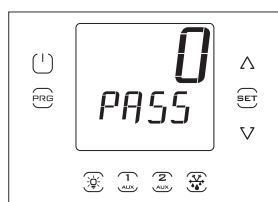
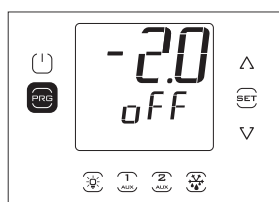
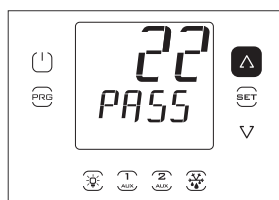


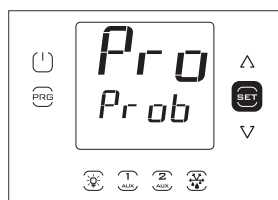
Fig. 4.b



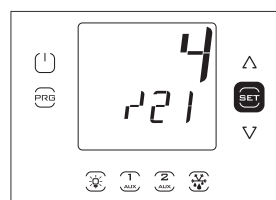
1. First switch the controller OFF (press ON/OFF).
2. Press Prg for 2 sec: the second row of the display will show "PASS" (password required).



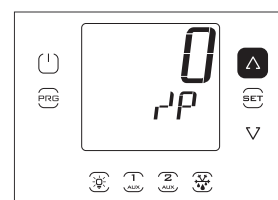
3. Press UP/DOWN to enter the password: 22.



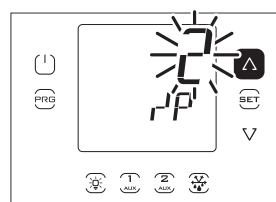
4. Press Set; the second row of the display will scroll the name of the first category of parameters: Probes.



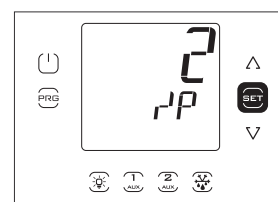
5. Press Set: the second row of the display will scroll the code and description of the first parameter in the category: /21 – Probe1 meas. stab.; the first row of the display will show the current value of the parameter



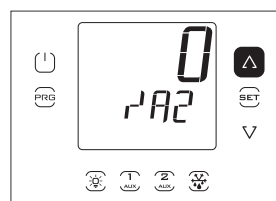
6. Press UP repeatedly until reaching parameter /P. The second row of the display will scroll the code and description of the parameter: /P – type B1 to B3; the first row of the display will show the current value of the parameter



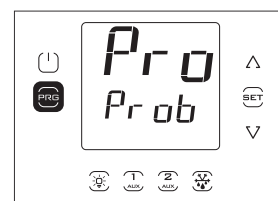
7. Press Set and UP/DOWN to set the desired value of the parameter.



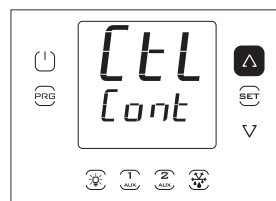
8. Press Set to confirm. The new value entered is now saved on the controller.



9. Press UP to move to parameters /A2.../A5; make any required settings.



10. Press Prg to return to the categories of parameters.



11. Press UP to move to category Ctl (the second row scrolls the name of the second category of parameters: Control) and follow the previous steps to set St and the subsequent parameters, as shown in the previous table and in the parameter table.

4.5 Commissioning with UltraCella Service Terminal

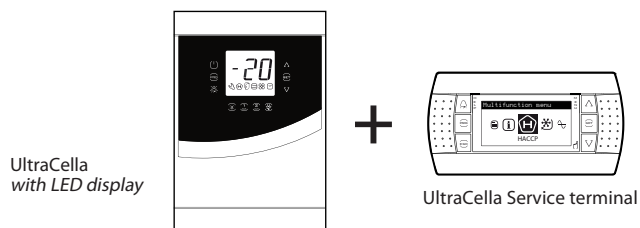


Fig. 4.c

If the UltraCella controller has never been configured, as soon as the terminal is connected, the wizard is shown automatically. The Wizard menu can also be accessed to repeat the guided commissioning procedure before the first commissioning.

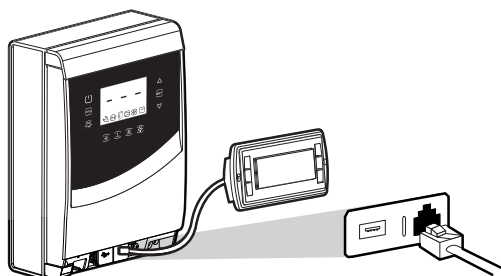


Fig. 4.d

Remove the bottom faceplate and connect the UltraCella Service Terminal to the controller.

4.5.1 First start - up

When starting for the first time, once the Service Tool is connected, the wizard is shown automatically. Set "Yes" to change the set point and then answer the questions to set the other parameters.

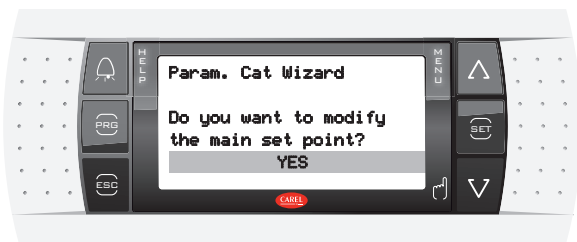


Fig. 4.e

4.5.2 Repeated commissioning procedure

The commissioning procedure can be repeated by accessing the Wizard menu.

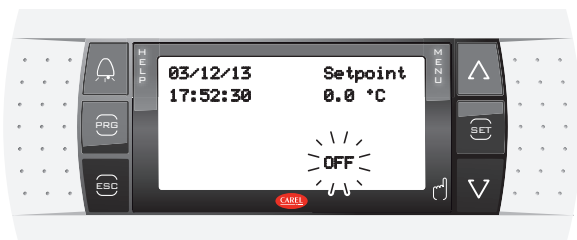


Fig. 4.f

1. Switch the controller OFF (press DOWN and select the On/Off icon; press Set twice and then UP to switch the controller OFF; press Esc twice to exit)

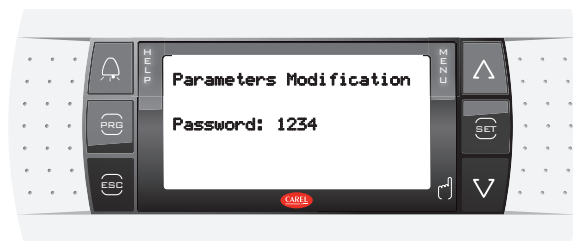


Fig. 4.g

2. To enter programming mode: Press Prg and enter the password: 1234

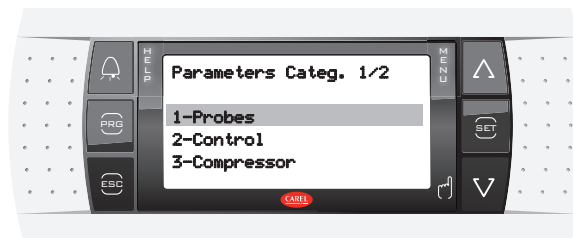


Fig. 4.h

3. Press DOWN until reaching the "Wizard" menu

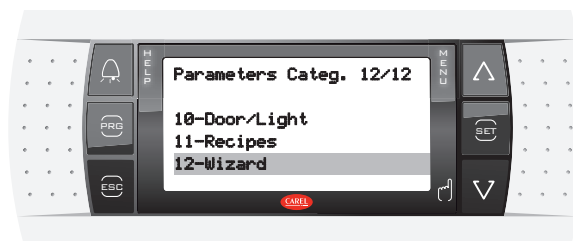


Fig. 4.i

4. Confirm by selecting Set.

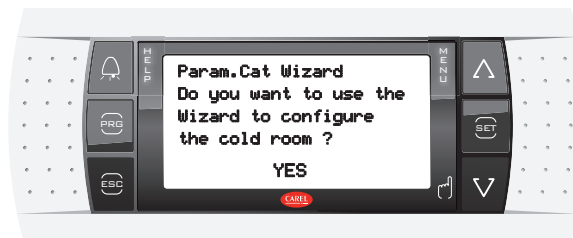


Fig. 4.j

5. Press Up and SET to enter the guided commissioning procedure.

4.6 Main function commissioning

4.6.1 Set-point and differential

The reference output is the compressor output (CMP). The set point and differential determine the compressor activation and deactivation temperatures. The control probe is the virtual probe Sv. At start-up it corresponds to probe B1. If the temperature inside the cold room is not uniform the control can be set (by placing /> 0) to regulate on a "virtual" probe obtained from the average of two measurement points (probes B1 and B2).

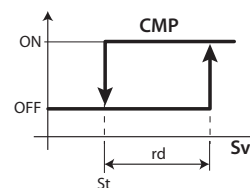


Fig. 4.k

Key

St	Set point
Sv	Virtual probe
rd	Differential
CMP	Compressor

4.6.2 Probes configuration

The UltraCella controls have a maximum of 5 analog inputs, of which 3 can be configured as temperature probes (NTC probes, NTC high temperature probes, PT1000), the fourth as temperature probe or input 0 ... 10 V, the fifth can be configured as input 4 ... 20 mA.

Analogue Inputs	Type
B1	NTC10 kΩ a 25°C, range -50T90°C,
B2	NTC extended range, NTC50 kΩ a 25°C, range 0T150°C;
B3	PT1000, 1000 Ω a 0°C, range -50T90°C
B4	NTC10 kΩ a 25°C, range -50T90°C, NTC extended range, NTC50 kΩ a 25°C, range 0T150°C 0...10 V
B5	4...20 mA

Tab. 4.b

Below the parameters with the selection:

Par.	Description	Def	Min	Max	U.M.
/P	Type B1 to B3 0 = NTC Standard Range -50T90°C 1 = NTC Enhanced Range 0T150°C 2 = PT1000	0	0	2	-
/P4	Type B4 0 = NTC Standard Range -50T90°C 1 = NTC Enhanced Range 0T150°C 2 = 0 to 10 V	0	0	2	-
/P5	Type B5 0 = 4 to 20 mA	0	0	0	-

4.6.3 Probes function assignment B1, B2, B3, B4, B5

The control, inside the cold room, can use the probes:

- outlet;
- intake;
- defrost, placed in the evaporator, preferably where the ice resides most;
- condenser, used to protect the compressor due to high discharge temperature, associated with fowling of the condenser or fan failure.

Probe B1 is configured as environment probe and its function cannot be changed.

Par.	Description	Def	Min	Max	U.M.
/A2	Configuration B2 0 Absent 2 Intake probe 1 Defrost probe 1	0	0	2	-
/A3	Configuration B3 0 Absent 2 Cond.probe 1 Defrost probe 2 3 Defr. probe 1	0	0	3	-
/A4	Configuration B4 0 Absent 1 Ambient temperature probe (SA) 2 Humidity probe	0	0	2	-
/A5	Configuration B5 0 Absent 1 Humidity probe	0	0	1	-

4.6.4 Probes reading correction

The values read by the probes can be corrected by adding/removing an offset from the measure with the parameters /c1, ..., /c5.

Par.	Description	Def	Min	Max	U.M.
/c1	Offset B1	0	-20.0	20.0	-
/c2	Offset B2	0	-20.0	20.0	-
/c3	Offset B3	0	-20.0	20.0	-
/c4	Offset B4	0	-20.0	20.0	-
/c5	Offset B5	0	-20.0	20.0	-

The offset may need to comply with HACCP requirements. In this case, the offset should be calculated using a calibrated instrument. Setting these parameters affects the measurement and the value shown on the display, and consequently may not be allowed. If in doubt, contact the food safety manager or site manager.

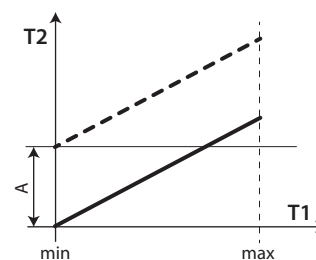


Fig. 4.1

Key

T1	Temperature measured by the probe
T2	Temperature measured by the probe after offset correction
A	Offset value
min, max	Measurement range

HACCP - CAUTION

The modification of these parameters, influencing the measurement and display, may not be allowed in some applications or might require special approval because it may affect the operation of HACCP systems. If in doubt, consult the person in charge of food safety or the manager of the plant.

4.6.5 Digital inputs



Note: the digital input 1 (DI1) is suited for door switch and is not programmable.

If the door switch is not used, input DI1 can be disabled, and will no longer be available for other functions, by setting A3=1

Par.	Description	Def	Min	Max	U.M.
A3	Disable door microswitch 0= enabled 1= disabled	0	0	1	-

If A3=0 and the door microswitch is not connected, the controller will activate the "door open" icon. To prevent incorrect messages being displayed, set A3=1 or short-circuit pin 21 (DI1) to one of the GND pins.

You can link multiple contacts to multifunction digital inputs to activate various functions, such as alarm, enable / start defrost, low pressure, etc..



Caution: in order to ensure the safety of the unit in the event of serious alarms, all the electromechanical safety devices required to guarantee correct operation must be fitted on the unit.

Operation of the digital inputs DI2, DI3

PARAMETERS A5, A9

Selection	Contacts	
	OPEN	CLOSE
0 = Not active	-	-
1 = Immediate external alarm	active	not active
2 = Do not select	-	-
3 = Enable defrost	not enabled	enabled
4 = Start defrost	not active	active
5 = Do not select	-	-
6 = Remote On/Off	OFF	ON
7 = Do not select	-	-
8 = Low pressure switch	low pressure status	normal status
9 = Do not select	-	-
10 = Do not select	-	-
11 = Do not select	-	-
12 = AUX activation	deactivated	activated
13 = Do not select	-	-
14 = Continuous cycle activation	contact opening (deactivation)	contact closing (activation)

Tab. 4.c

Below are indicated the parameters used to explain the selections for A5 and A9.

1 = Immediate external alarm

Application: external alarm that requires immediate activation (for example, high pressure alarm or compressor thermal overload). The activation of the alarm:

- shows the message on the display (IA);
 - activates the buzzer, if enabled;
 - activates the alarm relay, if selected;
- involves the following actions on the actuators:
 - compressor: operates depending on the values assigned to parameter A6 (stop compressor on external alarm).
 - fans: continue to operate according to the fan parameters (F).



Note:

- when stopping the compressor, the minimum ON time (c3) is ignored.
- if more than 1 input is configured on immediate alarm, the alarm is generated when one of the inputs is opened.

2 = Do not select

3 = Enable defrost

Application: Any defrost request arriving when the contact is open will remain pending until the contact closes.

A5/ A9 = 3

Contacts	Defrost
Open	Not enabled
Closed	Enabled (defrost start is still determined by the control)
Close with active defrost	when the digital input is opened, the defrost is immediately stopped and the unit restarts normal operation (without performing the dripping or post-dripping phases). The LED starts flashing to indicate that the defrost request is pending, waiting for the next enabling signal (closing of the contact), when the defrost will be performed completely.

Tab. 4.d



Note: this function is useful to prevent defrosts on the units accessible by the public during opening times.

4 = Start defrost from external contact

Application: this feature is useful in case you need to perform synchronized defrost across multiple units or otherwise manually controlled by an external contact. To perform the defrosts, connect a cyclical, mechanical or electronic timer to the digital input. You can connect multiple units at the same timer and set different values for the parameter d5 (defrost delay from multifunction input) to avoid simultaneous defrosts.

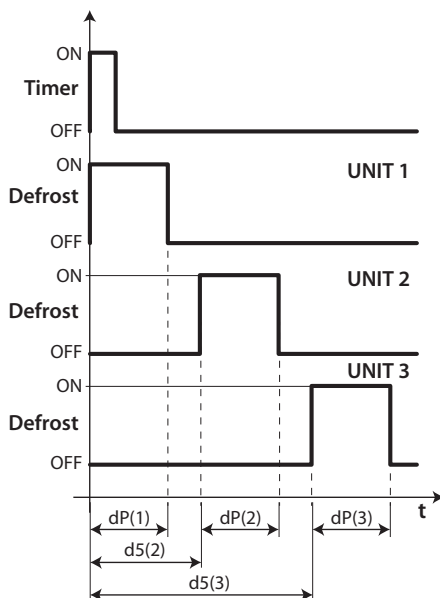


Fig. 4.m

Key

dP	Maximum defrost duration
UNIT 1...3	Unit 1...3
d5	Defrost delay from digital input
t	Time

5 = Do not select

6=On/Off remote

The digital input can also be programmed as a remote ON/OFF switch. When the control is set to OFF:

- the temperature is displayed alternately with the message "OFF", the internal timer relative to the parameter dI is updated. If dI expires when the unit is OFF, a defrost is performed when the unit is switched on again;
- the auxiliary relays remain active set as an auxiliary output and light, the other auxiliary outputs are off;
- the buzzer and the alarm relay are off;
- the control does not perform the control functions, defrosts, continuous cycle, temperature alarm signalling and all the other functions;
- the compressor protection times are respected.

At control restart, all functions are reactivated, except:

- defrost at start-up;
- compressor and fan delay at start-up.



Note: The ON/OFF from external digital input has priority over the keypad and the supervisor.

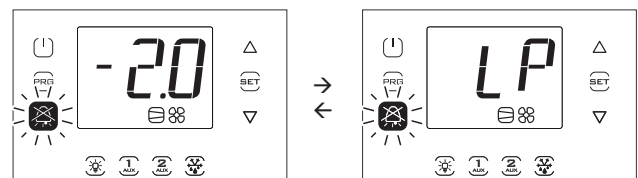
7 = Do not select

8 = Low pressure switch

By setting A5/A9=8 you can manage the low pressure switch. The low pressure alarm "LP" is signalled when the low pressure switch is triggered:

- during normal regulation, with active compressor and pump down function is disabled (c7=0)
- with pump-down function enabled (c7 >0), if the pump down valve is opened and the compressor is active.

The low pressure alarm signal is delayed by the time set for parameter A7. The low pressure alarm 'LP' stops the compressor.



9, 10, 11 = Do not select

12 = Auxiliary output

Setting H1/H5 = 2 the corresponding output AUX1/ AUX2 is activated by the key AUX1/ AUX2. Besides, it is possible to use alternatively one digital input DI2 or DI3 (set A5 or A9=12) to drive output AUX2 or AUX3. In this case the key and the digital input have the same priority as regards the switch on.

13 = Do not select

14 = Continuous cycle activation

Activation: passage of the contact from opened to closed;

Deactivation: passage of the contact from closed to opened.

4.6.6 Type of defrost

UltraCella allows you to manage the following types of defrost, depending on parameter d0:

- 0. electric heater defrost by temperature;
- 1. hot gas defrost by temperature;
- 2. electric heater defrost by time;
- 3. hot gas defrost by time.

For further explanations please see chap. 6.

Par.	Description	Def	Min	Max	U.M.
d0	Type of defrost	0	0	3	-
	0 heater by temperature.				
	1 hot gas by temperature				
	2 heater by time				
dt1	End of defrost temperature, main evaporator	4.0	-50.0	200.0	°C/°F
dP1	Maximum defrost duration	30	1	250	min

4.6.7 Evaporator Fans

During the dripping periods (parameter dd > 0) and post-dripping periods (parameter Fd > 0) the evaporator fans are always off. This is useful to allow the evaporator to return to normal temperature after defrost. There is the possibility to force the start of the evaporator fans during control (parameter F2) and during defrost (parameter F3). See chap. 6

Par.	Description	Def	Min	Max	U.M.
dd	Dripping time after defrost (fans off)	2	0	30	min
F2	Fan activation time with compressor OFF	30	0	60	-
F3	Evaporator fan during defrost 0/1=on/off	1	0	1	-
Fd	Post dripping time (fans off)	1	0	30	min



4.6.8 Door opening

If the door is left open, the signalling control is made via the door switch (if A3=0, digital input DI1, already configured as the door switch, is enabled). When the door is open, the evaporator fans are turned off if configured at fixed speed (F0=0,1), otherwise operate at minimum speed defined by parameter F7 (if F7<50) if set as variable speed fans (F0= 2); the compressor continues to operate for the time c12, then turns off. Once passed the period of time d8d from door opening, compressor and evaporator fans are running again and the error "dor" is displayed.

Par.	Description	Def	Min	Max	U.M.
c12	Compressor safety time, door switch 0 = disabled door management	5	0	5	min
d8d	Compressor restart time for door switch	0	0	240	min

Special cases refer figure 4.n and 4.o:

- to disable door alarm, set d8d = 0. If d8d = 0, c12 is also considered = 0;
- to keep only phase 2 (figure), in which the compressor is on, and to eliminate phase 3 in which the compressor/ evaporator fan is off, set d8d=c12;
- to keep only phase 3 (figure), c12=0;
- during phase 3 the compressor may be on if:
 1. pump down is activated;
 2. hot gas defrost is activated.

-  **Note:** If the door switch digital input DI1 is disabled (A3=1):
- Parameters C12 and d8d have no meaning, as the controller cannot know whether the door is open or closed
 - The door open icon  will always be off

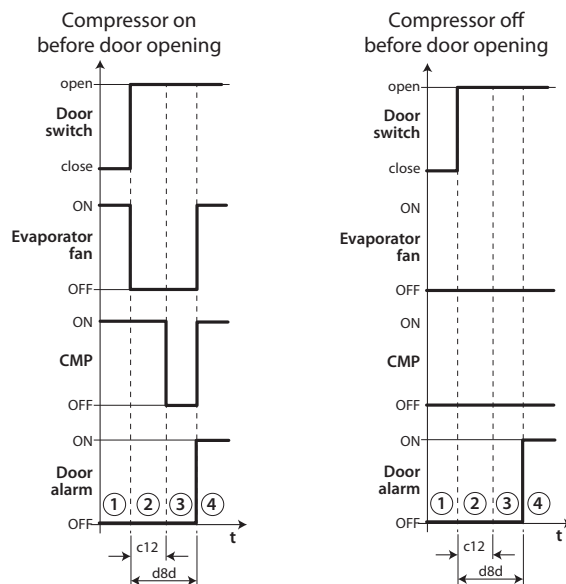



Fig. 4.n

Fig. 4.o

Key

	Time
Door_sw	door switch
Evap_fan	Evaporator fan
CMP	Compressor
Dor alarm	Door alarm "dor"

 **Note:** to render the time settings operational, the control must restart. Otherwise, the settings will be used only at the next use, when the inner timers are set.

4.6.9 Compressor management

- c1 determines the minimum time between two consecutive starts of the compressor;
- c2 sets the minimum turn off time for the compressor.
- c3 sets the minimum running time for the compressor.

Par.	Description	Def	Min	Max	U.M.
c1	Minimum time between two successive starts of the compressor	6	0	15	min
c2	Compressor minimum switch-off time	3	0	15	min
c3	Compressor minimum switch-on time	3	0	15	min

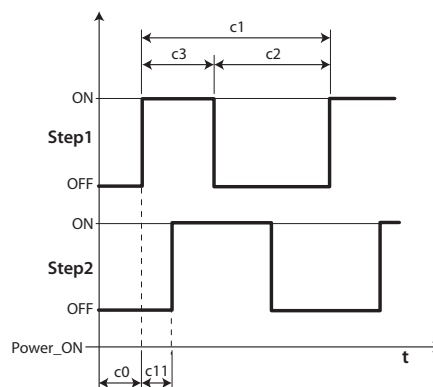



Fig. 4.p

 **Note:** c2 parameter used to ensure the balance of the pressure after the compressor stop and to avoid blocking at the next reboot of those compressors that do not have sufficient starting torque.

4.7 Light management

The light can be managed:

- from door switch (if A3=0) and/or light key;
- only from light key.

Below are indicated the involved parameters.

Par.	Description	Def	Min	Max	U.M.
tLi	Light on with door open	120	0	240	min
A4	Light management	0	0	1	-
	0 Door switch + light key				
	1 Light key				

Note: if the control is OFF, the light output is controlled only by the light key. If the control is set to ON, the light is controlled by a door switch + light key or just light key according to the setting of the parameter A4.

4.7.1 Door switch + light key

If A4=1 the light is on/off only using the light key. The open/closed status of the door is ignored. If A4=0, when the cold room door is opened, the light is always on. When the door is closed, the light can be turned on or off using the light key. Once turned on, the light will automatically turn off after the time set in parameter tLi.

LIGHT CONTROL FROM DOOR SWITCH AND LIGHT KEY

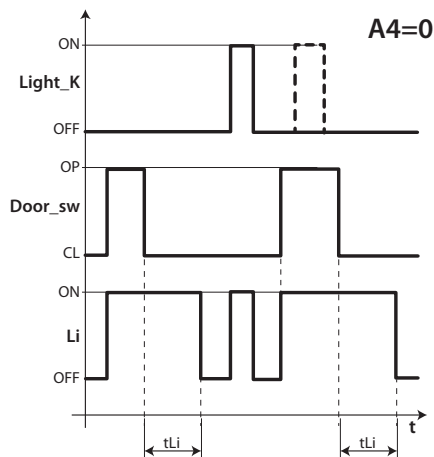


Fig. 4.q

Key

Light_k	Light key
Li	Light
Door_sw	Door switch
tLi	Light turn off delay
t	Time

4.8 Other configuration parameters

The configuration parameters must be set during the commissioning of the controller and concern:

- date/time set;
- measurement stability of the analogue probes;
- display of the decimal point on control;
- serial address for monitoring network connection;
- the type of protocol on the BMS serial port for connection to the supervisor network
- temperature measurement unit (°C / °F);
- disabling of keyboard, keys and buzzer;
- display view during defrost.

Date/ time set

See example 2 in chap.3.

Analogue probes measuring stability

It defines the filter coefficient used to stabilize the temperature measurement. Low values assigned to this parameter allow a prompt response of the sensor to temperature variations, but the reading becomes more sensitive to disturbance. High values slow down the response, but guarantee greater immunity to disturbance, that is, a more stable and more precise reading.

Par.	Description	Def	Min	Max	U.M.
/21	Stability measuring probe 1	4	0	9	-
/22	Stability measuring probe 2	4	0	9	-
/23	Stability measuring probe 3	4	0	9	-
/24	Stability measuring probe 4	4	0	9	-
/25	Stability measuring probe 5	4	0	9	-

Display view

On models with single row display, P/Ns WB000S*, it is possible to show a single characteristic, selectable through /t1 parameter.

On models with two rows, P/Ns WB000D*, and on the UltraCella Service terminal, it is possible to show two different characteristics, the first selectable through /t1 parameter, and the second through /t2 parameter.

Par.	Description	Def	Min	Max	U.M.
/t1	Display variable 1	1	0	12	-
	0 None				
	1 Virtual probe	7		B1	
	2 Outlet probe	8		B2	
	3 Intake probe	9		B3	
	4 Defrost probe 1	10		B4	
	5 Defrost probe 2	11		B5	
	6 Set point	12		Sc	
/t2	Display variable 2	6	0	19	-
	0 None				
	1 Virtual probe	10		B4	
	2 Outlet probe	11		B5	
	3 Intake probe	12		rd	
	4 Defrost probe 1	13		superheat	
	5 Defrost probe 2	14		valve opening %	
	6 Set point	15		valve opening step	
	7 B1	16		Sc	
	8 B2	17		Sd1 (3PH mod.)	
	9 B3	18		Sd2 (3PH mod.)	
		19		Sc (3PH mod.)	

Serial address (parameter H0)

H0 assigns an address to check for serial connection to a supervision system and / or remote assistance.

Par.	Description	Def	Min	Max	U.M.
H0	Serial Address	193	0	207	-

Starting from software release 1.5, both CAREL and Modbus protocols are available on the BMS serial port, selected by parameter H7.

Par.	Description	Def	Min	Max	U.M.
H7	BMS serial protocol 0 = CAREL protocol 1 = Modbus protocol	0	0	1	-



Note: to make the changes active, switch the unit off and on again.

Temperature unit of measure and decimal point display

The control allows:

- choosing the temperature measuring unit between Celsius (°C) and Fahrenheit (°F) degrees;
- to enable/disable the display of the decimal point and buzzer.

Par.	Description	Def	Min	Max	U.M.
/5t	Temperature unit of measure 0/1 = °C for temperature and Bar for pressure sensors / °F for temperature and psi for pressure sensors of EVD (if present)	0	0	1	-
/6	Display decimal point 0/1 = yes/no	0	0	1	-
H4	Buzzer 0/1 = enabled/disabled	0	0	1	-

Disable keypad

You can inhibit some functions relating to the use of the keypad, for example, the modification of the parameters and the set point if the unit is accessible to the public

Par.	Description	Def	Min	Max	U.M.
H6	Terminal keys block configuration 0 = all keys enabled.	0	0	255	-

Configuration table

FUNCTION	par. H6
Set-point modification	1
Defrost	2
-	4
AUX1 output	8
Multifunction menu (HACCP)	16
AUX2 output	32
On/Off management	64
Light management	128

Tab. 4.e

Example: to disable the activation functions of the outputs AUX1 and AUX2, set H6 = 8+32 = 40.

4.9 Ultra EVD module commissioning

WM00ENNI00: Connect UltraCella to the EVD module via serial, as shown in the wiring diagram in Figure 2.k, and refer to the following parameter table for configuration of the EVD EVO driver. The module will become active when enabled by UltraCella, setting P1=1.

Par.	Description	Def	Min	Max	U.M.
P1	Enable communication with EVD module 1 = EVD module enabled	0	0	1	-

WM00ENSI00 & WM00ENS000:

1. Using the EVD EVO display to configure the driver

Connect an auxiliary output on UltraCella (AUX1 or AUX2) electrically to digital input DI1 on the EVD EVO and set the parameters as follows:

- H1=7 (for AUX1) or H5=7 (for AUX2) -> delayed second compressor
- C11=0 -> second compressor activation delay = 0

Par.	Description	Def	Min	Max	U.M.
H1	AUX1 output configuration 7 = Delayed compressor	1	0	15	-
H5	AUX2 output configuration 7 = Delayed compressor	1	0	15	-
C11	Second compressor start delay 0 = instant start with main compressor output	4	0	250	sec

In this way, the auxiliary output will be configured as a voltage-free contact to control the compressor, suitable to be connected to digital input DI1 on the EVD EVO driver. No configuration is required on UltraCella.

2. Configuring the EVD EVO driver from UltraCella

Connect UltraCella to the EVD module via serial, as shown in the wiring diagram in Figure 2.k, and refer to the following parameter table for configuration of the EVD EVO driver. The module will become active when enabled by UltraCella, setting P1=1.

If connected via serial, the driver parameters can only be displayed (not modified) on the EVD EVO local display. Once the driver has been enabled (parameter P1=1), its parameter settings will be sent by UltraCella, in accordance with the parameter table below (only modifiable from UltraCella); any parameters previously configured on the EVD EVO display will be overwritten.

Par.	Description	Def	Min	Max	U.M.
P1	Enable communication with EVD module 1 = EVD module enabled	1	0	1	-

EVD parameter table

The following parameters corresponding to the EVD driver can be configured from UltraCella
Category: Evd

Par.	Description	Def	Min	Max	U.M.
P1	Enable communication with EVD module 0/1=no/yes	0	0	1	-
P1t	S1 probe type 0 RAZ. 0-5V 2 4-20mA REMOTE 1 4-20mA 3 4-20mA EXTERNAL	0	0	3	-
P1M	Max value of S1 probe	12,8	-20	200	bar/psi
P1n	Min value of S1 probe	-1	-20	200	Bar/psi

PVt	Valve type	1	1	22	-
	1 Carel exv				
	2 Alco ex4				
	3 Alco ex5				
	4 Alco ex6				
	5 Alco ex7				
	6 Alco ex8 330hz carel recommended				
	7 Alco ex8 500hz alco specification				
	8 Sporlan sei 0.5-11				
	9 Sporlan ser 1.5-20				
	10 Sporlan sei 30				
	11 Sporlan sei 50				
	12 Sporlan seh 100				
	13 Sporlan seh 175				
	14 Danfoss ets 12.5 - 25b				
	15 Danfoss ets 50b				
	16 Danfoss ets 100b				
	17 Danfoss ets 250				
	18 Danfoss ets 400				
	19 two Carel exv connected together				
	20 Sporlan ser(i) g, j, k				
	21 Danfoss ccm 10-20-30				
	22 Danfoss ccm 40				
PH	Refrigerant type	2	0	24	-
	0 R22 9 R717 17 R423A				
	1 R134a 10 R744 18 R407A				
	2 R404A 11 R728 19 R427A				
	3 R407C 12 R1270 20 R245Fa				
	4 R410A 13 R417A 21 R407F				
	5 R507A 14 R422D 22 R32				
	6 R290 15 R413A 23 HTR01				
	7 R600 16 R422A 24 HTR02				
	8 R600a				
PrE	Main regulation type	2	1	4	-
	1 centralized cabinet cold room				
	2 self contained cabinet cold room				
	3 perturbed cabinet cold room				
	4 subcritical co2 cabinet/cold room				
P0	EVD ModBus address	198	1	247	-
P3	Superheat setpoint	10	-72	324	K
P4	Proportional gain	15	0	800	-
P5	Integral time	150	0	999	sec
P6	Derivative time	2	0	800	sec
P7	LowSH: threshold low superheat	3	-72	324	K
P8	Low Superheat protection integral time	600	0	800	sec
P9	LowSH: low superheat alarm delay	600	0	999	sec
PL1	LOP: threshold for low temperature of evaporation	-50	76	392	°C/°F
PL2	LOP: integral time	600	0	800	sec
PL3	LOP: low evaporation temperature alarm delay	600	0	999	sec
cP1	Open valve startup, Percentage	50	0	100	%
Pdd	Post defrost delay, only for single driver	10	0	60	min
PSb	Valve position in stand-by	0	0	100	step
PMP	Enable manual positioning	0	0	1	-
Pnr	Reset EVD setting 0 -> 1 Reset all EVD parameters	0	0	1	-

4.10 Ultra 3PH Evaporator module commissioning

Ultra 3PH Evaporator module has to be configured by UltraCella.

- Please make sure that, inside Ultra 3PH Evaporator module, dip-switches of I/O expansion are set as per following figure (default setting):

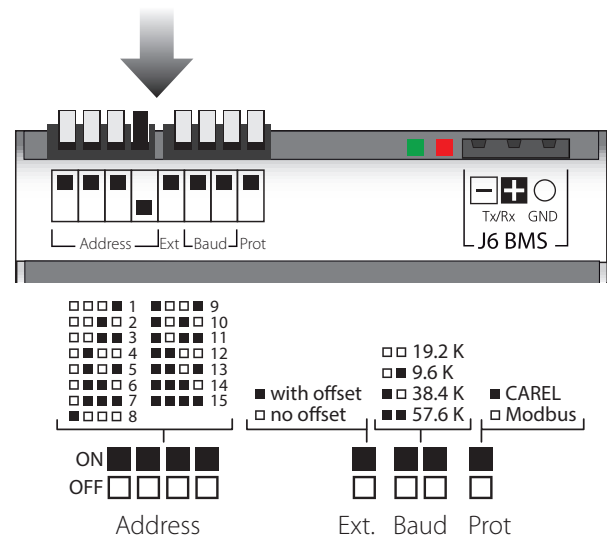


Fig. 4.r

which corresponds to following configuration:

- Address = 1
 - No offset
 - Baurate = 19200bit/sec
 - Protocol = Modbus
- In UltraCella, access to parameter category "3PH"
 - Make sure that first two parameters are set as follows (Carel default setting):
 - cH1 = 1 (Address)
 - cH2 = 0 (Offset)
 - For 3PH Evaporator module, set (Carel default setting)
 - cH3 = 0
 - If defrost probe and auxiliary evaporator defrost probe have to be connected to Ultra 3PH Evaporator module, set:
 - cA1 = 1
 - cA2 = 1
 For Ultra 3PH Evaporator module, don't consider parameter cA3
 - Enable 3PH Evaporator module by setting:
 - cEn = 1

4.10.2 Parameters (UltraCella)

UltraCella has a subset of parameters dedicated to Ultra 3PH Evaporator module configuration.

Category: 3PH

Par	Description	Def	Min	Max	UOM
cH1	3PH module serial address	1	1	247	-
cH2	3PH module offset serial address	0	0	232	-
cH3	Type of three phase module 0 = Evaporator 1 = Full	0	0	1	-
cA1	Sd1 probe connection 0 = in UltraCella 1 = in 3PH module	0	0	1	-
cA2	Sd2 probe connection 0 = in UltraCella 1 = in 3PH module	0	0	1	-
cA3	Sc probe connection (Full module only) 0 = in UltraCella 1 = in 3PH module	0	0	1	-
cEn	Enable 3PH mod. 0 = disable 1 = enable	0	0	1	-

4.10.3 Function

Ultra 3PH Evaporator Module has to be combined with UltraCella controls (P/Ns WB0005% or WB000D%). Module has inside high power actuators to handle directly three-phase loads of the evaporator, but logic and regulation algorithms are inside UltraCella. In the table below details of where probes and loads can be connected.



Note:

- Although three-phase loads have to be physically connected to Ultra 3PH Evaporator module, UltraCella maintains its standard configuration of relays.

Input	Connected	
	UltraCella	Ultra 3PH Evaporator module
Ambient probe	✓	-
Defrost probe Sd1	cA1 = 0	
	✓	-
	-	✓
Defrost probe auxiliary evaporator Sd2	cA2 = 0	
	✓	-
	-	✓

Output	UltraCella	Ultra 3PH Evaporator module
Compressor command / Condensing unit enabling / Solenoid valve	✓ (1PH)	✓ (1PH)
Defrost heaters	✓ (1PH)	✓ (3PH)
Evaporator fans	✓ (1PH)	✓ (3PH)
Light	✓ (1PH)	-
AUX1	✓ (1PH)	✓ (1PH)
AUX2	✓ (1PH)	-

Tab. 4.f

4.11 Ultra 3Ph Full module commissioning

Ultra 3PH Full module has to be configured by UltraCella.

- Please make sure that, inside Ultra 3PH Full module, dip-switches of I/O expansion are set as per following figure (default setting):

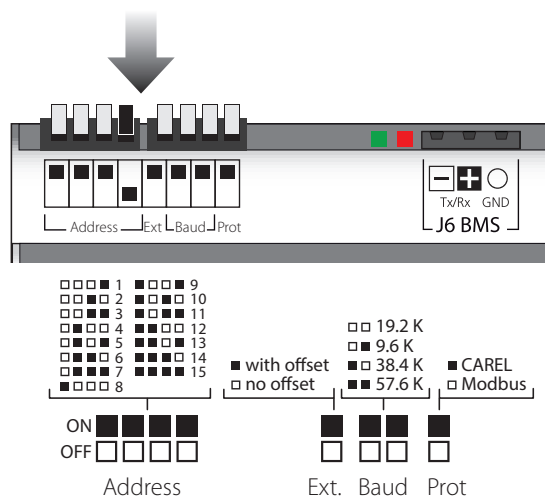


Fig. 4.s

which corresponds to following configuration:

- Address = 1
 - No offset
 - Baurate = 19200bit/sec
 - Protocol = Modbus
- In UltraCella, access to parameter category "3PH"
 - Make sure that first two parameters are set as follows (Carel default setting):
 - cH1 = 1 (Address)
 - cH2 = 0 (Offset)
 - For 3PH Full expansion module, set
 - cH3 = 1
 - If defrost probe and auxiliary evaporator defrost probe have to be connected to Ultra 3PH Full module, set:
 - cA1 = 1
 - cA2 = 1
 - If condenser probe has to be connected to Ultra 3PH Full module, set:
 - cA3 = 1
 - Enable 3PH Full module by setting:
 - cEn = 1

4.11.1 Parameters (UltraCella)

UltraCella ha un sottoinsieme di parametri dedicati alla configurazione del modulo Ultra 3PH Full.

Par	Description	Def	Min	Max	U.M.
cH1	3PH module serial address	1	1	247	-
cH2	3PH module offset serial address	0	0	232	-
cH3	Type of three phase module 0 = Evaporator 1 = Full	0	0	1	-
cA1	Sd1 probe connection 0 = in UltraCella 1 = in 3PH module	0	0	1	-
cA2	Sd2 probe connection 0 = in UltraCella 1 = in 3PH module	0	0	1	-
cA3	Sc probe connection (Full module only) 0 = in UltraCella 1 = in 3PH module	0	0	1	-
cEn	Enable 3PH mod. 0 = disable 1 = enable	0	0	1	-

4.11.2 Function

Ultra 3PH Full Module has to be combined with UltraCella controls (P/ Ns WB000S% or WB000D%). Module has inside high power actuators to handle directly three-phase loads of the condensing and evaporator units, but logic and regulation algorithms are inside UltraCella.

In the table below details of where probes and loads can be connected.



Nota:

- Although three-phase loads have to be physically connected to Ultra 3PH Full module, UltraCella maintains its standard configuration of relays.

Input	Connected	
	UltraCella	Ultra 3PH Full module
Ambient probe	✓	-
Defrost probe Sd1	cA1 = 0	
	✓	-
	cA1 = 1	
Defrost probe auxiliary evaporator Sd2	-	✓
	cA2 = 0	
	✓	-
Condensing probe Sc	cA2 = 1	
	-	✓
	cA3 = 0	
	✓	-
	cA3 = 1	
	-	✓

Uscita	UltraCella	Ultra 3PH Full module
Compressor command	✓	✓
	(1PH)	(3PH)
Defrost heaters	✓	✓
	(1PH)	(3PH)
Evaporator fans	✓	✓
	(1PH)	(3PH)
Light	✓	-
	(1PH)	-
AUX1	✓	✓
	(1PH)	(1PH)
AUX2	✓	-
	(1PH)	-

Tab. 4.g

5. OUTPUTS CONFIGURATION AND PROTECTIONS

5.1 Analogue output

It is available analog output Y1, to drive the evaporator fans designed to be operated with input 0 ... 10 V. See the chapter 6.9.

Par.	Description	Def	Min	Max	U.M.
HO1	Configuration output Y1	0	0	2	-
	0 Not active				
	1 Do not select				
	2 Variable speed evaporator fans set on Sd probe				

5.2 Digital Outputs



Note: for the other protection parameters (c1, c2, c3) see chapter 4.

5.2.1 Delay start for compressor output

Par.	Description	Def	Min	Max	U.M.
c0	Compressor/ fan start delay at power on	0	0	15	min

- c0: from the moment in which the control is powered-up, turning on the compressor and the evaporator fan is delayed by a time (in minutes) equal to the value assigned to this parameter. This delay helps to protect the compressor against repeated starts in the case of frequent power failures.

5.2.2 Safety devices for outputs with different relays

Par.	Description	Def	Min	Max	U.M.
c11	Second compressor start delay	4	0	250	s

- c11 sets the activation delay between the first and the second compressor (or between the first and the second step of the compressor).

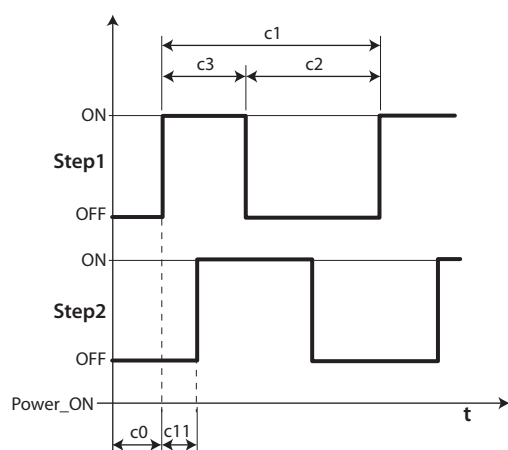


Fig. 5.a

Key

Step1	Step 1 compressor
Step2	Step 2 compressor
t	Time

5.2.3 Output operation AUX1/AUX2

The AUX1 and AUX2 outputs can be associated with different functions, such as alarm, auxiliary output controlled by AUX button, the pump down valve, condenser fan, compressor, second compressor with rotation. For further explanations, please consult chapter 3.2.

Par.	Description	Def	Min	Max	U.M.
H1	Configuration of output AUX1 0 = Normally energized alarm 1 = Normally deenergized alarm 2 = Activation by AUX1 key 3 = Bowl resistance activation 4 = Auxiliary evaporator defrost 5 = Pump down valve 6 = Condenser fan 7 = Delayed compressor 8 = Do not select 9 = Do not select 10 = Do not select 11 = Do not select 12 = Do not select 13 = Second compressor step 14 = Second compressor step with rotation 15 = humidity output	1	0	15	-
H5	Configuration of output AUX2 See H1	1	0	15	-

6. CONTROL

6.1 Switching the controller ON and OFF

The state of ON/OFF can be controlled by more than one source, keyboard, digital input and supervisor. When the controller is off, the display will show the temperature selected for parameter /t1 alternating with the OFF message. The digital input can be used to switch the controller on/off, setting parameter A5/A9 to "6". The activation state of ON / OFF from digital input has priority over the one from the supervisor and keyboard.

Origin	Priority	Notes
Digital input	1	Disable On/Off from keypad and supervisor
Keyboard	2	
Supervisor	3	

Tab. 6.a

6.2 Virtual probe

The control output of the controller is the compressor output. The control probe is the ambient probe B1 (default setting), while the probes B2, B3, B4, B5 may be associated with the functions of defrost probe 1/2, outlet probe, intake probe, condenser probe. If the cold room is very large you should also use a second probe to control the temperature of the room. The controller will activate the compressor based on the requirements of the virtual probe (Sv), obtained from weighed average of the 2 probes (B1, B2).

Par.	Description	Def	Min	Max	U.M.
/4	Virtual probe composition 0 = probe B1 100 = probe B2	0	0	100	-

The /4 parameter is used to determine the virtual probe (Sv) as a weighted average of the control sensor probe B1 and B2, according to the formula:

$$Sv = \frac{[(B1 * (100 - /4) + B2 * /4)]}{100}$$

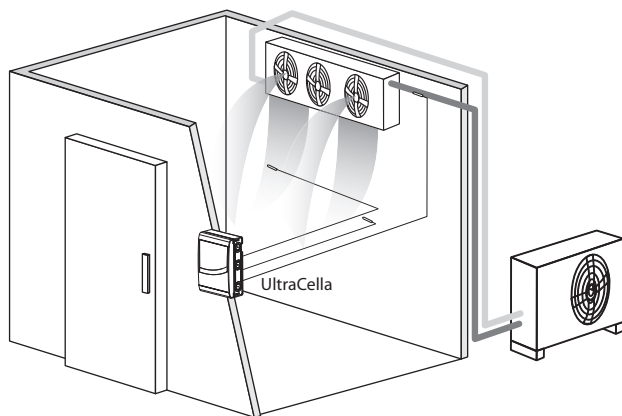


Fig. 6.a

Key

B1	Outlet probe
B2	Intake probe

6.3 Set point

The reference output is the compressor (CMP).

The controller can operate in two different modes, that can be selected using parameter r3:

- direct with defrost;
- direct without defrost;

Par.	Description	Def	Min	Max	U.M.
St	Set point	0	r1	r2	°C/°F
rd	Differential	2.0	0.1	20	°C/°F
r1	Minimum set point	-50	-50	r2	°C/°F
r2	Maximum set point	60	r1	200	°C/°F
r3	Operating mode	0	0	1	-
	0 Direct with defrost				
	1 Direct without defrost				

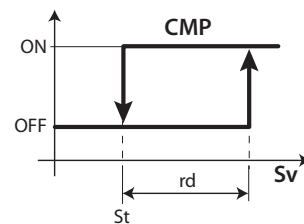


Fig. 6.b

Key

St	Set point
rd	Differential
Sv	Virtual probe
CMP	Compressor

If you have activated the second compressor output (H1, H5 = 13, 14) on AUX output, the activation of the compressor is at $St + rd/2$ and that of the auxiliary compressor AUX in $St + rd$, according to the figure below.

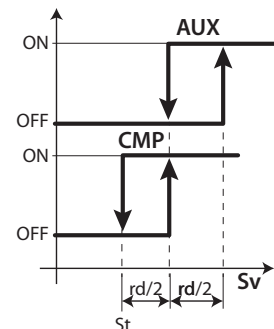


Fig. 6.c

Key

St	Set point
rd	Differential
Sv	Virtual probe
CMP	Compressor
AUX	Auxiliary output

6.4 Pump down

The pump down has the aim to completely empty the evaporator of the refrigerant at each stop of the compressor. After this phase, you can safely turn off the compressor, so that the liquid is not present the next time the compressor is started. When the set point is reached, the control closes the pump down valve to stop the flow of refrigerant to the evaporator, and, after a certain time, the compressor. In the application diagram there are the pump down valve and the low pressure switch. When the control requires turning on the compressor, if the safety periods c1 and c2 have passed, the pump down valve is opened and after the time set in parameter c8 the compressor is activated.

Par.	Description	Def	Min	Max	U.M.
c7	Maximum pump down time (PD) 0 = Pump down disabled.	0	0	900	s
c8	Compressor start delay after opening of pump down valve PD	5	0	60	s
H1	Configuration of output AUX1 ...5 = pump down valve	1	0	15	-
H5	Configuration of output AUX2 ...5 = pump down valve	1	0	15	-

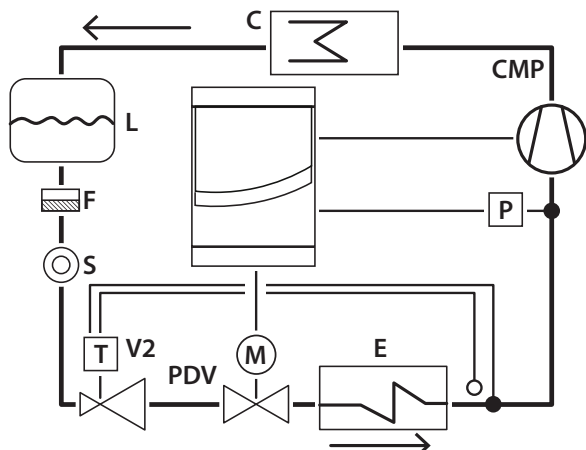


Fig. 6.d

Key

CMP	Compressor
C	Condenser
L	Liquid receiver
P	Low pressure switch
F	Dehydrator filter
E	Evaporator
S	Liquid indicator
V2	Thermostatic expansion valves
PDV	Pump down valve

You can select the pump down:

- on pressure (pressure switch mandatory): once the pump down valve closes, the compressor continues to operate until reaching the low pressure value (contact opened). At this point the compressor is turned off. If the pressure switch does not change within the time c7, alarm "Pd" triggers, pump down ended due to time-out. The Pd alarm is reset automatically if in the next pump down low pressure is reached within the time c7.
- on time (pressure switch optional): after the valve closes, the compressor operates for the time c7. The "Pd" alarm, Pump down ended by time-out, is deactivated.

c10 = 0: Pressure pump down

Pressure switch changes within c7 Pressure switch changes after c7

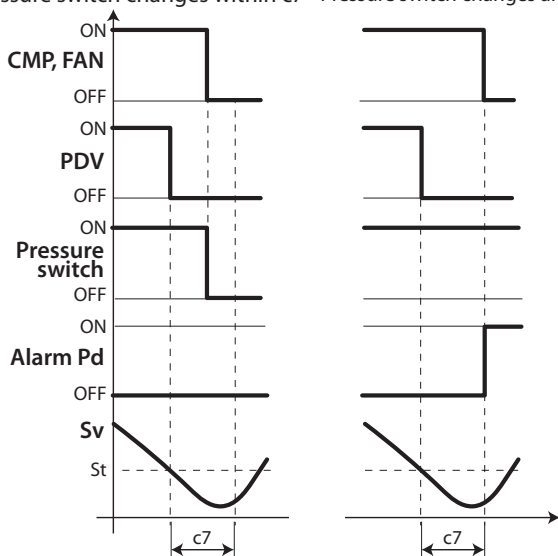


Fig. 6.e

Fig. 6.f

Key

CMP, FAN	Compressor, fan
PDV	pump down valve
Pressure switch	Pressure switch
Sv	Virtual probe
c7	Pump down maximum time
Pd	Pump down alarm
t	Time
St	Set point



Note:

- if during the pump down there is a new demand for cooling, the pump down procedure terminates, and the pump down valve is opened (the compressor is already on from the previous pump down phase);
- in case of "Pd" alarm the auto-start function is disabled.

6.5 Autostart in pump down

As seen in the previous paragraph, once you reach the set point, the control closes the pump down valve and then the pressure switch changes and signals low pressure. If, due to problems of sealing of the valve, the pressure switch changes again, you can reactivate the compressor with the Auto start function, signalled by the message "Ats". This message is erased on the next correct pump down cycle

Par.	Description	Def	Min	Max	U.M.
c9	Autostart in pump down	0	0	1	-
0	whenever pump down valve closes				
1	whenever pump down valve closes & every request of low pressure switch without regulation request				

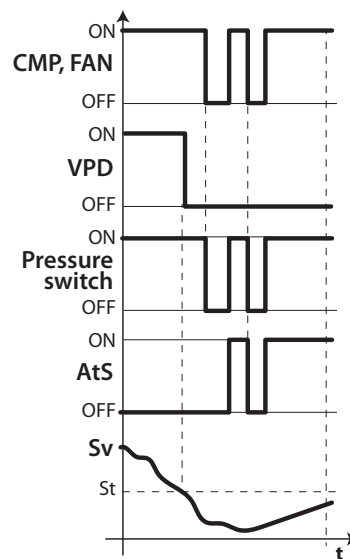


Fig. 6.g



Note: low pressure = pressure off/open.

Key

CMP, FAN	Compressor, fan	t	Time
VPD	Pump down valve	AtS	Autostart in pump down
St	Set point	Pressure switch	Pressure switch
Sv	Control probe		



Notes:

- at compressor autostart, the safety times c1 and c2, not c3 are respected;
- the message "Ats" is reset automatically on the next correct pump down cycle.

6.6 Continuous cycle

To activate the continuous cycle by keyboard see Chapter 3 (parameter value $cc > 0$). During operation in a continuous cycle, the compressor continues to operate regardless the control, for the time "cc", to lower the temperature even below the set point. The continuous cycle is stopped after the time cc or when reaching the minimum specified temperature, corresponding to the minimum temperature alarm threshold (AL). If, after the end of the continuous cycle, the temperature falls below the minimum temperature threshold, the low temperature alarm signal can be ignored by suitably setting the c6 parameter: the alarm bypass delay time after continuous cycle.

Par.	Description	Def	Min	Max	U.M.
cc	Continuous cycle duration	0	0	15	hour
c6	Low temperature alarm delay after continuous cycle	2	0	250	hour
A5	Digital input configuration 2 (DI2)	0	0	14	-
...	...				
14	Continuous cycle activation				
A9	Digital input configuration 3 (DI3)	0	0	14	-
...	...				
14	Continuous cycle activation				

6.7 Door switch control

See chap. 4

6.8 Defrost


Introduction

These parameters (dd1...dd8) can be used to set up to 8 defrost events linked to the system clock (RTC)

Par.	Description	Def	Min	Max	U.M.
dd1...8	Defrost 1...8: day	0	0	11	-
0	Disabled				
1...7	Monday...Sunday				
8	From Monday to Friday				
9	From Monday to Saturday				
10	Saturday and Sunday				
11	Daily				
hh1...8	Defrost 1...8: hour	0	0	23	hour
nn1...8	Defrost 1...8: minute	0	0	59	min.

UltraCella allows you to manage the following types of defrost, depending on parameter d0:

0. electric heater defrost by temperature (placed near the evaporator);
1. hot gas defrost by temperature.
2. electric heater defrost by time;
3. hot gas defrost by time.

 **Note:** Ed1 and Ed2 indicate that the defrost ended due to time-out.

The end of the defrost cycle can be by temperature, and in this case it is necessary to install the defrost probe Sd (to select between B2 and B3) or by time. In the first case the defrost ends if the probe Sd measures a value greater than the value of dt1 or dP1 time has elapsed, in the second case if the defrosting phase exceeds the maximum time dP1. At the end of the defrost the controller can enter in dripping status (present if dd > 0), in which the compressor and the fans are turned off, and subsequently in the state of post-dripping (if present Fd > 0), in which the control resumes with fans off. You can choose the display on the user terminal during defrost, using parameter d6.

Par.	Description	Def	Min	Max	U.M.
d0	Type of defrost	0	0	3	-
0	Heater by temperature				
1	Hot gas by temperature				
2	Heater by time				
3	Hot gas by time				
dt1	End defrost temperature, main evaporator	4	-50	200	°C/°F
dt2	End defrost temperature, auxiliary evaporator	4	-50	200	°C/°F
dP1	Maximum defrost duration	30	1	250	min
dP2	Maximum defrost duration, auxiliary evaporator	30	1	250	min
d6	Terminal display during defrost	1	0	2	-
0	Temperature alternated with dEF				
1	Last temperature shown before defrost				
2	dEF				

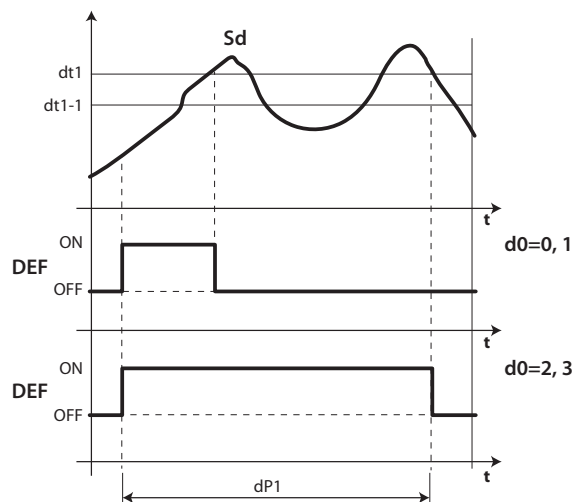


Fig. 6.h

Key

t	Time
dt1	End of defrost temperature
dP1	Maximum defrost duration
Sd	Defrost Probe
d0	Type of defrost
DEF	Defrost

1. electric heater defrost (d0 = 0, 2): operating cycle.

The operating cycle refers to default values of the parameters F2 and F3.

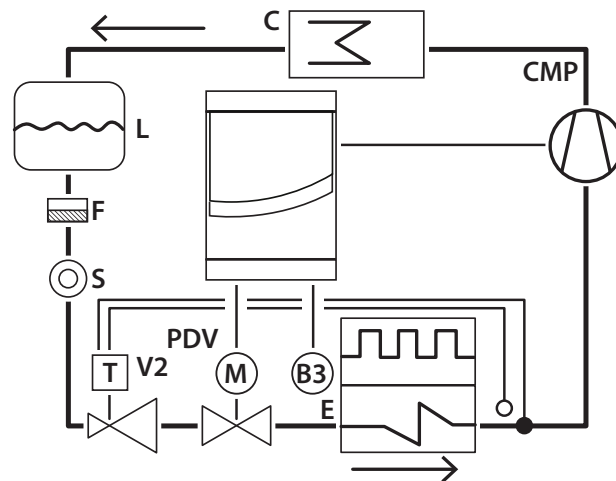


Fig. 6.i

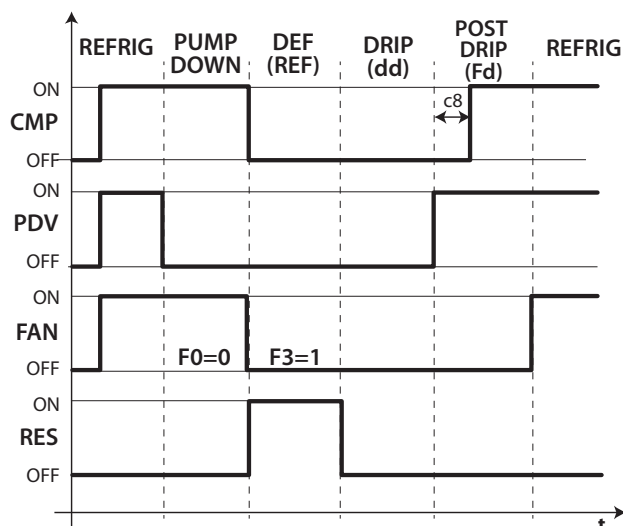


Fig. 6.j

Key

CMP	Compressor
Refrig	Refrigeration
PDV	Pump down valve
Pump down	Pump down phase
FAN	Evaporator fan
Def	Defrost
RES	Resistance (defrost heater)
Drip	Drip
E	Evaporator
Post drip	Post drip
C	Condenser
V2	Thermostatic expansion valve
F	Dehydrator filter
t	Time
B3	Defrost probe
L	Liquid receiver
S	Liquid indicator



Note:

- in pump-down the fan activation is determined by F0;
- in defrost the fan activation is determined by F3.

2. hot gas defrost (d0 = 1, 3): operating cycle.

The operating cycle refers to default values of the parameters F2 and F3.

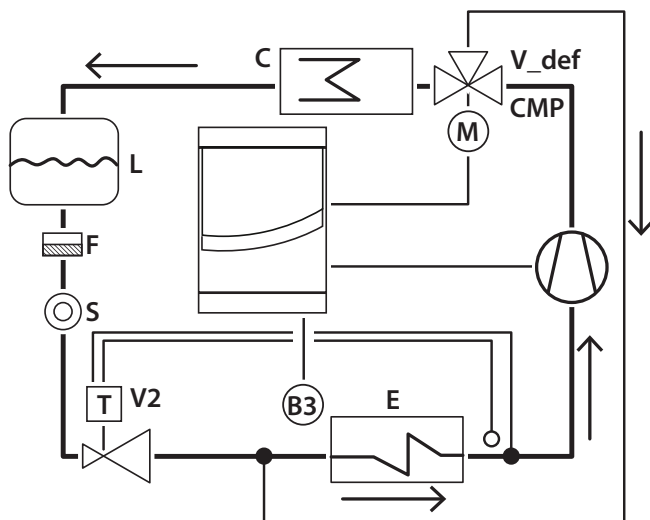


Fig. 6.k



Note: the defrost output (DEF) is used for command of the hot gas valve V_def.

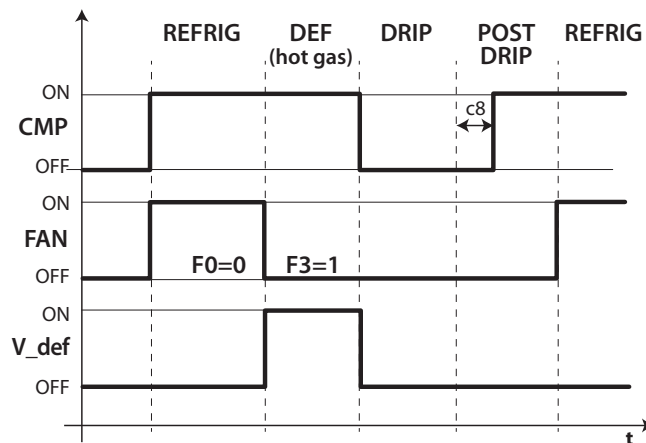


Fig. 6.l

Key

CMP	Compressor
Refrig	Refrigeration
FAN	Evaporator fan
Def	Defrost
V_def	Hot gas valve
Drip	Drip
E	Evaporator
Post drip	Post drip
C	Condenser
B3	Defrost probe
V2	Thermostatic expansion valve
L	Liquid receiver
F	Dehydrator filter
S	Liquid indicator
t	Time

The defrost is activated, upon priority:

- from keyboard, using the defrost key;
- from clock, setting the event and the starting mode, with maximum 8 defrosts a day (parameters dd1...dd8);
- setting the cyclic range "dl";
- from digital input;
- from supervisor.

The defrost is disabled:

- defrost by temperature: when the defrost probe detects a temperature greater than the defrost end temperature dt1;
- defrost by time: in the absence of the defrost probe, the defrost ends after the maximum time set by parameter dP1.

6.8.1 Maximum period of time between consecutive defrosts

Par.	Description	Def	Min	Max	U.M.
dl	Maximum interval between consecutive defrosts	8	0	250	hour
	0 = defrost not performed				

The parameter dl is a security parameter that allows cyclical defrosts every "dl" hours even in the absence of the Real Time Clock (RTC). At the beginning of each defrost cycle, regardless of duration, a count is started. If the dl time is exceeded without performing any defrost, the defrost is automatically activated. The counter remains active even if the controller is off.

Example: in case of failure for example at RTC the scheduled defrost by td3 (= dd3, hh3, nn3) is not made, after the safety time dl starts a new defrost.

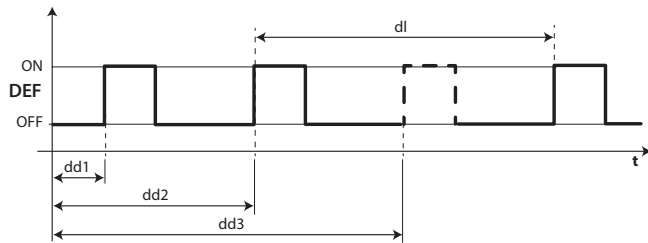


Fig. 6.m

Key

dl	Maximum interval of time between consecutive defrosts
dd1...dd3	Scheduled defrosts
DEF	Defrost
t	Time

**Note:**

- if the interval dl expires when the controller is OFF, when it is started again a defrost is performed;
- to ensure regular defrosts, the interval between defrosts must be greater than the maximum defrost duration, plus the dripping time and post-dripping time;
- if setting dl=0 the defrost is performed only if activated from keyboard or by setting the scheduled defrosts (ddi).

6.8.2 Other defrost parameters

Par.	Description	Def	Min	Max	U.M.
d3	Defrost activation delay	0	0	250	min
d4	Defrost at start-up 0/1=No/Yes	0	0	1	-
d5	Defrost delay at start-up	0	0	250	min
d8	High temperature alarm delay after defrost (and door open)	1	0	250	hour
dpr	Defrost priority over continuous cycle 0/1=No/Yes	0	0	1	-

- d3 determines the time that must elapse, when the defrost is activated, between the stopping of the compressor (electric heater defrost) or the starting of the compressor (hot gas defrost), and the activation of the defrost relays on the main and auxiliary evaporators. In the hot gas defrost, the delay d3 is useful for ensuring a sufficient amount of hot gas before activation of the hot gas valve;
- d4 determines whether to activate or not the defrost at the controller start-up. The defrost at start-up request has priority over the activation of the compressor and the continuous cycle. Force a defrost at controller start-up may be useful in special situations.

Example: frequent power drops inside the plant. In case of lack of voltage the tool resets the inner clock that calculates the period of time between two defrosts, starting from zero. If, in an extreme case, the frequency of the power failure were greater than the defrost frequency (e.g. a power failure every 8 hours, against a defrost every 10 hours) the controller would never perform a defrost. In a situation of this type, it is preferable to activate defrost on start-up, above all if the defrost is controlled by temperature (probe on the evaporator), therefore avoiding unnecessary defrosts or at least reducing the running times. In the case of systems with a large number of units, if selecting defrosts at start-up, after a power failure all the units will start defrosting, thus causing a voltage overload. This can cause power overload. To overcome this, the parameter d5 can be used. It adds a delay before the defrost, and this delay must obviously be different for each unit.

- d5 represents the time that elapses between the start of the controller and the start of the defrost at start-up;
- dd is used to force the stop of the compressor and the evaporator fan after a defrost cycle in order to facilitate the evaporator dripping;
- d8 indicates the time of exclusion of the high temperature alarm signalling from the end of a defrost;
- if dpr = 0, the defrost and the cycle have the same priority; if dpr = 1, if the continuous cycle is in progress and a defrost request intervenes, the continuous cycle ends and the defrost starts.

6.9 Evaporator Fans**6.9.1 Fixed speed fans**

The status of the fans depends on the compressor status.

When the compressor is:

- on: the fan can also be on (F0=0) or activated based on the evaporator temperature, virtual probe Sv, based on the formula:

$$\text{if } S_d \leq (S_v - F1) - Frd \quad \rightarrow \text{FAN} = \text{ON}$$

$$\text{if } S_d \geq (S_v - F1) \quad \rightarrow \text{FAN} = \text{OFF}$$

- off: the fan is controlled by a PWM that has duty cycle with a fixed period of 60 minutes.

$$\text{duty_cycle} = \frac{F2}{60}$$

Par.	Description	Def	Min	Max	U.M.
F0	Evaporator fan management 0 = always on with compressor on 1 = activation depends on Sd, Sv	0	0	2	-
F1	Fan activation temperature	5	-50	200	°C/°F
F2	Fan activation time with CMP off	30	0	60	min
HO1	Output Y1 configuration 0 = not active	0	0	2	-

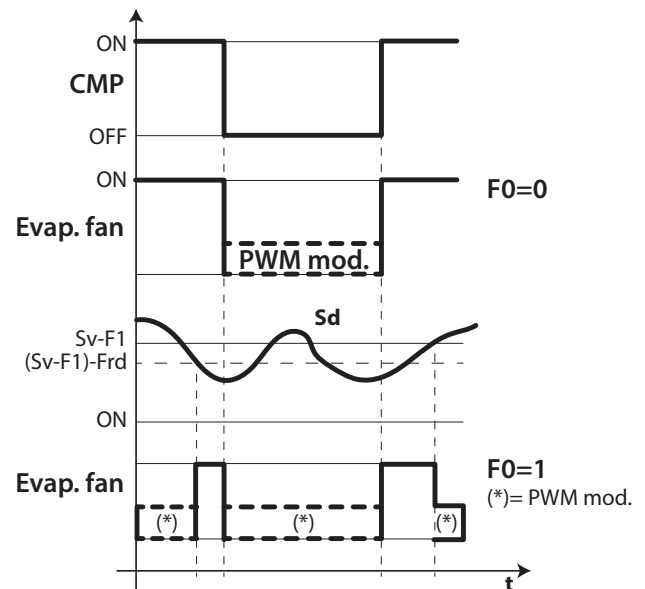


Fig. 6.n

Key

CMP	Compressor
PWM mod.	PWM modulation
F1	Fan activation threshold
Frd	Fan activation differential
Evap.fan	Evaporator fan
t	Time
Sv	Virtual probe
Sd	Defrost probe

The fan can be stopped:

- when the compressor is off (parameter F2);
- during defrost (parameter F3).

6.9.2 Variable speed fans

The installation of variable speed fans may be useful to optimise energy consumption. In this case, the fans are powered by the mains, while the control signal is provided by UltraCella by analogue output Y1 0...10Vdc.

The maximum and minimum fan speed can be set using F6 and F7 parameters (in percentage respect range 0...10V). If using the fan speed controller, F5 represents the temperature below which the fans are activated, with a fix hysteresis of 1°C.

Par.	Description	Def	Min	Max	U.M.
F5	Evaporator fans cut-off temperature (hysteresis 1°C)	15	-50	50	°C/°F
F6	Maximum fans speed	100	F7	100	%
F7	Minimum fans speed	0	0	F6	%

To enable the algorithm, it's necessary to select variable speed fans mode (F0=2) and set analogue output 0...10 Vdc (HO1=2).

Par.	Description	Def	Min	Max	U.M.
F0	Evaporator fans management ... 2 = variable speed fans	0	0	2	-
HO1	Output Y1 0...10 V configuration ... 2 = variable speed fans regulated on Sd	0	0	2	-

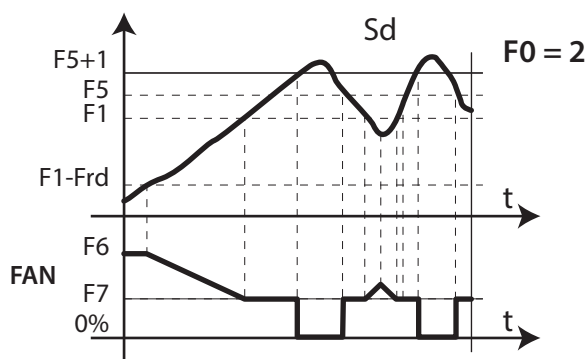


Fig. 6.o

Evaporator Fan (analogue output) F0=2

Key

Sd	Evaporator probe
F0	Evaporator fans management
F1	Fan start temperature
Frd	Fan activation differential



Note:

- if two evaporator probes are configured (Sd1 and Sd2), speed fans is calculated in relation to probe which is measuring higher temperature (to limit hot air flow):

if $Sd1 > Sd2 \rightarrow$ regulation on Sd1;

if $Sd1 < Sd2 \rightarrow$ regulation on Sd2.

In case of defrost probe failure, speed fans is fixed to maximum value defined by parameter F6.

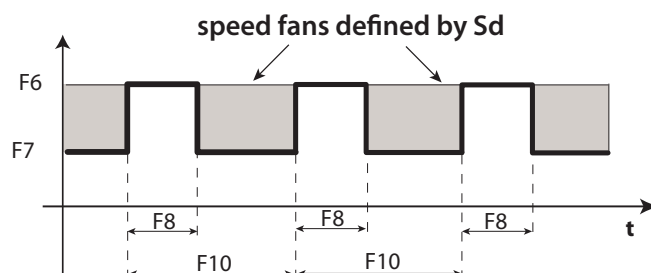
- If F0=2 and HO1=2, speed fan is calculated in according to Figure 6.o. Anyway, if speed fan is higher than 0, "FAN" relay DO3 is ON anyhow (closed):
- if speed fan (Y1) > 0V \rightarrow "FAN" relay ON (DO3 closed)
- if speed fan (Y1) = 0V \rightarrow "FAN" relay OFF (DO3 open)

- If F0=0,1 (fixed speed fans by "FAN" relay DO3), analogue output is set to 0 (Y1=0V)
- Inside modulation interval ($F1-Frd < Sd < F1$), speed fan is modulated in proportional way (e.g. $Sd = F1 - Frd/2 \rightarrow Y1$ correspond to $(F6+F7)/2$ percentage)

Because of mechanical inertia of motor, some EC fans cannot start with a low speed set by parameter F7. To overcome this, fans can be started with maximum speed set by parameter F6 for a "peak time" defined by parameter F8, irrespectively of Sd temperature.

On the other hand, if fans operates for too long time at a reduced speed, ice can form on the blades. To avoid this, at interval of F10 minutes, fans are forced to maximum speed for "peak time" defined by F8

Par.	Description	Def	Min	Max	U.M.
F8	Fans peak time 0 = function disabled	0	0	240	s
F10	Evaporator fans forcing time at maximum speed 0 = function disabled	0	0	240	min



Note: Cyclic time at maximum speed (determined by both F8 and F10) is not allowed when door is open.

6.9.3 Evaporator fans during defrost

There is the possibility to force the start of the evaporator fans during control (parameter F2) and during defrost (parameter F3). During the dripping periods (parameter dd > 0) and post-dripping periods (parameter Fd > 0) the evaporator fans are always off. This is useful to allow the evaporator to return to normal temperature after defrosting, thus avoiding forcing hot air on evaporator. dd is used to force the stop of the compressor and the evaporator fan after a defrost cycle in order to facilitate evaporator dripping.

Par.	Description	Def	Min	Max	U.M.
F2	Fan activation time with CMP off	30	0	60	min
F3	Evaporator fans during defrost 0/1=on/off	1	0	1	-
Fd	Post dripping time (fans off)	1	0	30	min
F4	Humidity output during defrost 0/1 = ON/OFF	1	0	1	-
dd	Dripping time after defrost (fans off)	2	0	30	min

6.10 Condenser fans

The condenser fans are activated based on parameters FC4 and A0, after configuring the digital output AUX.

Par.	Description	Def	Min	Max	U.M.
FC4	Condenser fan deactivation temperature	40	-50	200	°C/°F
A0	Alarm and fan differential	2.0	0.1	20	°C/°F

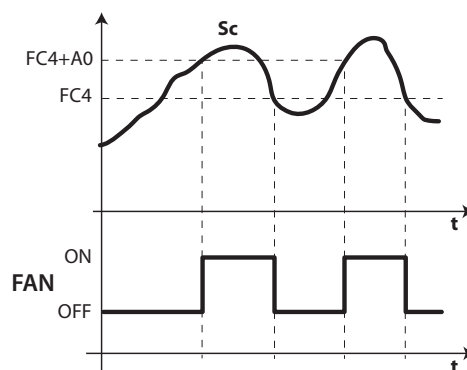


Fig. 6.p

Key

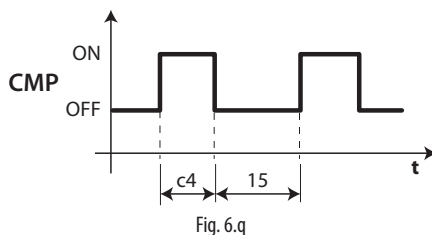
Sc	Condenser probe
FAN	Condenser fans
FC4	Turn off temperature
t	Time
A0	Differential



Note: if an alarm triggers at condenser probe, the output condenser fan is always on.

6.11 Duty setting

In the event the alarm "rE" (virtual control probe fault), the parameter c4 is used to ensure the operation of the compressor until the fault is resolved. The compressor cannot be activated according to the temperature (due to the faulty probe), it is activated cyclically with a time of operation (ON) equal to the value assigned to c4 and a switch-off time (OFF) fixed at 15 minutes.



Par.	Description	Def	Min	Max	U.M.
c4	Compressor running time in duty setting	0	0	100	min

6.12 Bowl resistance

The resistor is used to heat the collection tank after the defrosting phase, to prevent the ice from blocking the passage of water.

The resistance is activated for 3 minutes before the programmed defrost or simultaneously with a manual defrost. The resistance is always off after the defrost phase.

Par.	Description	Def	Min	Max	U.M.
H1	Configuration of output AUX1 ... 3 = bowl resistance activation	1	0	15	-
H5	Configuration of output AUX2 ... 3 = bowl resistance activation	1	0	15	-

6.13 Defrosting with 2 evaporators

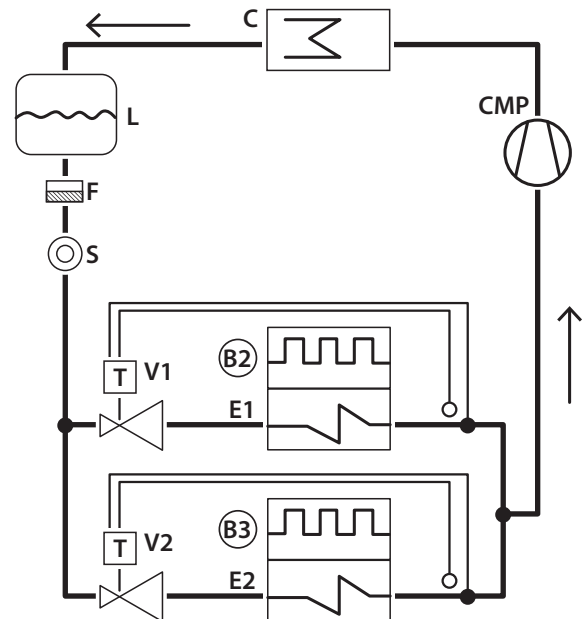
You can configure up to 2 defrost probes and up to 2 evaporator outputs. The control recognizes the configuration based on the following table (probe 1 is the control probe and cannot be configured)

DEFROST PROBES AND EVAPORATORS OUTPUT CONFIGURATION

Case	Defrost probes	Evaporator outputs	Notes
1	B2	Evap. 1	B2 acts on the evap. 1
2	B2	Evap. 1 and 2	B2 acts on the evap. 1
3	B2 and B3	Evap. 1	B2 and B3 act on evap. 1 (start and end of defrost based on the minimum value probe)
4	B2 and B3	Evap. 1 and 2	B2 acts on the evap. 1 and B3 act on evap. 2

Tab. 6.b

CASE 4: 2 PROBES AND 2 EVAPORATORS



Key

E1/2	Evaporator 1/2
C	Condenser
V1/2	Thermostatic expansion valve 1/2
L	Liquid Receiver
B2/B3	defrost probe 2, 3
CMP	Compressor
F	Filter drier
S	Liquid indicator

6.14 Second compressor with rotation

Second compressor output with double step control with rotation: the compressors will be turned on as follows:

- alternately for single step requests (as in example 3)
- the first to be turned on will be the first to be turned off for the 2 steps requests (as in examples 1, 2 and 4)

Par.	Description	Def	Min	Max	U.M.
H1/H5	Configuration of output AUX1/AUX2 0 = alarm normally energised ... 13 = second compressor step with rotation	1	0	15	-

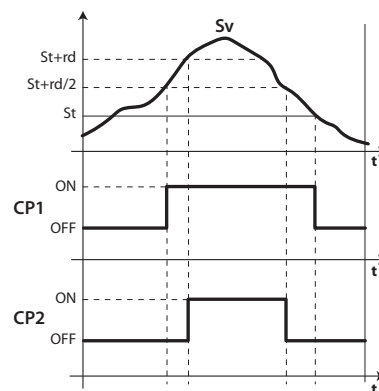


Fig. 6.s

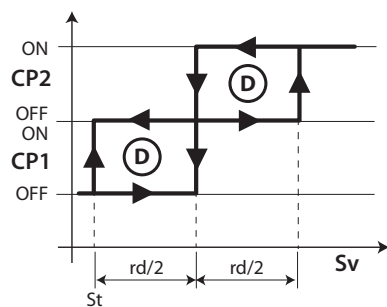


Fig. 6.t

Key

SV	Virtual probe
CP1	Compressor 1
t	time
CP2	Compressor 2
rd	Differential
St	Set point

Operation examples: (NOTE: REQ1: $S_v > St + rd/2$; REQ2: $S_v > St + rd$)

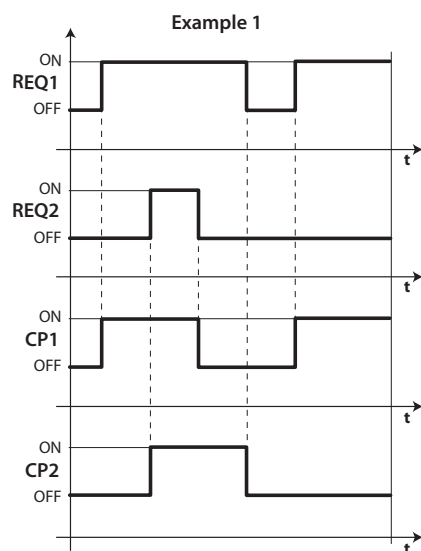


Fig. 6.u

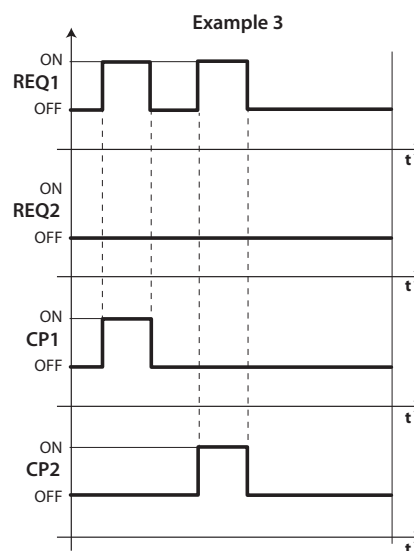


Fig. 6.w

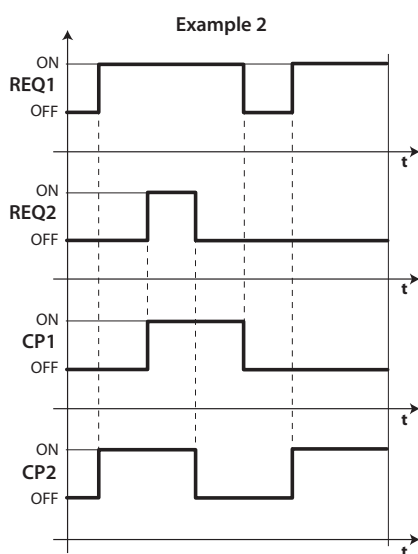


Fig. 6.v

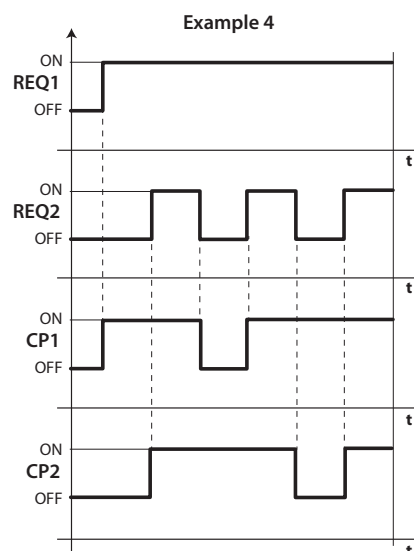


Fig. 6.x

Key

REQ1	request 1
REQ2	request 2
t	time
CP1	compressor 1
CP2	compressor 2

6.15 Humidity management

UltraCella can interact with CAREL humidification systems, managing the humidity level in combination with cooling control.

The humidity must be read from UltraCella, configuring an analogue input (B4 or B5) as a 0 to 10 V or 4 to 20 mA input for humidity probes. The controller can display the humidity read by the probe and, by suitably configuring one of the auxiliary outputs, AUX1 or AUX2, activate an external CAREL humidifier to adjust the humidity level accordingly.

Carel Humidification systems are compatible with UltraCella

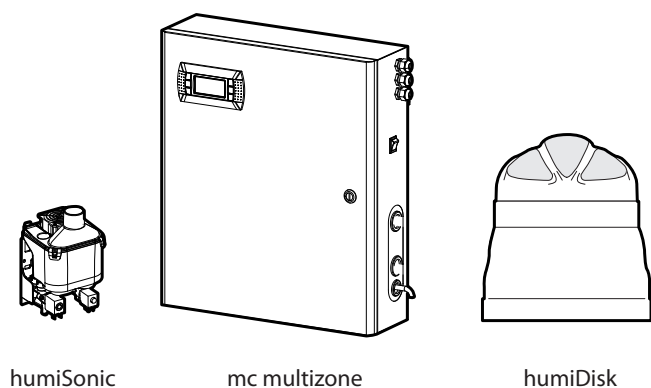


Fig. 6.y

Wiring diagram between UltraCella and humiSonic

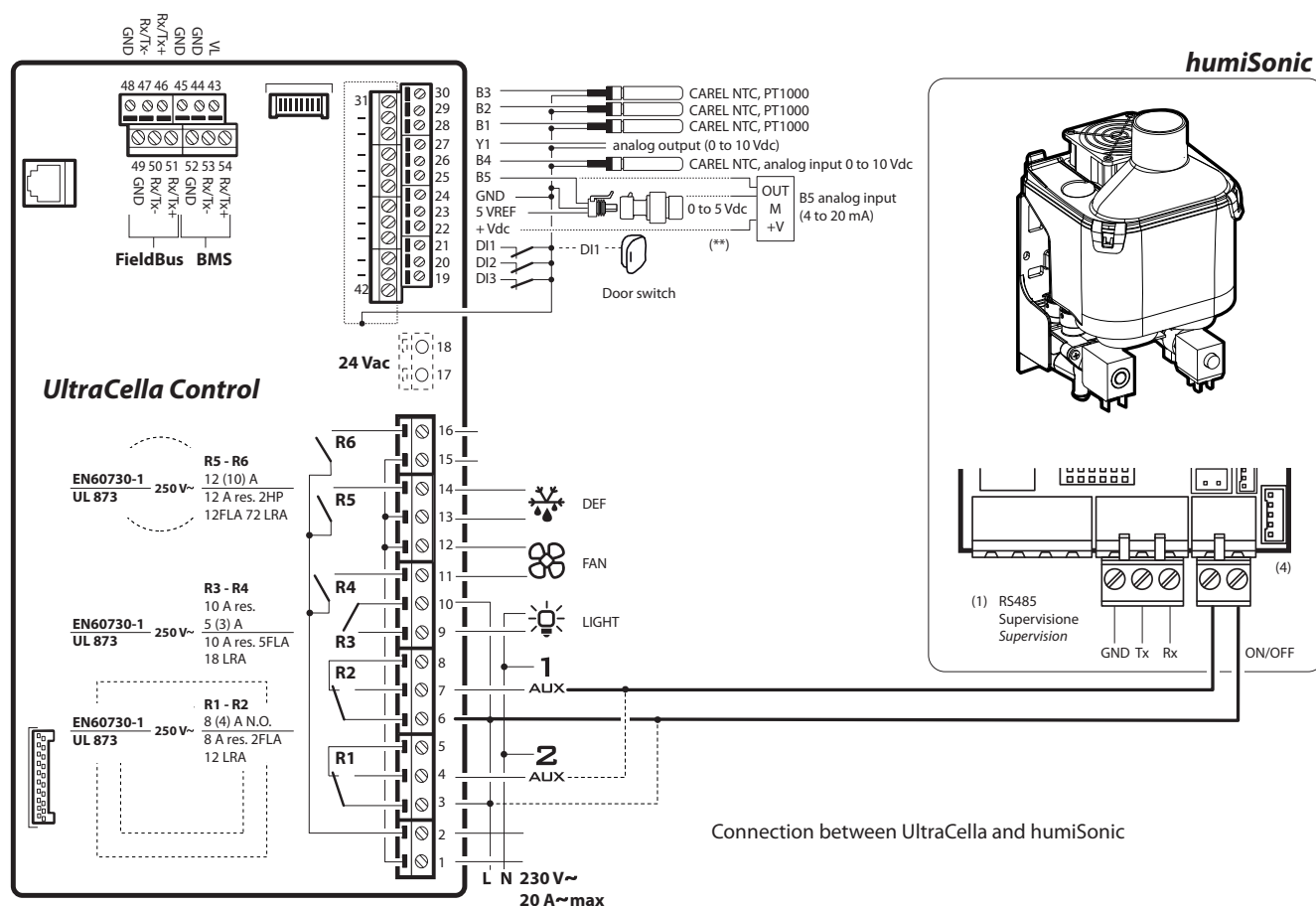


Fig. 6.z

6.15.1 Analogue input configuration for humidity probes

Either analogue input B4 or B5 needs to be configured a humidity probe input.

Par.	Description	Def	Min	Max	U.M.
/P4	B4 configuration ... 2 = 0 to 10V	0	0	2	-
/P5	B5 configuration ... 0 = 4 to 20mA	0	0	0	-

Par.	Description	Def	Min	Max	U.M.
/A4	B4 configuration ... 2 = humidity probe (Su)	0	0	2	-
/A5	B5 configuration ... 1 = humidity probe (Su)	0	0	1	-

Example:

Humidity probe with 0 to 10 V output -> connect the probe to input B4 and set

- /P4=2
- /A4=2

Humidity probe with 4 to 20 mA output -> connect the probe to input B5 and set

- /P5=0
- /A5=1

6.15.2 Display humidity reading on UltraCella

On models with single row display, P/Ns WB000S*, the humidity can be displayed instead of the cold room temperature, selecting:

- Humidity probe with 0 to 10 V output -> /t1=10 (B4)
- Humidity probe with 4 to 20 mA output -> /t1 = 11 (B5)

Par.	Description	Def	Min	Max	U.M.
/t1	Variable 1 on the display ... 10 = B4 11 = B5	1	0	12	-

On models with double row display, P/Ns WB000D*, the humidity can be displayed on the second row as the second process selecting:

- Humidity probe with 0 to 10 V output -> /t2=10 (B4)
- Humidity probe with 4 to 20 mA output -> /t2 = 11 (B5)

Par.	Description	Def	Min	Max	U.M.
/t2	Variable 2 on the display (second row) ... 10 = B4 11 = B5	6	0	19	-

6.15.3 AUX1 / AUX2 auxiliary output configuration and basic humidity control logic

To activate the humidifier connected to UltraCella, configure one of the auxiliary outputs AUX1 or AUX2 for humidity control.

Par.	Description	Def	Min	Max	U.M.
H1	AUX1 output configuration ... 15 = humidity output	1	0	15	-
H5	AUX2 output configuration ... 15 = humidity output	1	0	15	-

Basic humidity control logic: if the humidity measured is less than the set point StH, the relay activates the externally connected humidifier (REVERSE action, standard ON/OFF with differential).

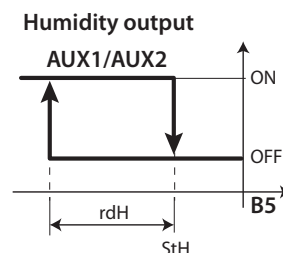


Fig. 6.aa

Key

StH	Humidity set point
rdH	Humidity differential
B5	Probe B5 configured as 4 to 20 mA humidity probe

Par.	Description	Def	Min	Max	U.M.
StH	Humidity set point	90.0	0.0	100.0	%rH
rdH	Humidity differential	5.0	0.1	20.0	%rH



Note:

1. If the temperature inside the cold room is less than 2°C (virtual control temperature Sv) -> humidifier activation (AUX1/AUX2 relay) is always disabled (with a fixed hysteresis of 1°C).
2. Humidity control can be disabled during the defrost (parameter F4):
 - F4=0 -> humidity control enabled based on humidity set point StH;
 - F4=1 -> humidity control not enabled: during defrost, the external humidifier will not be activated.
3. Humidifier activation (AUX1/AUX2 relay) is always disabled in the event of an alarm that immediately stops the compressor. Examples:
 - CHT alarm;
 - LP alarm (after 3 times);
 - IA alarm (when A6=0).

Par.	Description	Def	Min	Max	U.M.
F4	Humidifier relay during defrost 0 = relay enabled in defrost (based on StH) 1 = relay not enabled in defrost	1	0	1	-

7. PARAMETERS TABLE

Type of variable: A = analogue, I = integer, D = digital

Par.	Description	Def	Min	Max	UOM	Type	CAREL SVP	Modbus SVP	R/W	page
Pro										
/21	Probe measurement stability probe 1	4	0	9	-	I	12	51	R/W	37
/22	Probe measurement stability probe 2	4	0	9	-	I	13	52	R/W	37
/23	Probe measurement stability probe 3	4	0	9	-	I	14	53	R/W	37
/24	Probe measurement stability probe 4	4	0	9	-	I	15	54	R/W	37
/25	Probe measurement stability probe 5	4	0	9	-	I	16	55	R/W	37
/4	Virtual probe composition 0 = probe B1 100 = probe B2	0	0	100	-	I	17	56	R/W	43
/5t	Temperature unit of measure 0/1 = °C for temperature and Bar for pressure sensors / °F for temperature and psi for pressure sensors of EVD (if present)	0	0	1	-	I	18	57	R/W	38
/6	Display decimal point 0/1 = yes/no	0	0	1	-	D	19	8	R/W	38
/t1	Display variable 1 0 None 1 Virtual probe (Sv) 2 Outlet probe (Sm) 3 Intake probe (Sr) 4 Defrost probe 1 (Sd1) 5 Defrost probe 2 (Sd2) 6 Set point	1	0	12	-	I	67	106	R/W	37 52
/t2	Display variable 2 (*) 0 None. 1 Virtual probe (Sv) 2 Outlet probe (Sm) 3 Intake probe (Sr) 4 Defrost probe 1 (Sd1) 5 Defrost probe 2 (Sd2) 6 Set point 7 B1 8 B2 9 B3	6	0	19	-	I	68	107	R/W	37 52
/P	Type B1 to B3 0 NTC Standard range -50T90°C 1 NTC extended range 0T150°C 2 PT1000	0	0	2	-	I	20	59	R/W	34
/A2	B2 configuration 0 Absent 1 Defrost probe 1 (Sd1) 2 Intake probe (Sr)	0	0	2	-	I	21	60	R/W	34
/A3	B3 configuration 0 Absent 1 Defrost probe 2 (Sd2) 2 Condenser probe (Sc) 3 Defrost probe 1 (Sd1)	0	0	3	-	I	22	61	R/W	34
/P4	Type B4 0 NTC Standard range -50T90°C 1 NTC Extended range 0T150°C 2 0...10V	0	0	2	-	I	23	62	R/W	34 52
/A4	B4 configuration 0 Absent 1 Ambient temperature probe 2 Humidity probe	0	0	2	-	I	24	63	R/W	34 52
/P5	Type B5 0 4...20 mA	0	0	0	-	I	25	64	R/W	34 52
/A5	B5 configuration 0 Absent 1 Humidity probe	0	0	1	-	I	26	65	R/W	34 52
/C1	Offset B1	0	-20.0	20.0	°C/°F	A	7	0	R/W	34
/C2	Offset B2	0	-20.0	20.0	°C/°F	A	8	1	R/W	34
/C3	Offset B3	0	-20.0	20.0	°C/°F	A	9	2	R/W	34
/C4	Offset B4	0	-20.0	20.0	-	A	10	3	R/W	34
/C5	Offset B5	0	-20.0	20.0	-	A	11	4	R/W	34
St	Set point	0	r1	r2	°C/°F	A	12	5	R/W	43
rd	Differential	2.0	0.1	20	°C/°F	A	13	6	R/W	43
r1	Minimum set point	-50.0	-50.0	r2	°C/°F	A	14	7	R/W	43
r2	Maximum set point	60.0	r1	200	°C/°F	A	15	8	R/W	43
r3	Operating mode 0 direct with defrost 1 direct without defrost	0	0	1	-	D	11	0	R/W	43
StH	Humidity setpoint	90.0	0.0	100.0	%rH	A	28	19	R/W	52
rdH	Humidity differential	5.0	0.1	20.0	%rH	A	29	20	R/W	52

(*): can be viewed only on UltraCella Service Terminal or on the controller with double row display.

Par.	Description	Def	Min	Max	UOM	Type	CAREL SVP	Modbus SVP	R/W	page
CMP										
c0	Compressors/fan start delay at power on	0	0	15	min	I	31	70	R/W	42
c1	Minimum time between compressor starts	6	0	15	min	I	32	71	R/W	36
c2	Minimum compressor off time	3	0	15	min	I	33	72	R/W	36
c3	Minimum compressor on time	3	0	15	min	I	34	73	R/W	36
c4	Compressor running time in duty setting	0	0	100	min	I	35	74	R/W	49
cc	Continuous cycle duration	0	0	15	hour	I	36	75	R/W	45
c6	Low temperature alarm delay after continuous cycle	2	0	250	hour	I	37	76	R/W	45
c7	Maximum pump down (PD) time 0 = Pump down disabled	0	0	900	s	I	38	77	R/W	44
c8	Compressor start delay after opening of pump down valve	5	0	60	s	I	39	78	R/W	44
c9	Autostart in pump down 0/1 = whenever pump down valve closes/ whenever pump down valve closes & every request of low pressure switch without regulation request	0	0	1	-	D	13	2	R/W	44
c10	Pump down by time/pressure 0/1 = pressure/ time	0	0	1	-	D	12	1	R/W	44
c11	Second compressor start delay	4	0	250	s	I	40	79	R/W	42
FC4	Condenser fan deactivation temperature	40.0	-50.0	200.0	°C/°F	A	16	9	R/W	49
dEF										
d0	Type of defrost 0 Heater by temperature 1 Hot gas by temperature 2 Heater by time 3 Hot gas by time	0	0	3	-	I	41	80	R/W	36 45
dl	Max interval between consecutive defrosts 0 = defrost not performed	8	0	250	hour	I	42	81	R/W	46
dt1	End defrost temperature, main evaporator	4.0	-50.0	200.0	°C/°F	A	17	10	R/W	36 45
dt2	End defrost temperature, auxiliary evaporator	4.0	-50.0	200.0	°C/°F	A	18	11	R/W	45
dP1	Maximum defrost duration	30	1	250	min	I	43	82	R/W	36 45
dP2	Maximum defrost duration, auxiliary evaporator	30	1	250	min	I	44	83	R/W	45
dd	Dripping time after defrost	2	0	30	min	I	45	84	R/W	36
d3	Defrost activation delay	0	0	250	min	I	46	85	R/W	47
dpr	Defrost priority over continuous cycle 0/1 = no/yes	0	0	1	-	D	15	4	R/W	47
d4	Defrost at start-up 0/1=no/yes	0	0	1	-	D	14	3	R/W	47
d5	Defrost delay at start-up	0	0	250	min	I	47	86	R/W	47
d6	Terminal display during defrost 0 Temperature alternated with dEF 1 Last temperature shown before defrost 2 dEF	1	0	2	-	I	49	88	R/W	45
d8	High temperature alarm delay after defrost (and door open)	1	0	250	hour	I	48	87	R/W	47
ALM										
A0	Alarm and fan differential	2.0	0.1	20.0	°C/°F	A	19	12	R/W	49 61
A1	Alarm thresholds relative to set point or absolute 0/1=relative/absolute	0	0	1	-	D	16	5	R/W	61
AL	Low temperature alarm threshold If A1=0, AL=0: alarm disabled If A1=1, AL=-50: alarm disabled	0.0	-50.0	200.0	°C/°F	A	20	13	R/W	61
AH	High temperature alarm threshold High temperature alarm threshold If A1=0, AH=0: alarm disabled If A1=1, AH=200: alarm disabled	0.0	-50.0	200.0	°C/°F	A	21	14	R/W	61
Ad	High/low temperature alarm delay	120	0	250	min	I	50	89	R/W	61
A5	Digital input 2 (DI2) configuration 0 Not active 1 Immediate external alarm 2 Do not select 3 Enable defrost 4 Start defrost 5 Do not select 6 Remote ON/OFF 7 Do not select	0	0	14	-	I	51	90	R/W	45
A6	Stop compressor on external alarm	0	0	100	min	I	53	92	R/W	61
A7	Low pressure (LP) alarm delay	1	0	250	min	I	54	93	R/W	35

Par.	Description	Def	Min	Max	UOM	Type	CAREL SVP	Modbus SVP	R/W	page
A9	Digital input 3 (DI3) configuration	0	0	14	-	I	52	91	R/W	45
	0 Not active									
	1 Immediate external alarm									
	2 Do not select									
	3 Enable defrost									
	4 Start defrost									
	5 Do not select									
	6 Remote ON/OFF									
	7 Do not select									
Ac	High temperature condenser alarm threshold	70.0	0.0	200.0	°C/°F	A	22	15	R/W	62
Acd	High temperature condenser alarm delay	0	0	250	min	I	56	95	R/W	62
A10	Low pressure alarm delay, compressor running	3	0	60	min	I	55	94	R/W	

Fan

F0	Evaporator fan management	0	0	2	-	D	20	9	R/W	47
	0 always on with compressor on									48
	1 activation depends on Sd, Sv									
	2 variable speed fans									
F1	Fan activation temperature	5.0	-50.0	200.0	°C/°F	A	23	16	R/W	36
Frd	Fan activation differential	2.0	0.1	20.0	°C/°F	A	24	17	R/W	47
F2	Fan activation time with compressor off	30	0	60	min	I	57	96	R/W	36
F3	Evaporator fan during defrost	1	0	1	-	D	17	6	R/W	47
	0/1=on/off									36
Fd	Post dripping time (fans off)	1	0	30	min	I	60	99	R/W	36
F4	Humidity output during defrost	1	0	1	-	D	71	28	R/W	52
	0/1 = ON/OFF									
F5	Evaporator fans cut-off temperature	15	-50	50	°C/°F	A	25	18	R/W	48
	(hysteresis 1°C)									
F6	Maximum fan speed	100	F7	100	%	I	58	97	R/W	48
F7	Minimum fan speed	0	0	F6	%	I	59	98	R/W	48
F8	Fans peak time	0	0	240	s	I	176	175	R/W	48
	0 = disabled function									
F10	Evaporator fans forcing time at maximum speed	0	0	240	min	I	177	176	R/W	48
	0 = disabled function									

CnF

H0	Serial address	193	0	207	-	I	69	108	R/W	37
In	Type of unit	0	0	0	-	-	-	-	R	
	0 = Normal									
H1	AUX1 output configuration	1	0	15	-	I	61	100	R/W	42
	0 Normally energized alarm									49
	1 Normally deenergized alarm									52
	2 Activation by AUX1 key or DI2									
	3 Bowl resistance activation									
	4 Auxiliary evaporator defrost									
	5 Pump down valve									
	6 Condenser fan									
	7 Delayed compressor									
	8 Do not select									
H4	Buzzer	0	0	1	-	D	21	10	R/W	38
	0/1 = enabled/ disabled									
H5	AUX2 output configuration	1	0	15	-	I	62	101	R/W	42
	0 Normally energized alarm									49
	1 Normally deenergized alarm									52
	2 Activation by AUX2 key or DI3									
	3 Bowl resistance activation									
	4 Auxiliary evaporator defrost									
	5 Pump down valve									
	6 Condenser fan									
	7 Delayed compressor									
	8 Do not select									
H6	Terminal keys block configuration	0	0	255	-	I	70	109	R/W	38
	0 = all keys enabled									
	par. H6 FUNCTION									
	1 Set point modification									
	2 Defrost									
	4 -									
	8 AUX1 output									
	16 Multifunction menu (HACCP)									
	32 AUX2 output									
	64 On/Off management									
	128 Light management									
H7	BMS protocol selection	0	0	1	-	I	188	180	R/W	19
	0 = Carel									38
	1 = Modbus									

Par.	Description	Def	Min	Max	UOM	Type	CAREL SVP	Modbus SVP	R/W	page
HO1	Output Y1 configuration	0	0	2	-	I	63	102	R/W	42
	0 Not active									47
	1 Do not select									48
	2 Variable speed evaporator fans set on Sd probe									
tr1	First temperature to be recorded	0	0	7	-	I	189	181	R/W	29
	0 No log	4								
	1 Sv	5								
	2 Sm	6								
	3 Sr	7								
tr2	Second temperature to be recorded	0	0	7	-	I	190	182	R/W	29
	0 No log	4								
	1 Sv	5								
	2 Sm	6								
	3 Sr	7								
trc	Sample time temperature recording	5	2	60	min	I	191	183	R/W	29

HcP

HCE	Enable HACCP 0/1 = No/Yes	0	0	1	-	D	22	11	R/W	61
Htd	HACCP alarm delay	0	0	250	min	I	71	110	R/W	61

rtc

tcE	Enable data modification 0/1 = no/ yes	0	0	1	-	D	24	13	R/W	23
tcT	Date/ time change Action on variation 0→1 o 1→0	0	0	1	-	D	25	14	R/W	23
y__	Date/ time: year	0	0	37	-	I	98	111	R/W	23
M__	Date/ time: month	1	1	12	-	I	99	112	R/W	23
d__	Date/ time : day of month	1	1	31	-	I	100	113	R/W	23
h__	Date/ time: hour	0	0	23	-	I	101	114	R/W	23
n__	Date/ time: minute	0	0	59	-	I	102	115	R/W	23
tcL	Hours/minutes visualization on the second row for models with two rows display 0/1=no/yes	0	0	1	-	D	72	29	R/W	
ddi	Defrost i (i=1...8): day	0	0	11	day	I	103...110	116...123	R/W	45
hhi	Defrost i (i=1...8): hour	0	0	23	hour	I	111...118	124...131	R/W	45
nni	Defrost i (i=1...8): minute	0	0	59	min	I	119...126	132...139	R/W	45

dol

c12	Compressor safety time for door switch 0 = disable door management	5	0	5	min	I	64	103	R/W	36
d8d	Compressor restart time for door switch	30	0	240	min	I	65	104	R/W	36
A3	Disable door microswitch 0 = door microswitch enabled 1 = door microswitch disabled	0	0	1	-	D	138	45	R/W	34
tLi	Light on with door open	120	0	240	min	I	66	105	R/W	37
A4	Light management 0 = door switch + light key - 1 = light key	0	0	1	-	D	18	7	R/W	37

rcP (see charter 3 the procedure for setting parameters to default values)**Eud**

P1	Enable communication with Eud module 0/1=no/yes	0	0	1	-	D	70	27	R/W	39
P1t	S1 probe type	0	0	3	-	I	139	150	R/W	39
	0 RAZ. 0-5V	2								
	1 4-20mA	3								
P1M	Max value of S1 probe	12,8	-20	200	°C/°F	A	31	22	R/W	39
P1n	Min value of S1 probe	-1	-20	200	°C/°F	A	30	21	R/W	39
PVt	Valve type	1	1	22	-	I	136	147	R/W	39
	1 Carel exv	12								
	2 Alco ex4	13								
	3 Alco ex5	14								
	4 Alco ex6	15								
	5 Alco ex7	16								
	6 Alco ex8 330hz carel recommended	17								
	7 Alco ex8 500hz alco specification	18								
	8 Sporlan sei 0.5-11	19								
	9 Sporlan ser 1.5-20	20								
	10 Sporlan sei 30	21								
	11 Sporlan sei 50	22								
PH	Refrigerant type	2	0	24	-	I	135	146	R/W	39
	0 R22	5	R507A	10	R744	15	R413A	20	R245Fa	
	1 R134a	6	R290	11	R728	16	R422A	21	R407F	
	2 R404A	7	R600	12	R1270	17	R423A	22	R32	
	3 R407C	8	R600a	13	R417A	18	R407A	23	HTR01	
	4 R410A	9	R717	14	R422D	19	R427A	24	HTR02	

Par.	Description	Def	Min	Max	UOM	Type	CAREL SVP	Modbus SVP	R/W	page
PrE	Main regulation type	2	1	4	-	I	137	148	R/W	39
	1 centralized cabinet cold room									
	2 self contained cabinet cold room									
	3 perturbed cabinet cold room									
	4 subcritical co2 cabinet/cold room									
P0	EVD Modbus address	198	1	247	-	I	134	145	R/W	39
P3	Superheat setpoint	10	-72	324	K	A	44	35	R/W	39
P4	Proportional gain	15	0	800	-	A	36	27	R/W	39
P5	Integral time	150	0	999	sec	A	148	159	R/W	39
P6	Derivative time	2	0	800	sec	A	37	28	R/W	39
P7	LowSH: threshold low superheat	3	-72	324	K	A	45	36	R/W	39
P8	Low Superheat protection integral time	600	0	800	sec	A	38	29	R/W	39
P9	LowSH: low superheat alarm delay	600	0	999	sec	A	150	161	R/W	39
PL1	LOP: threshold for low temperature of evaporation	-50	-76	392	°C/°F	A	64	41	R/W	39
PL2	LOP: integral time	600	0	800	sec	A	39	30	R/W	39
PL3	LOP: low evaporation temperature alarm delay	600	0	999	sec	A	151	162	R/W	39
cP1	Open valve startup, Percentage	50	0	100	%	A	146	157	R/W	39
Pdd	Post defrost delay, only for single driver	10	0	60	min	A	147	158	R/W	39
PSb	Valve position in stand-by	0	0	100	step	A	169	174	R/W	39
PMP	Enable manual positioning	0	0	1	-	D	103	38	R/W	39
Pnr	Reset EVD setting 0 -> 1 Reset all EVD parameters	0	0	1	-		139	46		39

Ultra 3PH Module commissioning

cH1	3PH module serial address	1	1	247	-	I	185	177	R/W	39 40
cH2	3PH module offset serial address	0	0	232	-	I	186	178	R/W	39 40
cH3	Type of three phase module 0 = Evaporator 1 = Full	0	0	1	-	I	187	179	R/W	39 40
cA1	Sd1 probe connection 0 = in UltraCella 1 = in 3PH module	0	0	1	-	D	130	40	R/W	39 40
cA2	Sd2 probe connection 0 = in UltraCella 1 = in 3PH module	0	0	1	-	D	131	41	R/W	39 40
cA3	Sc probe connection (Full module only) 0 = in UltraCella 1 = in 3PH module	0	0	1	-	D	132	42	R/W	39 40
cEn	Enable 3PH mod. 0 = disable 1 = enable	0	0	1	-	D	133	43	R/W	39 40

HACCP alarms (MULTIFUNCTION MENU)

HA	Date/time of last HA alarm: day	-	1	7	day	I	72	29	R	61
	Date/time of last HA alarm: hour	-	1	23	hour	I	73	30	R	61
	Date/time of last HA alarm: minute	-	1	59	min	I	74	31	R	61
HA1	Date/time of second last HA alarm: day	-	1	7	day	I	75	32	R	61
	Date/time of second last HA alarm: hour	-	1	23	hour	I	76	33	R	61
	Date/time of second last HA alarm: minute	-	1	59	min	I	77	34	R	61
HA2	Date/time of third last HA alarm: day	-	1	7	day	I	78	35	R	61
	Date/time of third last HA alarm: hour	-	1	23	hour	I	79	36	R	61
	Date/time of third last HA alarm: minute	-	1	59	min	I	80	37	R	61
HAn	Number of HA alarms	-	1	15	-	I	96	53	R	61
HF	Date/time of last HF alarm: hour	-	1	7	day	I	81	38	R	62
	Date/time of last HF alarm: hour	-	1	23	hour	I	82	39	R	62
	Date/time of last HF alarm: minute	-	1	59	min	I	83	40	R	62
HF1	Date/time of second last HF alarm: day	-	1	7	day	I	86	43	R	62
	Date/time of second last HF alarm: hour	-	1	23	hour	I	87	44	R	62
	Date/time of second last HF alarm: minute	-	1	59	min	I	88	45	R	62
HF2	Date/time of third last HF alarm: day	-	1	7	day	I	91	48	R	62
	Date/time of third last HF alarm: hour	-	1	23	hour	I	92	49	R	62
	Date/time of third last HF alarm: minute	-	1	59	min	I	93	50	R	62
HFn	Number of HF alarms	-	1	15	-	I	97	54	R	62
Hcr	Reset HACCP alarms (1 = reset)	0	0	1	-	D	23	12	R/W	62

Tab. 7.a

8. SIGNALS AND ALARMS

8.1 Signalling

The signals are messages that appear on the display to notify the user regarding the performance of control procedures (such as defrost) or confirmation of controls from keyboard.

Code	Description
---	It appears at controller start-up
---	Probe not enabled

Parameters categories

Pro	Probes
CtL	Control
CMP	Compressor
dEF	Defrost
ALM	Alarm
Fan	Fan
CnF	Configuration
HcP	HACCP
rtc	Clock
rcP	Recipes
Evd	EVD Evo
3PH	Three phases Module 3PH

Messages that appear during navigation

PAS	Password
HA	HACCP alarm, HA type
HF	HACCP alarm, HF type
rES	Reset alarms with manual reset Reset HACCP alarms Reset temperature monitoring
cc	Continuous cycle
Ed1	Defrost on evaporator 1 ended by time-out
Ed2	Defrost on evaporator 2 ended by time-out
On	Switch ON
OFF	Switch OFF
AUX	Auxiliary output switch on request
rEc	Temperature registration
no	Operation not executed
uPd	Parameters upload
dnL	Parameters download
bni	Menu parameters set (bn)
r01...r10	Recipe 1...10
MAX	Maximum temperature read
MIN	Minimum temperature read
Op	Open
cLo	Closed
EXT	Exit menu
Hcr	Reset HACCP alarms
VER	Software release
LOG	Temperature recorded download
ALG	Alarms recorded download

Tab. 8.a

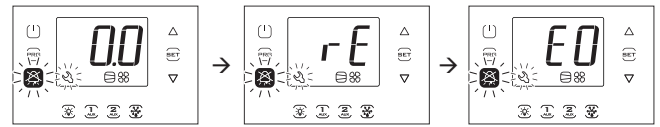
8.2 Alarms

There are two types of alarms:

- system alarms: e.g. Eeprom alarms, communication (interrupted) alarms, HACCP, high (HI) and low (LO) temperature alarms;
- control alarms: e.g. pump down ended by time-out (Pd), low pressure (LP).

The alarm for damaged data inside EE/EF memory generates control block. The auxiliary digital outputs AUX1, AUX2 can be configured to signal the alarm status, as normally energised or normally de-energised. See chapter 5. The control indicates the alarms triggered due to faults in the control itself, in the probes or in the network communication. You can also activate an alarm from external contact, immediate type. See chapter 4. On the display the message "IA" appears and at the same time the bell icon blinks and the buzzer activates. If more errors occur, they will appear in sequence on the display.

Example: display after alarms rE and E0.



Note: in order to deactivate the buzzer and the relay alarm press the Alarm key

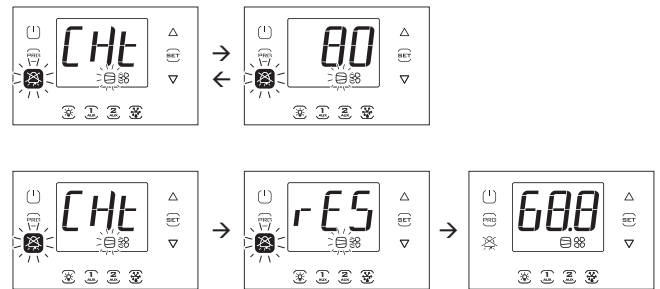


Note: the figures refer to the screens on models with single row display, P/Ns WB0005*. In models with two rows, P/Ns WB000D*, the display shows the alarm messages on the second row.

8.3 Reset alarms

Alarms with automatic reset automatically reset when the cause that generated them, for example, after the replacement of a faulty probe, at the end of the alarm for high temperature, etc. For those with manual reset it is necessary to first remove the cause that generated them, and then press the Alarm button for entire restore.

Example: display and manual restore alarm CHt (condenser high temperature)



Note: the figures refer to the screens on models with single row display, P/Ns WB0005*. In models with two rows, P/Ns WB000D*, the display shows the alarm messages on the second row

8.4 HACCP alarms and display

In order to activate monitoring see par 8.6

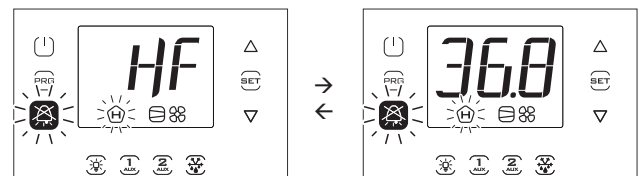
(HACCP = Hazard Analysis and Critical Control Point).

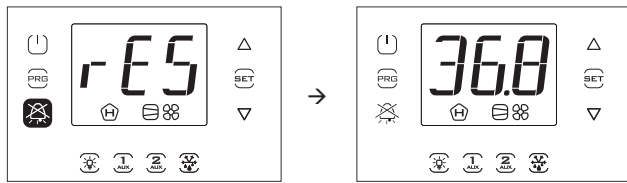
HACCP can only be activated on the controllers with the RTC option fitted, and allows control of the operating temperature and the recording of any anomalies due to power failures or increases in the operating temperature due to various causes (breakages, severe operating conditions, operator errors, etc...). There are two types of HACCP events:

- HA alarms, high temperature during operation;
- HF alarms, high temperature after power black out.

The alarm causes the blinking of HACCP icon, the display of the relative alarm code on the display, storage of the alarm and activation of the buzzer.

Example: display after HF error and restore of the alarm condition:





Note: the figures refer to the screens on models with single row display, P/Ns WB0005*. In models with two rows, P/Ns WB000D*, the display shows the alarm messages on the second row

Display and cancel HACCP alarms

Access the multifunction menu (see chap. 3) and choose HcP. In the multifunction menu you can see the date and time of the last 3 alarms HA and HF. After entering the multifunction menu (see previous par.), select with UP / DOWN the message "HCP".

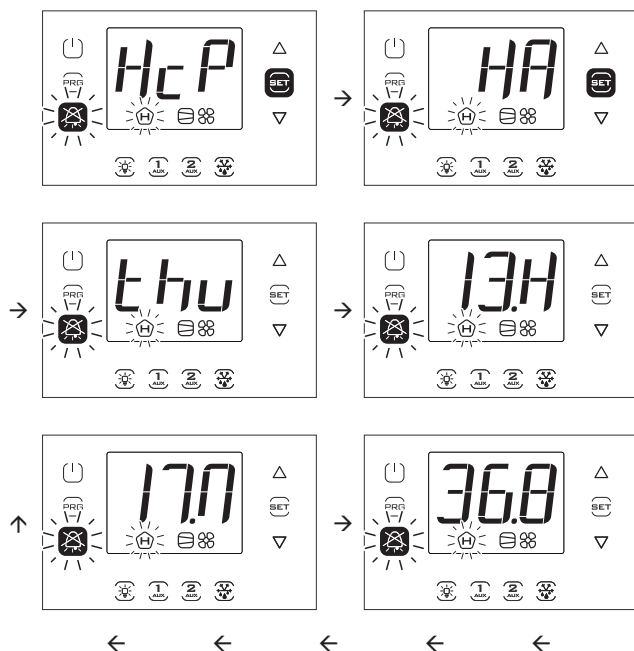
Par.	Description	Def	Min	Max	U.M.
HA	Date/time of last HA alarm	0	-	-	-
HA1	Date/time of second last HA alarm	0	-	-	-
HA2	Date/time of third last HA alarm	0	-	-	-
HAn	Number of HA alarms	0	0	15	-
HF	Date/time of last HF alarm	0	-	-	-
HF1	Date/time of second last HF alarm	0	-	-	-
HF2	Date/time of third last HF alarm	0	-	-	-
HFn	Number of HF alarms	0	0	15	-
Hcr	HACCP alarms cancelling	0	0	1	-
	Action on variation 0→1 o 1→0				

Procedure:

1. Press Set and then UP/DOWN to display the parameters of the following table;
2. Press Set to display the alarm date and time;
3. Press Prg until you return to standard display.
4. To cancel all HACCP alarms, change the value of the parameter Hcr

Each alarm is displayed with scrolling text, which contains the day of week, hour, minute, and the temperature that caused the alarm. The buffer in which are saved can contain the data of up to 3 alarms. Once full, the new alarm will replace the oldest one. Instead, the alarm counters (HAn, HFn), after reaching 15, they stop.

Example: HA alarm triggered Thursday at 13:17, with detected temperature of 36.8 °C.



Note: the figure refers to the screens on models with single row display, P/Ns WB0005*. In models with two rows, P/Ns WB000D*, as well as the message indicated, during navigation the display shows the scrolling message "HACCP Alarms" on the second row.

8.5 EVD EVO alarms

If an Ultra EVD module, P/N WM00E%, is connected by Fieldbus, UltraCella will be able to signal the following alarms, which only depend on the status of the EVD EVO controller fitted on the module.

Alarm code on display	Alarm description	Button flashing on display	Icon flashing on display	Alarm relay	Buzzer	Reset
SHA	Low superheat protection		-	ON	ON	Automatic
LOA	LOP protection		-	ON	ON	Automatic
MOA	MOP protection		-	ON	ON	Automatic
EEA	Valve motor fault		-	ON	ON	Automatic
LSA	Threshold and timeout exceeded		-	ON	ON	Automatic
Hit	High condensing temperature protection activated		-	ON	ON	Automatic
ES1	Probe S1 fault or set point exceeded		-	ON	ON	Automatic
ES2	Probe S2 fault or set point exceeded		-	ON	ON	Automatic
ES3	Probe S3 fault or set point exceeded		-	ON	ON	Automatic
ES4	Probe S4 fault or set point exceeded		-	ON	ON	Automatic
bAt	Battery discharged or faulty or electrical connection interrupted		-	ON	ON	Automatic
EEE	Operating and/or parameter EEPROM error		-	ON	ON	Automatic
EIC	Valve not closed completely		-	ON	ON	Automatic
EEC	Valve closed in emergency		-	ON	ON	Automatic
EFu	FW compatibility error (>=5.0)		-	ON	ON	Automatic
ECn	Configuration error		-	ON	ON	Automatic
ELE	EVD offline		-	ON	ON	Automatic

Tab. 8.b

8.6 3PH module alarms

Alarm code on display	Alarm cause	Button flashing on display	Icon flashing on display	Alarm relay	Buzzer	Reset
EPE	3PH Module off -line		-	ON	ON	Automatic
EP0	Sd1 probe fault (3PH module)		-	ON	ON	Automatic
EP1	Sd2 probe fault (3PH module)		-	ON	ON	Automatic
EP2	Sc probe fault (3PH module)		-	ON	ON	Automatic
EPn	3PH module configuration fault		-	ON	ON	Automatic
EPM	Motor protector alarm (3PH module)		-	ON	ON	Automatic/Manual
EPU	High/low pressure or Kriwan alarm (3PH module)		-	ON	ON	Automatic/Manual

Tab. 15.d

ALARM TABLE

Cod. display	Alarm cause	Icon on the display flashing	Display key flashing	Alarm relay	Buzzer	Reset	PD valve	Compressor	Defrost	Evaporator Fans	Condenser fans	Continuous cycle
rE	Virtual control probe fault			ON	ON	automatic	duty setting (c4)	duty setting (c4)	-	-	-	OFF
E0	Probe B1 fault			ON	ON	automatic	duty setting (c4)	duty setting (c4)	-	-	-	OFF
E1	Probe B2 fault			ON	ON	automatic	-	-	-	-	-	OFF
E2	Probe B3 fault			ON	ON	automatic	-	-	-	-	-	-
E3	Probe B4 fault			ON	ON	automatic	-	-	-	-	-	-
E4	Probe B5 fault			ON	ON	automatic	-	-	-	-	-	-
---			NO	OFF	OFF	automatic	-	-	-	-	-	-
LO	Low temperature alarm	-		ON	ON	automatic	-	-	-	-	-	-
HI	High temperature alarm	-		ON	ON	automatic	-	-	-	-	-	-
IA	Immediate alarm from external contact	-		ON	ON	automatic	duty setting (A6)	duty setting (A6)	OFF	-	-	OFF
Pd	Maximum pump down time alarm	-		ON	ON	autom. / manual	-	-	-	-	-	-
LP	Low pressure alarm	-		ON	ON		OFF	OFF	OFF	-	-	-
AtS	Autostart in pump down	-		ON	ON	autom. / manual	-	-	-	-	-	-
CHt	High condenser temperature alarm	-		ON	ON	manual	OFF	OFF	-	-	OFF	-
dor	Door open too long alarm	-		ON	ON	automatic	-	-	-	-	-	-
Etc	Real time clock is broken			ON	ON	autom. / manual	-	-	-	-	-	-
EE	EEPROM error, unit parameters			ON	ON	automatic	-	-	-	-	-	-
EF	EEPROM error, operating parameters			ON	ON	automatic	-	-	-	-	-	-
Ed1, Ed2	Defrost ended by timeout	-		ON	ON	automatic	-	-	-	-	-	-
HA	HACCP alarm, HA type	-		ON	ON	manual	-	-	-	-	-	-
HF	HACCP alarm, HF type	-		ON	ON	manual	-	-	-	-	-	-
LoG	Download recorded temperature fault			OFF	ON	automatic	-	-	-	-	-	-
uPL	Parameters upload fault	-		OFF	ON	automatic	-	-	-	-	-	-
dnL	Parameters download fault	-		OFF	ON	automatic	-	-	-	-	-	-
ALM	Recorded alarms download fault	-		OFF	ON	automatic	-	-	-	-	-	-
SHA	Low superheat protection			ON	ON	automatic	-	-	-	-	-	-
SOF	Software update fault	-		ON	ON	automatic	OFF	OFF	OFF	-	-	-
LOA	LOP protection			ON	ON	automatic	OFF	OFF	OFF	-	-	-
MOA	MOP protection			ON	ON	automatic	OFF	OFF	OFF	-	-	-
EEA	Valve motor fault			ON	ON	automatic	OFF	OFF	OFF	-	-	-
LSA	Threshold and timeout exceeded			ON	ON	automatic	OFF	OFF	OFF	-	-	-
Hit	High condensing temperature protection activated			ON	ON	automatic	OFF	OFF	OFF	-	-	-
ES1	Probe S1 fault or set point exceeded			ON	ON	automatic	OFF	OFF	OFF	-	-	-
ES2	Probe S2 fault or set point exceeded			ON	ON	automatic	OFF	OFF	OFF	-	-	-
ES3	Probe S3 fault or set point exceeded			ON	ON	automatic	OFF	OFF	OFF	-	-	-
ES4	Probe S4 fault or set point exceeded			ON	ON	automatic	OFF	OFF	OFF	-	-	-
bAt	Battery discharged or faulty or electrical connection interrupted			ON	ON	automatic	OFF	OFF	OFF	-	-	-
EEE	Operating and/or parameter EEPROM error			ON	ON	automatic	OFF	OFF	OFF	-	-	-
EIC	Valve not closed completely			ON	ON	automatic	OFF	OFF	OFF	-	-	-

EEC	Valve closed in emergency			ON	ON	automatic	OFF	OFF	OFF	-	-	-
EFu	FW compatibility error (>=5.0)			ON	ON	automatic	OFF	OFF	OFF	-	-	-
ECn	Configuration error			ON	ON	automatic	OFF	OFF	OFF	-	-	-
ELE	EVD offline			ON	ON	automatic	OFF	OFF	OFF	-	-	-
EPE	Modulo trifase off-line	-		ON	ON	automatic	OFF	OFF	OFF	OFF	-	-
EP0	Sd1 probe fault (3PH module)	-		ON	ON	automatic	-	-	by time	-	-	-
EP1	Sd2 probe fault (3PH module)	-		ON	ON	automatic	-	-	-	-	-	-
EP2	Sc probe fault (3PH module)	-		ON	ON	automatic	-	-	-	-	-	-
EPn	3PH module configuration fault	-		ON	ON	automatic	OFF	OFF	OFF	OFF	-	-
EPM	Motor protector alarm (3PH module)	-		ON	ON	autom. / manual	OFF	OFF	OFF	OFF	OFF	-
EPU	High/low pressure or Kriwan alarm (3PH module)	-		ON	ON	autom. / manual	OFF	OFF	OFF	OFF	OFF	-

Tab. 8.c

8.7 Alarm parameters

Alarm and activation parameters

AL (AH) allows you to determine the activation temperature for low (high) temperature alarm LO (HI). The set value AL (AH) is always compared with the value detected by the control probe. The parameter Ad represents the alarm activation delay in minutes; the low temperature alarm (LO) activates only if the temperature is lower than threshold AL for period of time greater than Ad. The thresholds can be relative or absolute, depending on the value of parameter A1. In the first case (A1=0) the value AL indicates the deviation regarding the set point and the low temperature alarm activation point is: set point - AL. If the set point differs, the activation point will automatically differ. In the second case (A1=1), the value AL indicates the low temperature alarm threshold. An active low temperature alarm is indicated via internal buzzer, with the code LO on display and with the activation of the alarm relay. The same occurs for high temperature alarm (HI), considering AH instead of AL.

Par	Description	Def	Min	Max	UM
A0	Alarm and fan differential	2.0	0.1	20.0	°C/°F
A1	Alarms threshold (AL, AH) relative to set point or absolute 0/1=relative/absolute	0	0	1	-
AL	Low temperature alarm threshold If A1 = 0, AL=0: alarm disabled If A1 = 1, AL=-50: alarm disabled	0	-50.0	200	°C/°F
AH	High temperature alarm threshold If A1 = 0, AL=0: alarm disabled If A1 = 1, AL=200: alarm disabled	0	-50.0	200	°C/°F
Ad	Delay time for low temperature and high temperature alarms	120	0	250	min
A6	Stop compressor from external alarm 0 = compressor always off; 100 = compressor always on;	0	0	100	min

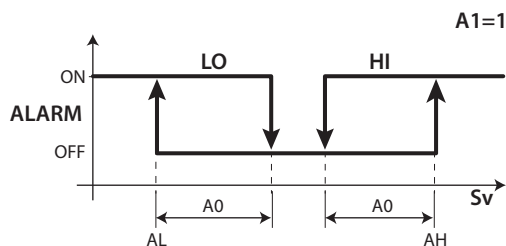


Fig. 8.a

Key

LO	Low temperature alarm
HI	High temperature alarm
SV	Adjustment probe



Notes:

- The alarm LO and HI are alarms with automatic reset. A0 determines the hysteresis between the value of the activation and deactivation of the alarm;
- if you press the Alarm button when the measurement is above a threshold, the buzzer and the alarm relay immediately turn off, and an indication of the alarm code will remain active until the measure falls within the activation threshold. Parameter A6 has similar meaning as parameter c4 (duty setting). If an external alarm occurs, the compressor works for a time equal to the value set for parameter A6, while it remains OFF for a fixed period of 15 minutes.
- In case of relative alarms (A1= 0) both AL and AH are considered as absolute values (e.g. AL= -10 is considered as AL= 10)

8.8 HACCP Alarm parameters and monitoring activation

In order to activate HACCP alarm monitoring, set parameter HCE=1.

HA alarms

The HA alarm is generated if during normal operation it is noted that the temperature read by the control probe exceeds the high temperature threshold for the time Ad + Htd. Therefore compared to the normal high temperature alarm already signalled by the control, HACCP alarm type HA is delayed by a further Htd time specific for HACCP recording.

Par.	Description	Def	Min	Max	U.M.
HCE	Enabling HACCP 0/1=No/Yes	0	0	1	-
Htd	HACCP alarm delay	0	0	250	min

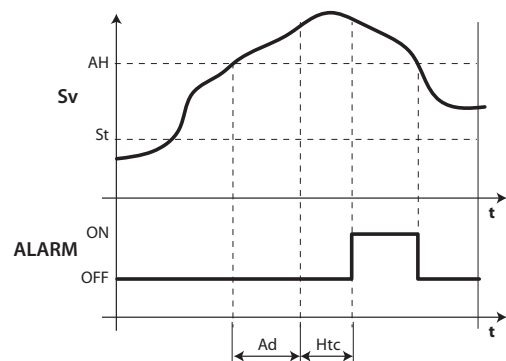


Fig. 8.b

Key

Sv	Virtual probe
St	Set point
t	Time
AH	High temperature alarm threshold
ALARM	HACCP alarm, HA type
Ad	Delay time for low temperature and high temperature alarms
Htd	HACCP alarm delay (0=monitoring disabled)

HF alarms

The HACCP alarm type HF is generated as a result of a power failure for a long time (> 1 minute), when after mains voltage restore the temperature read by the adjustment probe exceeds the high temperature threshold AH.

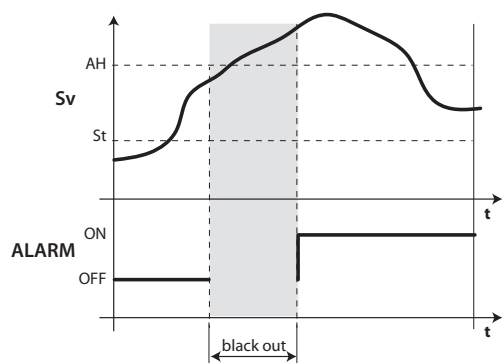


Fig. 8.c

Key

Sv	Virtual probe
AH	High temperature alarm threshold
ALARM	HACCP alarm, HF type
St	Set point
t	Time

8.9 High condenser temperature alarm

You can monitor the temperature of the condenser to signal the high temperature, probably due to situations of clogging. The signalling follows the figure below.

Par	Description	Def	Min	Max	UM
Ac	High condenser temperature alarm threshold	70	0	200	°C/°F
Acđ	High condenser temperature alarm delay	0	0	250	min

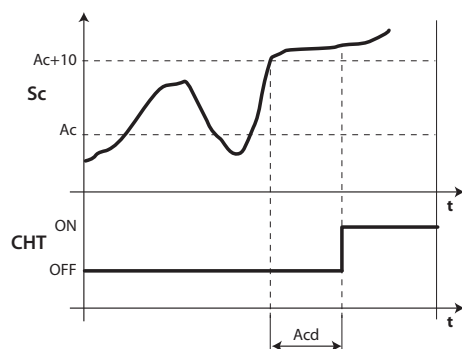


Fig. 8.d

Key

t	Time
Acđ	High condenser temperature alarm delay
Sc	Condenser probe
Ac	High condenser temperature alarm threshold
CHT	High condenser temperature alarm

9. TECHNICAL SPECIFICATIONS

9.1 UltraCella technical characteristics

Power Supply	Model 230V: Voltage 230 V~ (+10/-15%), 50/60 Hz; Power 18 VA, 100 mA~ max. Model 24V: Voltage 24 V~ (+10/-15%), 50/60 Hz; Power 18 VA, 1A~ max.		
Insulation ensured by 230V power supply	Insulation for low voltage: reinforced, 6 mm in air, 8 mm superficial, 3750 V. Insulation for relay outputs: reinforced, 3 mm in air, 4 mm superficial, 1250 V.		
Analog inputs	B1, B2, B3: NTC, PT1000 (+-3%) B4: NTC, 0...10Vdc (+-3%) B5: 0...5Vdc ratiometric (+-3%), 4...20mA (+-3%)		
Analog output	Y1: 0...10 Vdc (10mA max, +5%)		
Note:	When installing, keep the supply and loads connections away from the cables of the probes, digital inputs, and monitoring device.		
Probe Type	NTC std. CAREL: 10 kΩ at 25°C, range from -50°C to 90°C; measuring error: 1°C in range from -50°C to +50°C; 3°C in range from +50°C to +90°C NTC HT: 50 kΩ at 25°C, range from 0°C to 150°C; measuring error: 1.5°C in range from 0°C to +115°C; 4°C in range from +115°C to +150°C PT1000 std. CAREL: 1000 Ω at 0°C, range from -50°C to +90°C; measuring error 3°C in range from -50°C to 0°C; 5°C in range from 0°C to +90°C		
Probe power supply	+Vdc 12 V+30%, 25 mA max; 5VREF: 5V+2%		
Relay output	Applicable ratings based on the relay type		
	Type of Relay	EN60730 -1 (250 V ~)	UL 873 (250 V ~)
	8A (AUX1, AUX2)	8 (4)A on N.O.; 6 (4)A on N.C.; 2 (2)A on N.C. and N.O. (100000 cycles)	8A resistive 2FLA 12LRA, C300 (30000 cycles)
	16A (LIGHT, FAN)	10A resistive, 5 (3)A (100000 cycles)	10A resistive, 5FLA 18LRA (30000 cycles)
	30A (COMP, DEF)	12 (10)A (100000 cycles)	12A resistive, 2HP, 12FLA 72LRA (30000 cycles)
	NOTE: The sum of the loads currents COMP, DEF, FAN accessed at the same time should not exceed 20A		
	Insulation for low voltage: reinforced, 6 mm in air, 8 superficial, 3750 V.		
	Insulation between independent relay outputs: reinforced, 3 mm in air, 4 superficial, 1250 V.		
Connections	Section of conductors for analog inputs and outputs, digital inputs, serial: from 0.5 to 2.5mm ² (from 20 to 13 AWG); Section of supply and loads cables: from 1.5 to 2.5 mm ² (from 15 to 13 AWG) Serial connections: use shielded cables Maximum length of the cables: 10 m		
Container	Plastic: sizes 200 x 100 X 190 mm		
Assembly	On wall (with plastic container): using fastening screws for front board		
Display	LED display: 3 and 4 digits, display from -99 to 999; operating status indicated by LEDs and icons formed on the polycarbonate applied to the plastic		
Keyboard	10 keys on keyboard in polycarbonate membrane applied to the plastic		
Clock with buffer battery	Available depending on the model		
Buzzer	Available on all models.		
Clock	Depending on the model installed. Accuracy: ±100 ppm Battery: "button" type with lithium code CR2430 voltage: 3Vdc (sizes 24x3 mm)		
Serial	3 types of available serials: pLAN, BMS, Fieldbus PLAN : Driver HW RS485, telephone jack (available only on few models) and screw terminals BMS Driver HW RS485, screw terminals Fieldbus: Driver HW RS485, screw terminals		
USB	Type: Host (A connector); 5Vdc supply, maximum absorption: 100mA (low power devices)		

Operating conditions	Only board: -10T65°C; <90% U.R. non condensing With plastic container: -10T50°C, <90% U.R. non condensing Relay identification, type and maximum resistive current to operating temperature:			
	Relay	Associated load	Type of Relay	Max resistive current applicable
	R1	(AUX2)	8A	8A
	R2	(AUX1)	8A	8A
	R3	(LIGHT)	16A	10A
	R4	(FAN)	16A	10A
	R5	(DEF)	30A	12A
	R6	(COMP)	30A	12A
	NOTE: The sum of the loads currents COMP, DEF, FAN accessed at the same time should not exceed 20A.			
Storage conditions	-20T70°C, < 90% U.R. non condensing			
Front protection rating	With plastic container: IP65			
Environmental pollution	2, normal situation			
PTI of the isolating materials	Printed circuits 250, plastic and insulation materials 175			
Resistance to fire class:	Category D			
Protection against overcharging class	Category II, without PE terminal Category I, with PE terminal			
Type of action and disconnection	Relay contact 1 B (micro-disconnection)			
Control system manufacture	Incorporated, electronic control device			
Classification according to protection against electric shock	Class II by means of appropriate incorporation			
Device intended to be hand-held or built into equipment designed to be hand held	No			
Class and structure of the software	Class A			
Control front cleaning	Only use neutral detergents and water			

Tab. 9.a

9.2 EVD Modules technical characteristics

Power supply	voltage: 230 V~ (+10/-15%), 50/60 Hz; power: 4,5kW max. NOTE: The maximum simultaneous current draw by all the loads connected to the controller and the expansion modules must not exceed 20 A.
Classification according to protection against electric shock	Class II
Case	plastic, dimensions 128x290x110 mm
Front protection rating with plastic case	IP65
Fire resistance category	category D
Cleaning the module front panel	only use neutral detergents and water
Operating conditions	-10T40°C, <90% r.H. non condensing
Storage conditions	-20T60°C, <90% r.H. non condensing
PTI of insulating materials	printed circuits 250, plastic and insulating materials 175

Tab. 9.b

9.3 Power Modules technical characteristics

Power supply	voltage: 230 V~ (+10/-15%), 50/60 Hz; power: 4,5kW max. NOTE: The maximum simultaneous current draw by all the loads connected to the controller and the expansion modules must not exceed 20 A
Residual current circuit breaker	In=20 A @30 °C, Id=300 mA
Power relay	Rating: 30 A resistive, 240 Vac; 3HP 240 Vac
Classification according to protection against electric shock	Class II
Case	plastic, dimensions 128x290x110 mm
Front protection rating with plastic case	IP65
Fire resistance category	Category D
Cleaning the module front panel	only use neutral detergents and water
Operating conditions	-10T40°C, <90% r.H. non condensing
Storage conditions	-20T60°C, <90% r.H. non condensing

Tab. 9.c

9.4 3pH EVAPORATOR Modules technical characteristics

Power supply	voltage: 400V~(+10/-15%), 50/60Hz, 3PH+N+T, I _{max} 25A
Classification according to protection against electric shock	Class I
Case	plastic, dimensions 452x380x186 mm
Weight	8,7 Kg
Front protection rating with plastic case	IP65
Cleaning the module front panel	only use neutral detergents and water
Operating conditions	-10T40°C, <90% r.H. non condensing
Storage conditions	-20T60°C, <90% r.H. non condensing
Materials	frontal cover in polycarbonate, retro box in technopolymer

Tab. 9.d

9.4.1 Electrical characteristics

	Ultra 3PH Evaporator module 6kW	Ultra 3PH Evaporator module 9kW
Code	WT00E60N00	WT00E90N00
General		
Main switch / general protection	4 poles magnetothermic 16A 6kA D	4 poles magnetothermic 25A 6kA D
Loads power supply	400V~(±10%), 50/60Hz, 3PH+N+T	400V~(±10%), 50/60Hz, 3PH+N+T
Insulating transformer	PRI 230 Vac SEC1 230 Vac 40VA SEC2 24 Vac 35VA Protection SEC by fuses	PRI 230 Vac SEC1 230 Vac 40VA SEC2 24 Vac 35VA Protection SEC by fuses
Status and alarm indication	By UltraCella	By UltraCella
Input		
Main defrost probe	NTC 10kΩ	NTC 10kΩ
Auxiliary evap. defrost probe	NTC 10kΩ	NTC 10kΩ
Clicson evaporator	Present	Present
Thermostat evaporator	Present	Present
Output		
Condensing unit enabling / Solenoid valve	8A (AC1) / 2A (AC23) 1PH	8A (AC1) / 2A (AC23) 1PH
Defrost heaters	6kW, 9A (AC1) 3PH	9kW, 13A (AC1) 3PH
Evaporator fans	0,55kW, 1,5A* (AC23) 3PH 0...10Vdc	2kW, 5,7A* (AC23) 3PH 0...10Vdc
AUX1 output	16A (AC1) 1PH	16A (AC1) 1PH

Tab. 9.e

* Rating with cosφ=0,5;

With different power factor, to calculate the rating consider the formula: $I = P / (400 * \sqrt{3} * \cos\phi)$ where P is the power in W

9.5 3pH FULL Modules technical characteristics

Power supply	voltage: 400V~(+10/-15%), 50/60Hz, 3PH+N+T, I _{max} 25A
Classification according to protection against electric shock	Class I
Case	plastic, dimensions 452x380x186 mm
Weight	9,8 Kg
Front protection rating with plastic case	IP65
Cleaning the module front panel	only use neutral detergents and water
Operating conditions	-10T40°C, <90% r.H. non condensing
Storage conditions	-20T60°C, <90% r.H. non condensing
Materials	frontal cover in polycarbonate, retro box in technopolymer

Tab. 9.f

9.5.1 Electrical characteristics

	Ultra 3PH Full module 4HP	Ultra 3PH Full module 7,5HP
Code	WT00F4B0N0	WT00F7C0N0
General		
Main switch / general protection	4 poles magnetothermic 16A 6kA D	4 poles magnetothermic 25A 6kA D
Loads power supply	400V~ (±10%), 50/60Hz, 3PH+N+T	400V~ (±10%), 50/60Hz, 3PH+N+T
Insulating transformer	PRI 230 Vac SEC1 230 Vac 40VA SEC2 24 Vac 35VA Protection SEC by fuses	PRI 230 Vac SEC1 230 Vac 40VA SEC2 24 Vac 35VA Protection SEC by fuses
Status and alarm indication	By UltraCella	By UltraCella
Regulation range of compressor current rating	10...16A (AC3) 3PH	16...20A (AC3) 3PH
Input		
Main defrost probe	NTC 10kΩ	NTC 10kΩ
Auxiliary evap. defrost probe	NTC 10kΩ	NTC 10kΩ
Condensing probe	NTC 10kΩ	NTC 10kΩ
Partial condenser	Present	Present
Pump down	Present	Present
High/Low pressure	Present	Present
Kriwan compressor	Present	Present
Clicson evaporator	Present	Present
Thermostat evaporator	Present	Present
Output		
Compressor	10...16A (AC3) 3PH	16...20A (AC3) 3PH
Oil compressor heater (Carter)	100W, 0,5A (AC1) 1PH	100W, 0,5A (AC1) 1PH
Condensing fans	0,8kW, 4A (AC15) 1PH	0,8kW, 4A (AC15) 1PH
Defrost heaters	6kW, 9A (AC1) 3PH	9kW, 13A (AC1) 3PH
Evaporator fans	0,55kW, 1,5A* (AC23) 3PH 0...10Vdc	2kW, 5,7A* (AC23) 3PH 0...10Vdc
AUX1 output	16A (AC1) 1PH	16A (AC1) 1PH
Solenoid valve	Present	Present

Tab. 9.g

* Rating with $\cos\varphi=0,5$;

With different power factor, to calculate the rating consider the formula: $I = P / (400 * \sqrt{3} * \cos\varphi)$ where P is the power in W

10.1 Electrical wiring 3PH EVAPORATOR Module

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UltraCella +0300083EN - rel. 1.5 - 07.02.2015

10.1.2 Power circuit

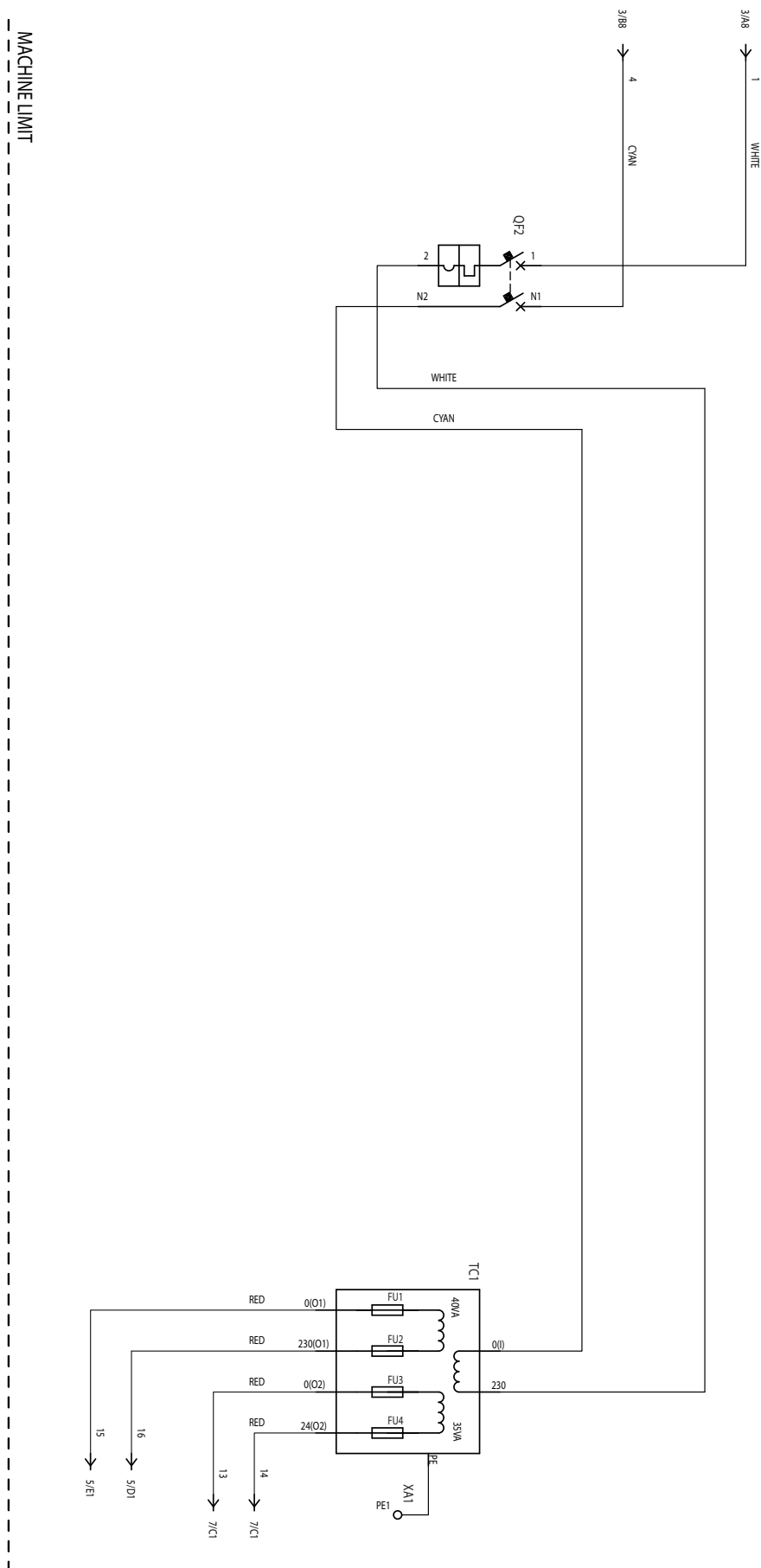


Fig. 10.b

10.1.3 Auxiliary circuit

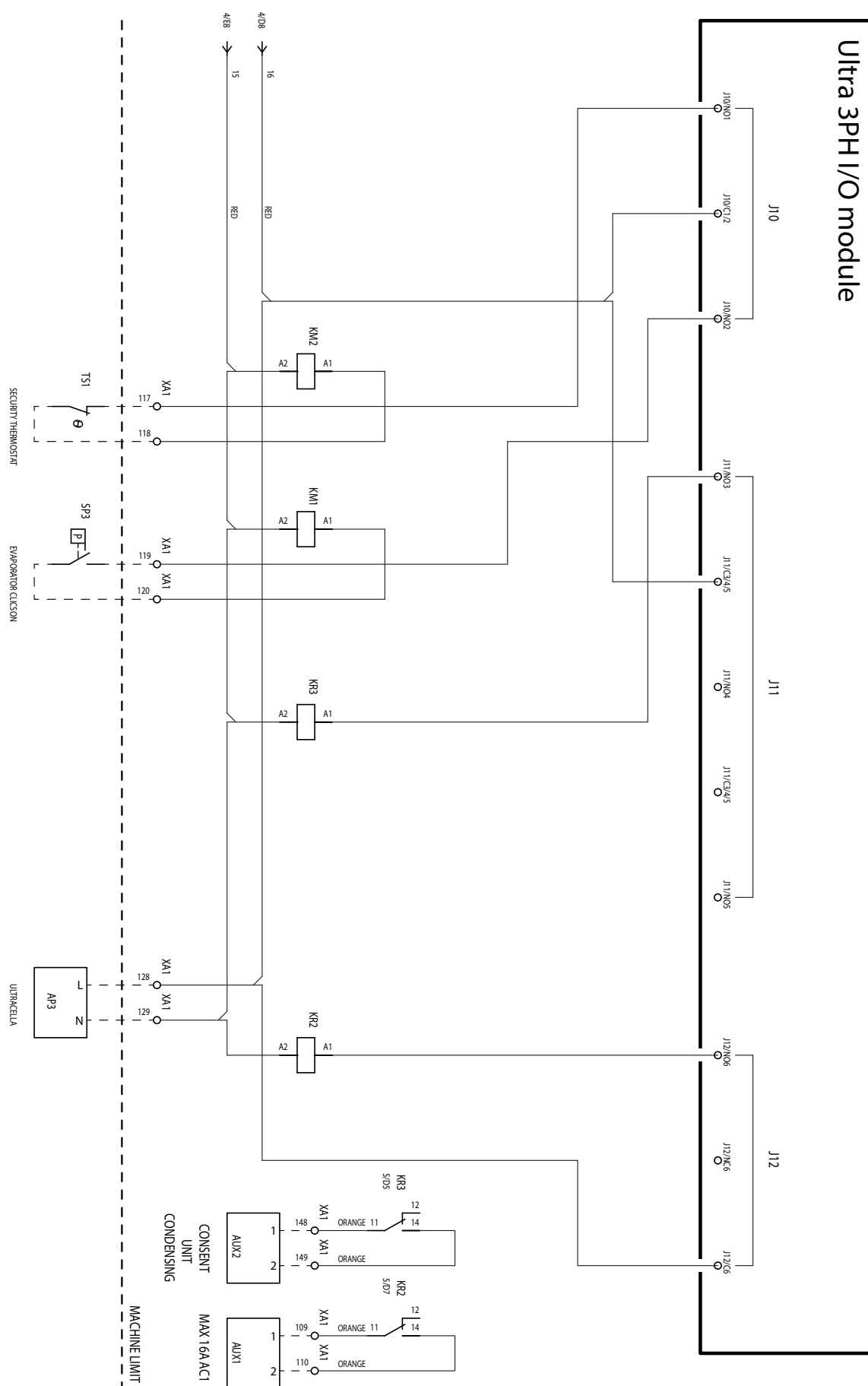


Fig. 10.c

10.1.4 Auxiliary circuit

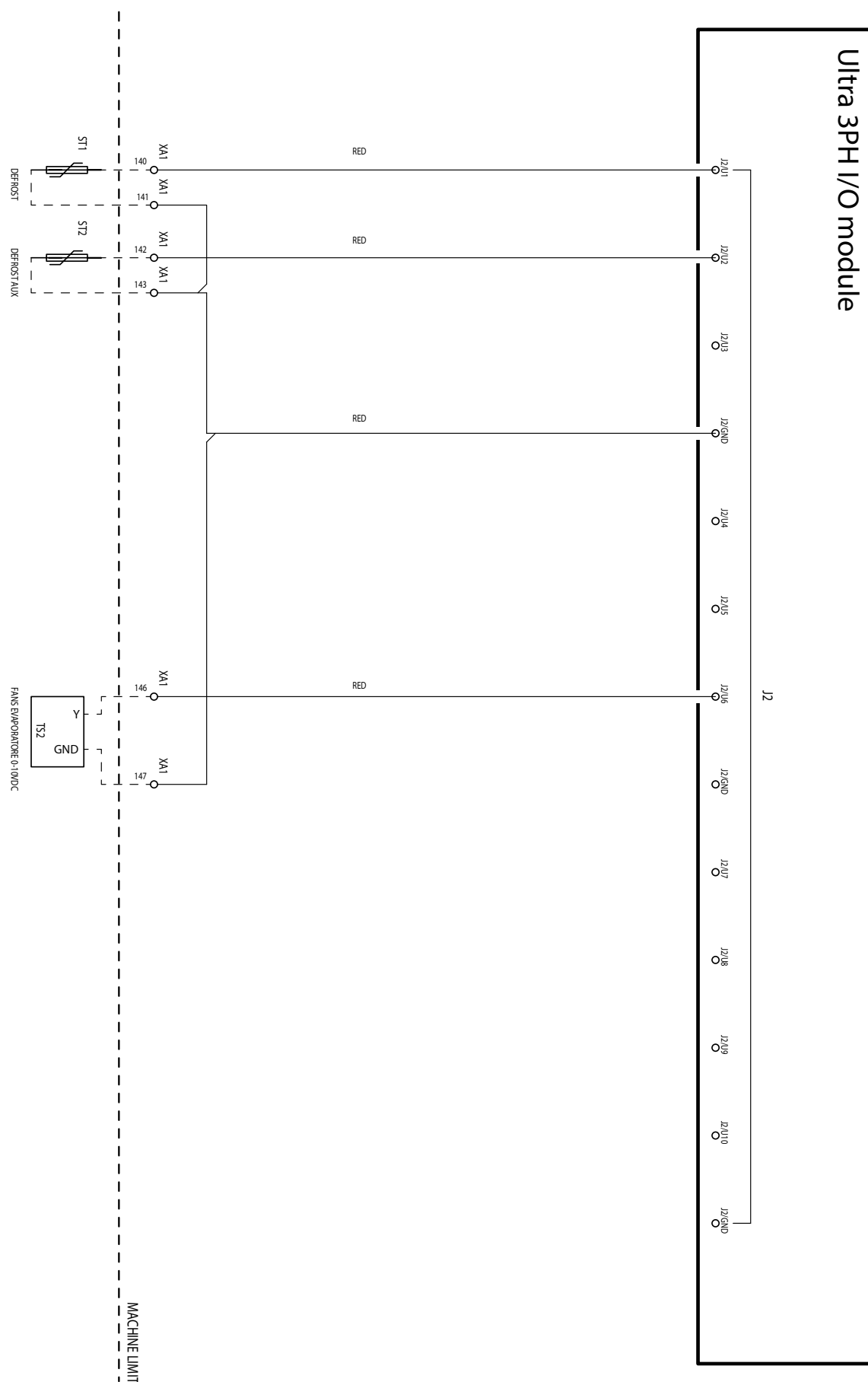


Fig. 10.d

10.1.5 Auxiliary circuit

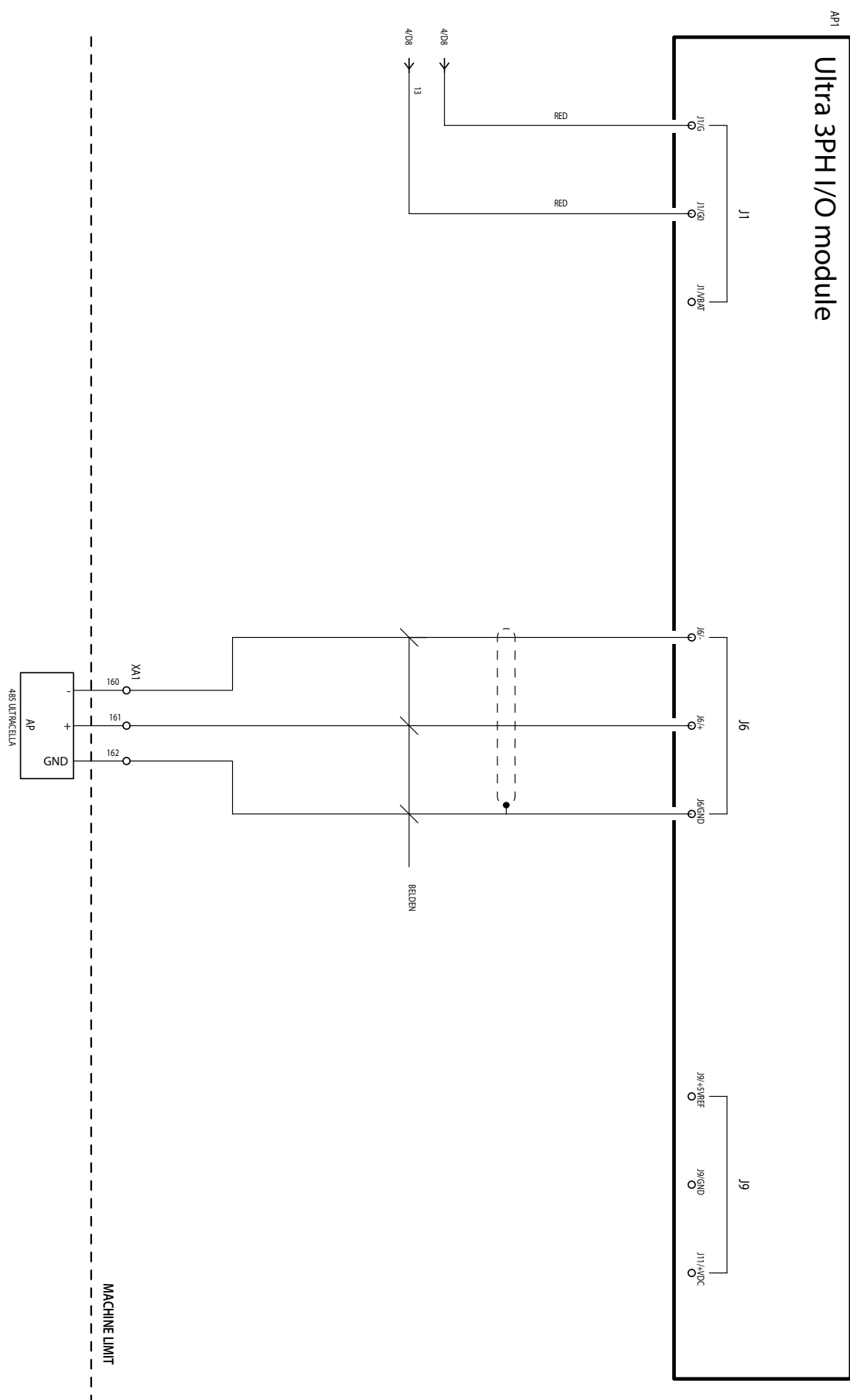


Fig. 10.e

10.1.6 Terminal units

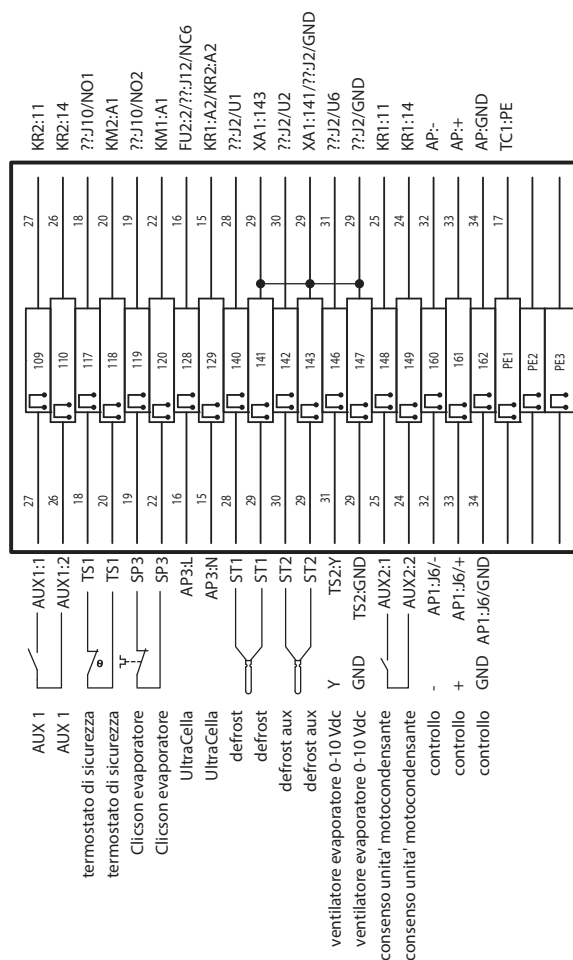
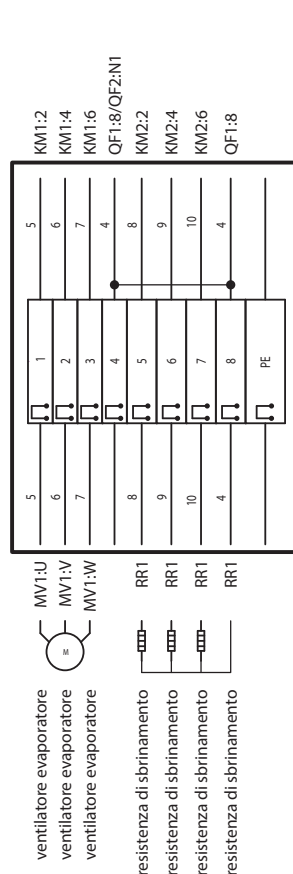


Fig. 10.f

Terminals	Number and description	Notes
XP1	1	Evaporator fans
	2	
	3	
	5	Defrost heaters
	6	
	7	
XA1	8	Ground terminal
	PE	
	109	
	110	AUX1 relay
	117	Safe thermostat evaporator fans
	118	
	119	Clicson evaporator fans
	120	
	128	Power supply 230Vac for UltraCella
	129	
	140	Defrost probe NTC
	141	
	142	Defrost probe NTC aux evaporator
	143	
	146	0...10V for evaporator fans (signal)
	147	0...10V for evaporator fans (GND)
	148	Condensing unit enabling / Solenoid valve
	149	
	160	RS485 - Fieldbus
	161	RS485 +
	162	RS485 GND
	PE1	Ground terminals
	PE2	
	PE3	

Tab. 10.a

10.2 Electrical wiring 3PH FULL Module

10.2.1 Power circuit

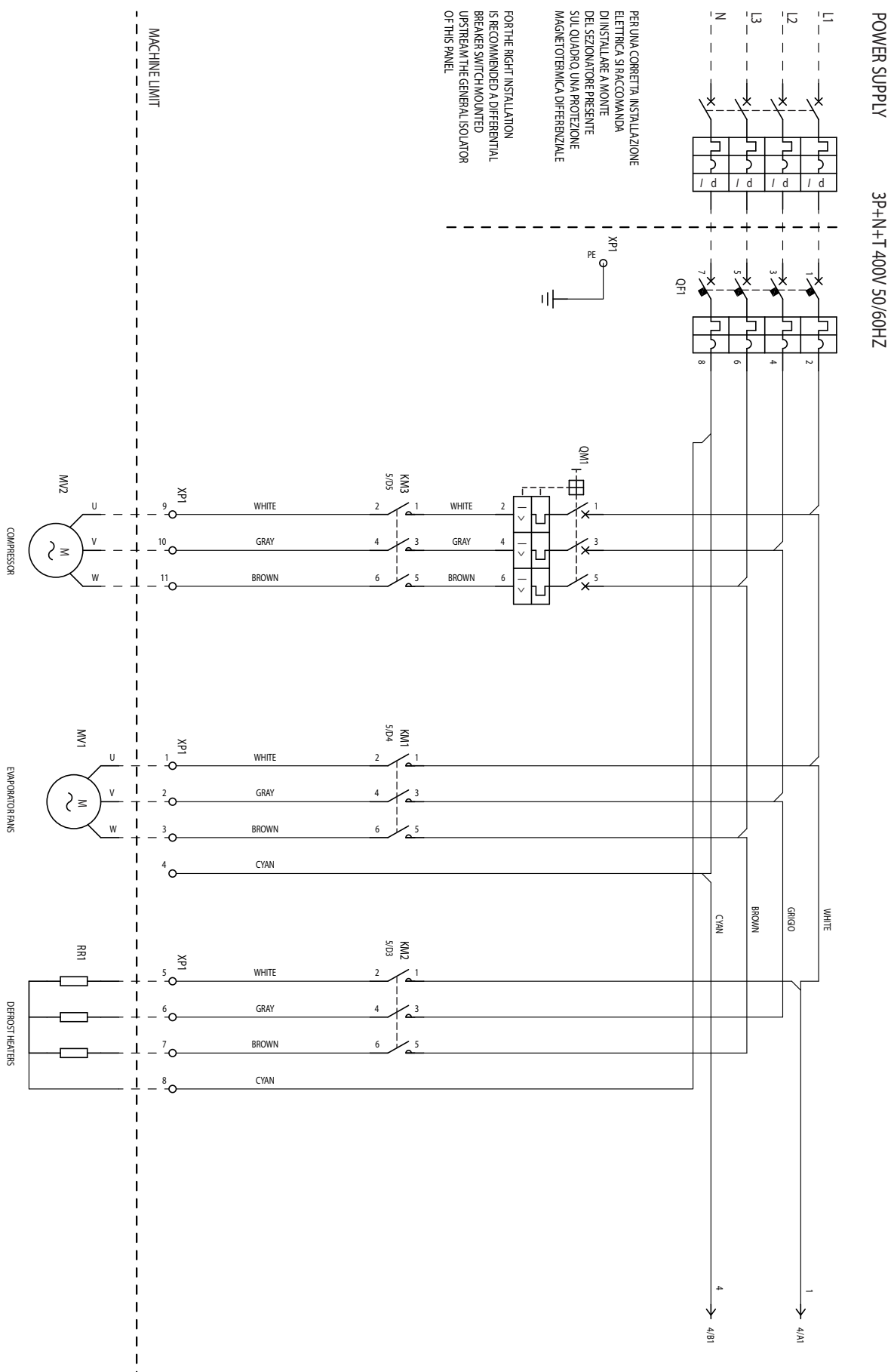


Fig. 10.g

10.2.2 Power circuit

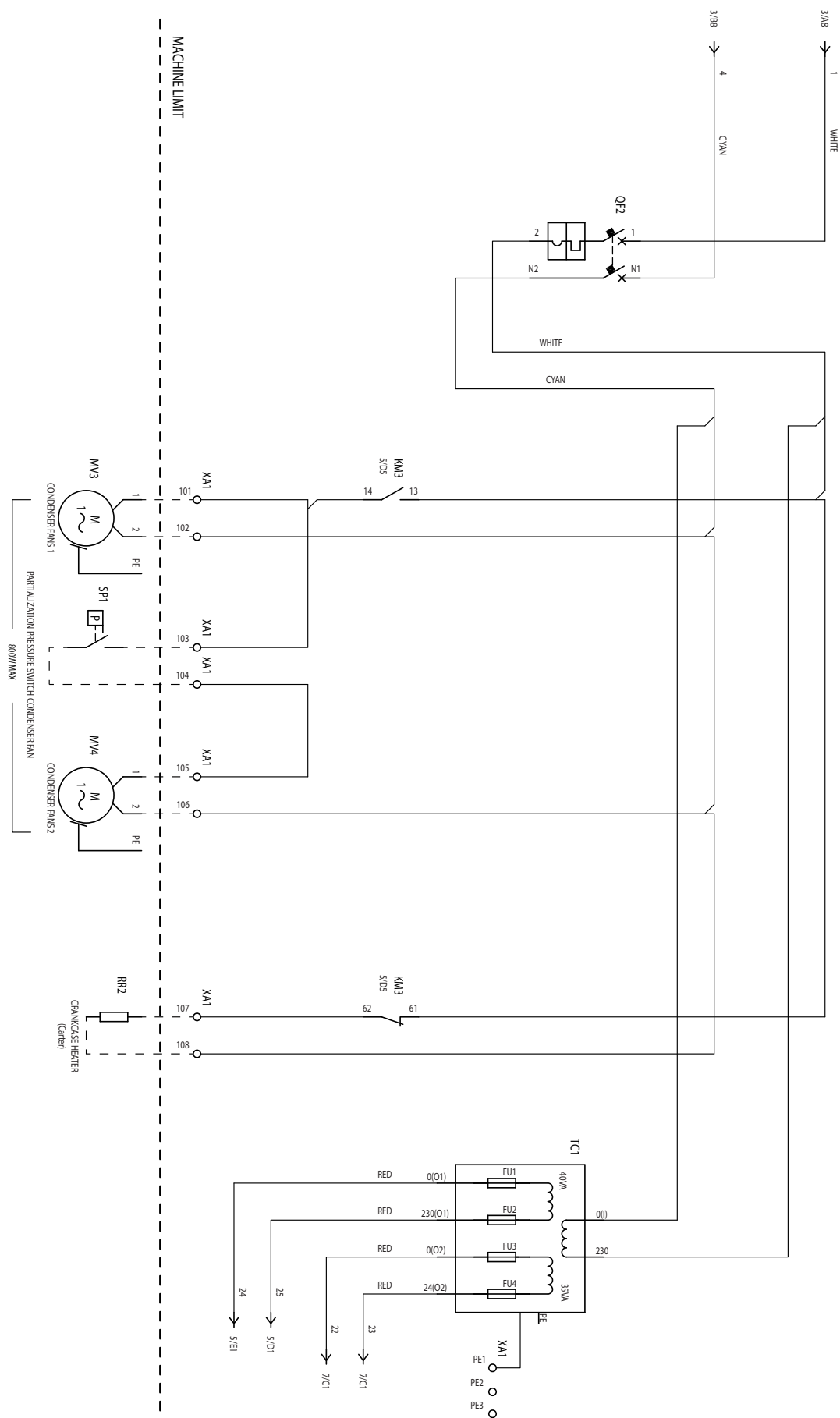


Fig. 10.h

10.2.3 Auxiliary circuit

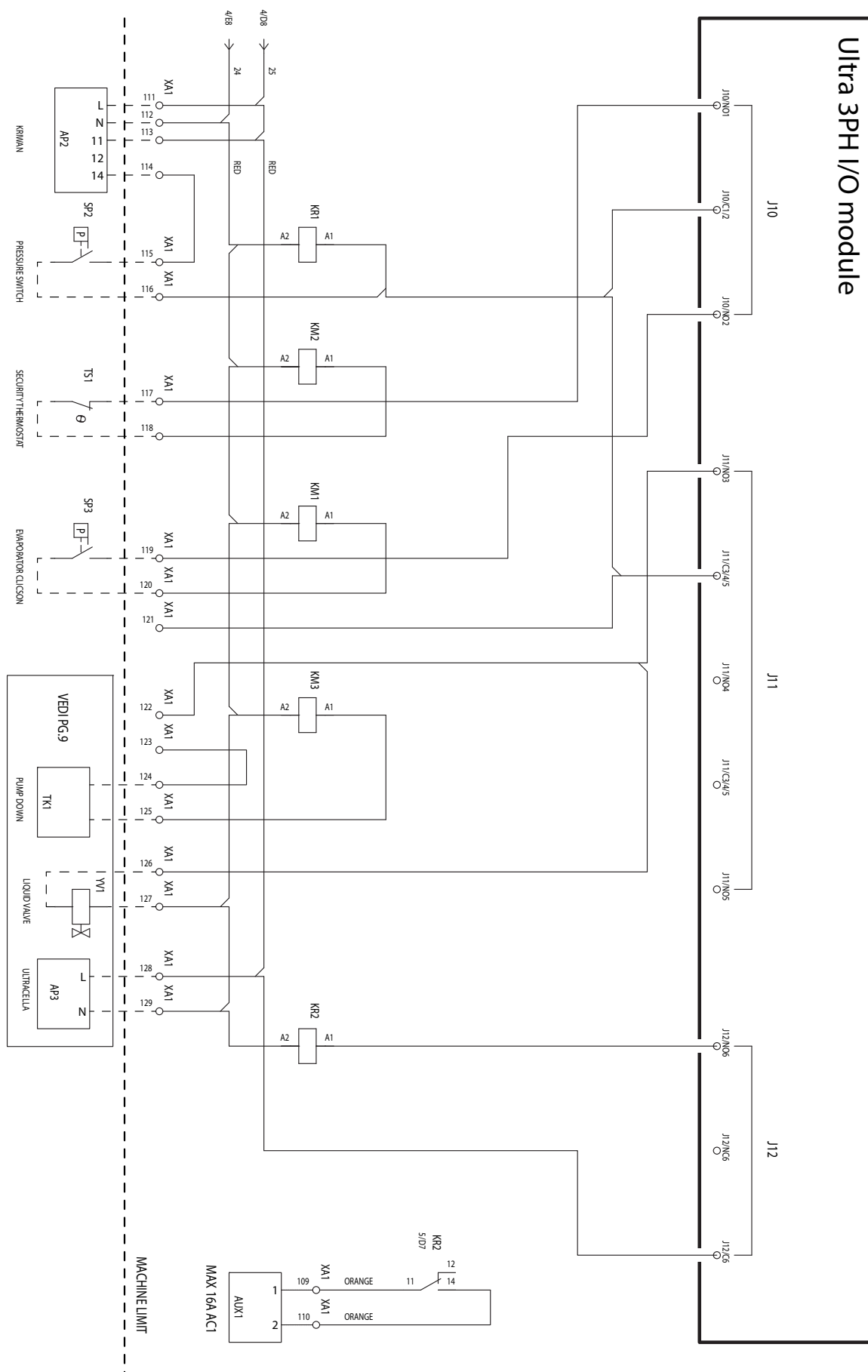
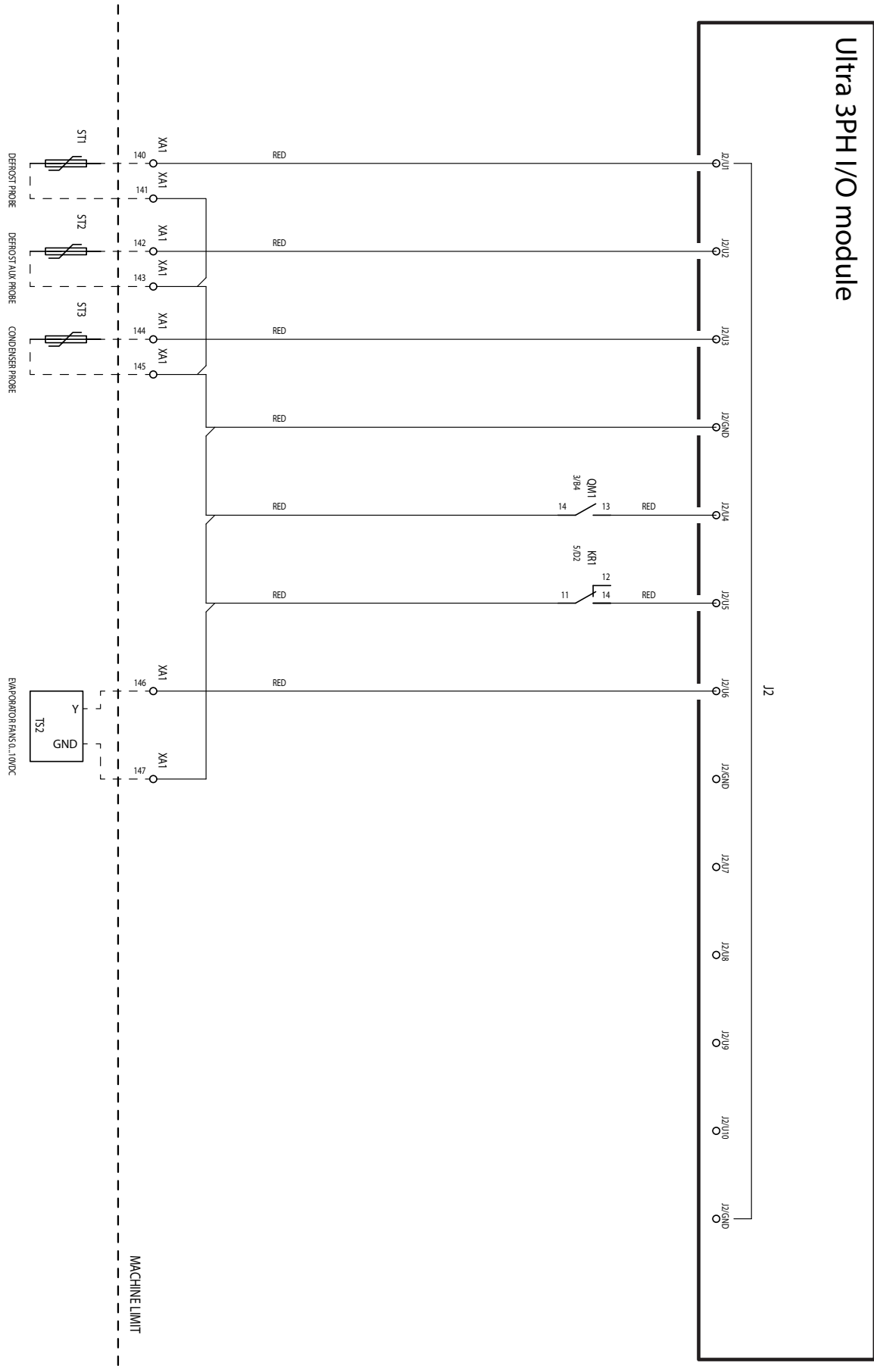
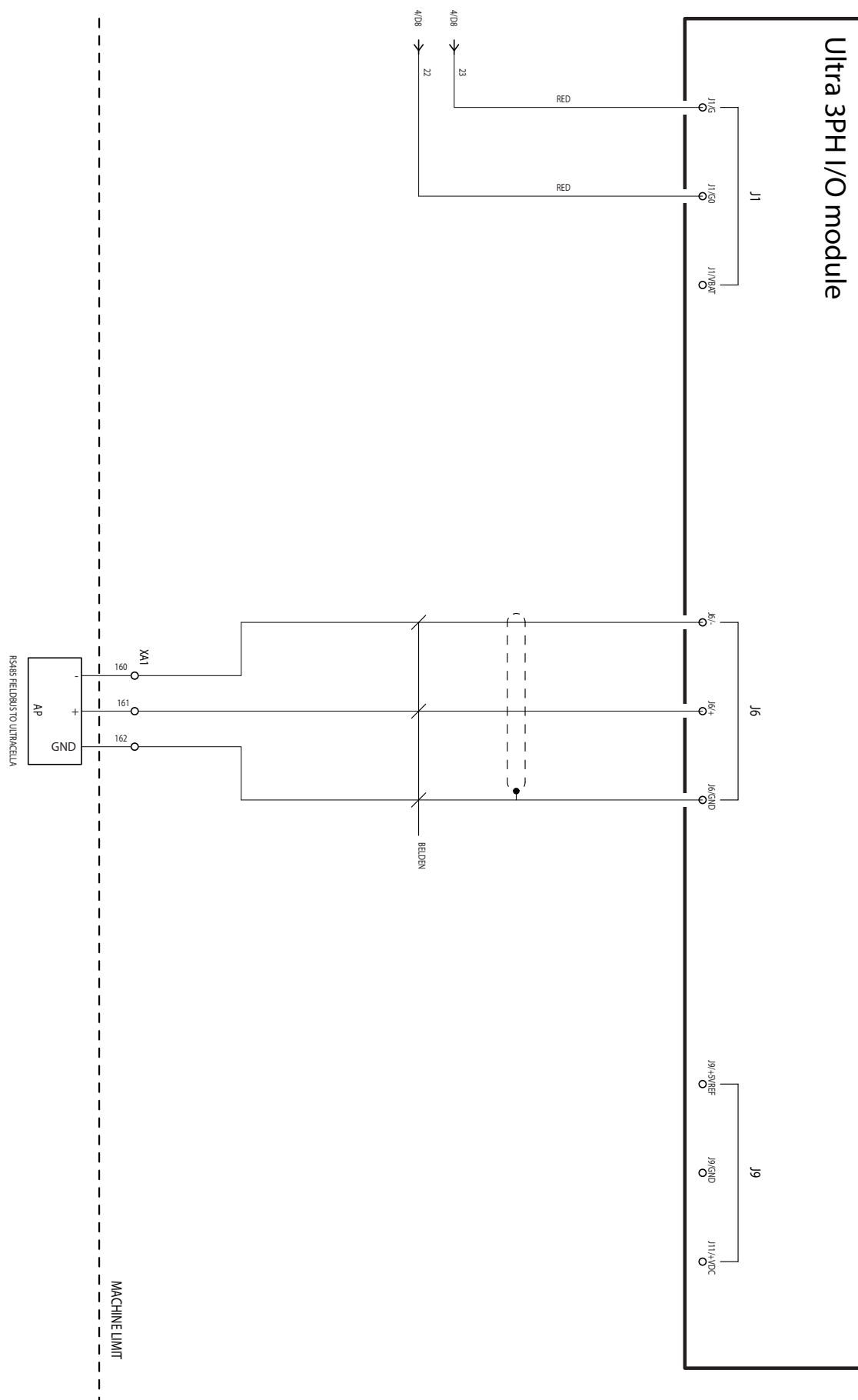


Fig. 10.i

10.2.4 Auxiliary circuit



10.2.5 Auxiliary circuit



Term.	Number and description	Note
XP1	1	
	2	Evaporator fans
	3	
	5	
	6	Defrost heaters
	7	
	8	
	9	
	10	Compressor
	11	
	PE2	Ground terminal
XA1	101	Condensing fans 1
	102	
	103	Pressure switch condensing fans partialization
	104	
	105	Condensing fans 2
	106	
	107	Oil compressor heater (Carter)
	108	
	109	UX1 relay
	110	
	111	
	112	Kriwan
	113	
	114	
	115	High/low Pressure switch
	116	
	117	Safe thermostat evaporator fans
	118	Normally closed. If active (open), evaporator fans are off and it's not notified in UltraCella
	119	Clicson evaporator fans
	120	Normally closed. If active (open), evaporator fans are off and it's not notified in UltraCella
	124	Pump Down
	125	
	126	Solenoid valve
	127	
	128	Power supply 230Vac for UltraCella
	129	To supply UltraCella
	140	Defrost probe NTC
	141	
	142	Defrost probe NTC aux evaporator
	143	
	146	0...10V for evaporator fans (signal)
	147	0...10V for evaporator fans (GND)
	160	RS485 -
	161	RS485 +
	162	RS485 GND
	PE109	Ground terminal

Tab. 10.b

11. SOFTWARE RELEASE

11.1 Software release table

Manual release	Availability date	Functions	UltraCella Software release	Notes
1.1	28/02/2014	Basic cold room management: compressor, defrost, evaporator fans, light, 2xAUX relays	1.1	UltraCella single digit display
		Single digit display management		
		Commissioning UltraCella through both built-in LED display and pGD1 UltraCella Service		
		Commissioning through wizard on pGD1		
		Upload/Download parameters via USB key		
		Defrost schedule by RTC		
		HACCP alarms		
		Maximum and minimum temperature recording		
		Diagnosis: I/O status visualization		
		Second step compressor with automatic rotation		
		Evaporator fans in PWM mode (on/off) with compressor off		
		Auxiliary evaporator management		
		Smart light management by door switch		
		Bowl heater activation		
		Condenser fan activation by temperature		
		Pump down management		
		Humidity probe reading		
		Pre-charged configurations (recipes)		
		Software update through pGD1		
1.3	30/06/2014	Double digit display management	1.2	UltraCella double digit display (software release 1.2) availability in production: 11/04/2014
		Data logging function (one temperature)		
		Humidity ON/OFF output		
		Serial connection UltraCella - EVD EVO (only "start command")		
		Service menu on pGD1 (diagnosis)		
		Navigation improvements on both LED and pGD1	1.3	UltraCella software 1.3 availability in production: 30/06/2014
		Added alarm indication on USB functions (in case of bad working)		
		Commissioning EVD EVO via UltraCella		
		Defrost by dI (fixed interval time) enable with RTC defrost set too		
		Limit and default parameter setting change (H0, /t2, dd, Fd)		
		0...10V output for variable speed evaporator fans		
		"Bugfixing: Input B5 Humidity reading High/low temp. alarm delay EVD communication in manual OFF status"	1.4	UltraCella software 1.4 availability in production: 03/11/2014
1.5	30/01/2015	3PH expansion module management (one to one)	1.5	UltraCella software 1.5 availability in production: 22/12/2014
		Data logging: 2 selectable temperatures, variable sampling time		
		Log of stored alarms		
		BMS serial line: Modbus / Carel protocols selectable		
		Software update by built-in LED display		
		Addition of pGD texts in German and French		
		New default /A2=1 (defrost probe configured in B2)		
		New default settings for EVD module (push from UltraCella)		
		Door switch disabling (new question in wizard and new parameter A3)		

Tab. 11.a

Notes

[illegible]

[illegible]

Notes

[illegible]

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